

## PRODUCT MONOGRAPH

**Pr**NATAZIA<sup>®</sup>

estradiol valerate tablets, and estradiol valerate and dienogest tablets

3.0 mg estradiol valerate tablets  
2.0 mg estradiol valerate and 2.0 mg dienogest tablets  
2.0 mg estradiol valerate and 3.0 mg dienogest tablets  
1.0 mg estradiol valerate tablets

Oral Contraceptive

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## Pr NATAZIA®

estradiol valerate, and estradiol valerate and dienogest

### PART I: HEALTH PROFESSIONAL INFORMATION

#### SUMMARY PRODUCT INFORMATION

Table 1 – Product Information Summary

Route of Administration	Dosage Form, Strength	Clinically Relevant Nonmedicinal Ingredients
Oral	3.0 mg estradiol valerate tablets 2.0 mg estradiol valerate and 2.0 mg dienogest tablets 2.0 mg estradiol valerate and 3.0 mg dienogest tablets 1.0 mg estradiol valerate tablets	Lactose monohydrate <i>For a complete listing see <b>DOSAGE FORMS, COMPOSITION AND PACKAGING</b> section.</i>

#### INDICATIONS AND CLINICAL USE

NATAZIA (estradiol valerate, and estradiol valerate and dienogest) is indicated for:

- Conception control
- Treatment of idiopathic heavy menstrual bleeding following appropriate diagnostic investigations in women who choose to use NATAZIA as their method of contraception

The efficacy of NATAZIA in women with a body mass index (BMI) of  $>30 \text{ kg/m}^2$  has not been evaluated.

#### CONTRAINDICATIONS

NATAZIA should not be used in women with:

- a history of or actual thrombophlebitis or thromboembolic disorders
- a history of or actual cerebrovascular disorders
- a history of or actual myocardial infarction or coronary artery disease
- valvular heart disease with complications
- a history of or actual prodromi of a thrombosis (eg, transient ischemic attack, angina pectoris)
- presence of severe or multiple risk factor(s) for arterial or venous thrombosis:
  - severe hypertension (persistent values of  $\geq 160/100 \text{ mmHg}$ )
  - hereditary or acquired predisposition for venous or arterial thrombosis, such as Factor V Leiden mutation and activated protein C (APC-) resistance, antithrombin-III-deficiency, protein C deficiency, protein S deficiency, hyperhomocysteinemia and antiphospholipid antibodies (anticardiolipin antibodies, lupus anticoagulant)
  - severe dyslipoproteinemia
  - smoking, if over age 35
  - diabetes mellitus with vascular involvement
  - major surgery associated with an increased risk of postoperative thromboembolism

- prolonged immobilization
- active liver disease or history of, or actual benign or malignant liver tumors
- known or suspected carcinoma of the breast
- carcinoma of the endometrium or other known or suspected estrogen-dependent neoplasia
- undiagnosed abnormal uterine/vaginal bleeding
- steroid-dependent jaundice, cholestatic jaundice, history of jaundice in pregnancy
- any ocular lesion arising from ophthalmic vascular disease, such as partial or complete loss of vision or defect in visual fields
- known or suspected pregnancy
- current or history of migraine with focal aura
- history of or actual pancreatitis if associated with severe hypertriglyceridemia
- hypersensitivity to this drug or to any ingredient in the formulation or component of the container. For a complete listing, see **DOSAGE FORMS, COMPOSITION AND PACKAGING** section of the Product Monograph.

## WARNINGS AND PRECAUTIONS

### Serious Warnings and Precautions

Women over 35 years old who smoke should not use NATAZIA.

Cigarette smoking increases the risk of serious adverse effects on the heart and blood vessels. This risk increases with age, particularly in women over 35 years of age, and with the number of cigarettes smoked. Women should be counselled not to smoke (see **WARNINGS AND PRECAUTIONS - Cardiovascular** section below).

Hormonal contraceptives **DO NOT PROTECT** against sexually transmitted infections (STIs) including HIV/AIDS. While using hormonal contraceptives, it is advisable to use latex or polyurethane condoms **IN COMBINATION WITH** hormonal contraceptives to protect against STIs.

### General

#### Discontinue Medication at the Earliest Manifestation of:

- A. **Thromboembolic and Cardiovascular Disorders** such as thrombophlebitis, pulmonary embolism, cerebrovascular disorders, myocardial ischemia, mesenteric thrombosis, and retinal thrombosis
- B. **Conditions that Predispose to Venous Stasis and to Vascular Thrombosis** (eg, immobilization after accidents or confinement to bed during long-term illness). Other nonhormonal methods of contraception should be used until regular activities are resumed. For use of oral contraceptives when surgery is contemplated, see **WARNINGS AND PRECAUTIONS – Perioperative Considerations**.
- C. **Visual Defects - Partial or Complete**

#### **D. Papilledema or Ophthalmic Vascular Lesions**

#### **E. Severe Headache of Unknown Etiology or Worsening of Pre-existing Migraine Headache**

#### **F. Increase in Epileptic Seizures**

No epidemiological studies on the effects of estradiol valerate-containing combination oral contraceptives (COCs) exist.

The following information is provided from studies of COCs.

The use of combination hormonal contraceptives is associated with increased risks of several serious conditions including myocardial infarction, thromboembolism, stroke, hepatic neoplasia, and gallbladder disease, although the risk of serious morbidity and mortality is small in healthy women without underlying risk factors. The risk of morbidity and mortality increases significantly if associated with the presence of other risk factors such as hypertension, hyperlipidemias, obesity, and diabetes. Other medical conditions which have been associated with adverse circulatory events include systemic lupus erythematosus, (1) hemolytic uremic syndrome, (2-4) chronic inflammatory bowel disease, (Crohn's disease or ulcerative colitis), (5) sickle cell disease, (6) valvular heart disease, and atrial fibrillation. (7, 8)

The following conditions have been reported to occur or deteriorate with both pregnancy and COC use, although a direct association with COCs has not been firmly established: porphyria, (9) systemic lupus erythematosus, (10) hemolytic uremic syndrome, (11) Sydenham's chorea, (12, 13) herpes gestationis, (14, 15) and otosclerosis-related hearing loss. (16)

The information contained in this section is principally from studies carried out in women who used COCs with higher formulations of estrogens and progestins than those in common use today. The effect of long-term use of combination hormonal contraceptives with lower doses of both estrogen and progestin administered orally remains to be determined.

#### **Drug Interactions**

Women who take medications that are strong CYP3A4 inducers (eg, carbamazepine, phenytoin, rifampicin, and St. John's wort) should not choose NATAZIA as their oral contraceptive (OC) while using these inducers and for at least 28 days after discontinuation of these inducers due to the possibility of decreased contraceptive efficacy (see also **DRUG INTERACTIONS**).

#### **Carcinogenesis and Mutagenesis**

Malignancies may be life-threatening or may have a fatal outcome.

#### ***Breast Cancer***

Cases of breast cancer have been reported in users of NATAZIA (see **ADVERSE REACTIONS**).

Increasing age and a strong family history are the most significant risk factors for the development of breast cancer. Other established risk factors include obesity, nulliparity, and late age for first

full-term pregnancy. The identified groups of women that may be at increased risk of developing breast cancer before menopause are long-term users of oral contraceptives (more than 8 years) and starters at early age. In a few women, the use of oral contraceptives may accelerate the growth of an existing but undiagnosed breast cancer. Since any potential increased risk related to oral contraceptive use is small, there is no reason to change prescribing habits at present.

A meta-analysis from 54 epidemiological studies reported that there is a slightly increased relative risk (RR = 1.24) of having breast cancer diagnosed in women who are currently using OCs, mainly estrogen-progestin preparations. The excess risk gradually disappears during the course of the 10 years after cessation of COC use. (17) Because breast cancer is rare in women under 40 years of age, the excess number of breast cancer diagnoses in current and recent COC users is small in relation to the overall lifetime risk of breast cancer.

Women receiving oral contraceptives should be instructed in self-examination of their breasts. Their physicians should be notified whenever any masses are detected. A yearly clinical breast examination is also recommended, because, if breast cancer should develop, drugs that contain estrogen may cause a rapid progression.

### ***Cervical Cancer***

The most important risk factor for cervical cancer is persistent human papillomavirus infection (HPV). Some epidemiological studies have indicated that long-term use of COCs may further contribute to this increased risk, but there continues to be controversy about the extent to which this finding is attributable to confounding effects, eg, cervical screening and sexual behaviour including use of barrier contraceptives.

### ***Hepatocellular Carcinoma***

Hepatocellular carcinoma may be associated with oral contraceptives. The risk appears to increase with duration of hormonal contraceptive use. However, the attributable risk (the excess incidence) of liver cancers in oral contraceptive users is extremely small. A liver tumor should be considered in the differential diagnosis when severe upper abdominal pain, liver enlargement, or signs of intra-abdominal hemorrhage occur in women taking COCs.

### **Cardiovascular**

There have been reports of cardiovascular events including myocardial infarction and deep vein thrombosis in women using NATAZIA (see **ADVERSE REACTIONS**).

### ***Predisposing Factors for Coronary Artery Disease***

Cigarette smoking increases the risk of serious cardiovascular side effects and mortality. Birth control pills increase this risk, particularly in women over 35 years of age, and with the number of cigarettes smoked. Convincing data are available to support an upper age limit of 35 years for oral contraceptive use by women who smoke. For this reason, combination oral contraceptives, including NATAZIA, should not be used by women who are over 35 years of age and smoke.

Other women who are independently at high risk for cardiovascular disease include those with diabetes, hypertension, abnormal lipid profile, or a family history of these. Whether oral contraceptives accentuate this risk is unclear.

In low-risk, non-smoking women of any age, the benefits of oral contraceptive use outweigh the possible cardiovascular risks associated with low-dose formulations. Consequently, oral contraceptives may be prescribed for these women up to the age of menopause.

### ***Hypertension***

Patients with essential hypertension whose blood pressure is well-controlled may be given hormonal contraceptives, but only under close supervision. If a significant elevation of blood pressure in previously normotensive or hypertensive subjects occurs at any time during the administration of the drug, cessation of medication is necessary. An increase in blood pressure has been reported in women taking COCs, and this increase is more likely in older women and with extended duration of use. The incidence of hypertension increases with increasing concentration of progestin.

Also see **WARNINGS AND PRECAUTIONS– Hematologic** and **ADVERSE REACTIONS– Postmarket Adverse Drug Reactions**.

### **Endocrine and Metabolism**

#### ***Diabetes***

Current low-dose oral contraceptives exert minimal impact on glucose metabolism. Diabetic patients, or those with a family history of diabetes, should be observed closely to detect any worsening of carbohydrate metabolism. Patients predisposed to diabetes who can be kept under close supervision may be given oral contraceptives. Young diabetic patients whose disease is of recent origin, well-controlled, and not associated with hypertension or other signs of vascular disease such as ocular fundal changes, should be monitored more frequently while using oral contraceptives.

#### ***Lipid and Other Metabolic Effects***

A small proportion of women will have adverse lipid changes while on oral contraceptives. Alternative contraception should be used in women with uncontrolled dyslipidemia (see also **CONTRAINDICATIONS**). Elevations of plasma triglycerides may lead to pancreatitis and other complications.

### **Gastrointestinal**

Published epidemiological studies indicate a possible association of COC use and the development of Crohn's disease and ulcerative colitis, although this has not been firmly established. (18-23)

## **Genitourinary**

### ***Uterine/Vaginal Bleeding***

Persistent irregular uterine/vaginal bleeding requires assessment to exclude underlying pathology.

Based on patient diaries from three clinical trials evaluating the safety and efficacy of NATAZIA, 10-23% of women per cycle experienced intracyclic bleeding (see **ADVERSE REACTIONS-Clinical Trial Adverse Drug Reactions**).

### ***Fibroids***

Patients with fibroids (leiomyomata) should be carefully observed. Sudden enlargement, pain, or tenderness requires discontinuation of the use of oral contraceptives.

## **Hematologic**

Epidemiological studies have suggested an association between the use of ethinyl estradiol - containing COCs and an increased risk of arterial and venous thrombotic and thromboembolic diseases such as myocardial infarction, deep venous thrombosis, pulmonary embolism, and of cerebrovascular accidents. These events occur rarely.

The use of any combined oral contraceptive carries an increased risk of venous thromboembolism (VTE) compared with no use. The excess risk of VTE is highest during the first year a woman ever uses a combined oral contraceptive or restarts (following a 4-week or greater pill-free interval) the same or a different COC. Data from a large, prospective 3-armed cohort study suggest that this increased risk is mainly present during the first 3 months. (24) VTE is life-threatening and is fatal in 1% to 2% of cases.

A large, prospective 3-armed cohort study has shown that the frequency of VTE diagnosis ranges from about 8 to 10 per 10 000 woman-years in users of oral contraceptives with low estrogen content (<50 µg ethinyl estradiol). (25) The most recent data suggest that the frequency of VTE diagnosis is approximately 4.4 per 10 000 woman-years in nonpregnant, non-COC users and ranges from 20 to 30 per 10 000 woman-years in pregnant women or postpartum. (25, 26)

Overall the risk for VTE in users of oral contraceptives with low estrogen content (<50 µg ethinyl estradiol) is two- to three-fold higher than for nonusers of COCs who are not pregnant and remains lower than the risk associated with pregnancy and delivery.

VTE, manifesting as deep venous thrombosis (DVT) and/or pulmonary embolism (PE), may occur during the use of all COCs.

Extremely rarely, thrombosis has been reported to occur in other blood vessels (eg, hepatic, mesenteric, renal, cerebral, or retinal veins and arteries) in COC users.

Symptoms of DVT can include: unilateral swelling of the leg or along a vein in the leg; pain or tenderness in the leg, which may be felt only when standing or walking; increased warmth in the affected leg; red or discolored skin on the leg.



Symptoms of PE can include: sudden onset of unexplained shortness of breath or rapid breathing; sudden coughing which may bring up blood; sharp chest pain which may increase with deep breathing; sense of anxiety; severe light headedness or dizziness; rapid or irregular heartbeat. Some of these symptoms (eg, “shortness of breath”, “coughing”) are nonspecific and might be misinterpreted as more common or less severe events (eg, respiratory tract infections).

The risk for arterial thromboembolism (ATE) in users of oral contraceptives with low estrogen content (<50 µg ethinyl estradiol) ranges from about 1 to 3 cases per 10 000 woman-years.

An arterial thromboembolic event (ATE) can include cerebrovascular accident, vascular occlusion, or myocardial infarction (MI). Symptoms of a cerebrovascular accident can include: sudden numbness or weakness of the face, arm, or leg, especially on one side of the body; sudden confusion, trouble speaking or understanding; sudden trouble seeing in one or both eyes; sudden trouble walking, dizziness, loss of balance or coordination; sudden, severe or prolonged headache with no known cause; loss of consciousness or fainting with or without seizure. Other signs of vascular occlusion can include: sudden pain, swelling, and slight blue discoloration of an extremity; acute abdomen.

Symptoms of MI can include: pain, discomfort, pressure, heaviness, sensation of squeezing or fullness in the chest, arm, or below the breastbone; discomfort radiating to the back, jaw, throat, arm, stomach; fullness, indigestion or choking feeling; sweating, nausea, vomiting, or dizziness; extreme weakness, anxiety, or shortness of breath; rapid or irregular heartbeats.

Arterial thromboembolic events are life-threatening and may have a fatal outcome.

Also see **WARNINGS AND PRECAUTIONS– Cardiovascular** and **ADVERSE REACTIONS– Postmarket Adverse Drug Reactions**.

#### ***Other Risk Factors for Venous or Arterial Thromboembolism or of a Cerebrovascular Accident***

Other generalized risk factors for venous or arterial thromboembolism include, but are not limited to, age, severe obesity (body mass index >30 kg/m<sup>2</sup>), a personal history, a positive family history (the occurrence of VTE/ATE in a direct relative at a relatively early age may indicate genetic predisposition) and systemic lupus erythematosus. If a hereditary or acquired predisposition for venous or arterial thromboembolism is suspected, the woman should be referred to a specialist for advice before deciding on any COC use. The risk of VTE/ATE may be temporarily increased with prolonged immobilization, major surgery, or trauma. In these situations, it is advisable to discontinue COC use (in the case of elective surgery at least four weeks in advance) and not to resume COC use until two weeks after complete remobilization. Also, patients with varicose veins and leg cast should be closely supervised. Other risk factors may include smoking (with heavier smoking and increasing age, the risk further increases, especially in women over 35 years of age), dyslipoproteinemia, hypertension, migraine, valvular heart disease, and atrial fibrillation.

Biochemical factors that may be indicative of hereditary or acquired predisposition for venous or arterial thrombosis include Activated Protein C (APC) resistance, hyperhomocysteinemia, antithrombin-III deficiency, protein C deficiency, protein S deficiency, antiphospholipid antibodies (anticardiolipin antibodies, lupus anticoagulant).

When considering risk/benefit, the physician should take into account that adequate treatment of a condition may reduce the associated risk of thrombosis and that the risk associated with pregnancy is higher than that associated with low-dose COCs (<0.05 mg ethinyl estradiol).

### **Hepatic/Biliary/Pancreas**

Acute or chronic disturbances of liver function may necessitate the discontinuation of COC use until markers of liver function return to normal (see **CONTRAINDICATIONS**).

#### ***Jaundice***

Patients who have had jaundice should be given oral contraceptives with great care and under close observation. Oral contraceptive-related cholestasis has been described in women with a history of pregnancy-related cholestasis. Women with a history of cholestasis may have the condition recur with subsequent hormonal contraceptive use.

The development of severe generalized pruritus or icterus requires that the medication be withdrawn until the problem is resolved.

If a patient develops jaundice that proves to be cholestatic in type, the use of oral contraceptives should not be resumed. In patients taking hormonal contraceptives, changes in the composition of the bile may occur and an increased incidence of gallstones has been reported (see **CONTRAINDICATIONS**).

#### ***Gallbladder Disease***

Patients taking oral contraceptives have a greater risk of developing gallbladder disease requiring surgery within the first year of use. The risk may double after 4 or 5 years.

#### ***Hepatic Nodules***

Hepatic nodules (adenoma and focal nodular hyperplasia) have been reported, particularly in long-term users of oral contraceptives. Although these lesions are extremely rare, they have caused fatal intra-abdominal hemorrhage and should be considered in women presenting with an abdominal mass, acute abdominal pain, or evidence of intra-abdominal bleeding.

### **Immune**

#### ***Angioedema***

Exogenous estrogens may induce or exacerbate symptoms of angioedema, in particular, in women with hereditary angioedema. (27-29)

### **Neurologic**

#### ***Migraine and Headache***

The onset or exacerbation of migraine or the development of headache of a new pattern that is recurrent, persistent, or severe requires discontinuation of hormonal contraceptives and evaluation

of the cause. Women with migraine headaches who take oral contraceptives may be at increased risk of stroke (see **CONTRAINDICATIONS**).

## **Ophthalmologic**

### ***Ocular Disease***

Patients who are pregnant or are taking oral contraceptives may experience corneal edema that may cause visual disturbances and changes in tolerance to contact lenses, especially of the rigid type. Soft contact lenses usually do not cause disturbances. If visual changes or alterations in tolerance to contact lenses occur, temporary or permanent cessation of wear may be advised.

### ***Ocular Lesions***

There have been clinical case reports of retinal thrombosis associated with the use of oral contraceptives. Oral contraceptives should be discontinued if there is unexplained partial or complete loss of vision, onset of proptosis or diplopia, papilledema, or retinal vascular lesions. Appropriate diagnostic and therapeutic measures should be undertaken immediately.

## **Perioperative Considerations**

There is an increased risk of thromboembolic complications in oral contraceptive users after major surgery. If feasible, oral contraceptives should be discontinued and an alternative method substituted at least 1 month prior to **MAJOR** elective surgery. Oral contraceptive use should not be resumed until the first menstrual period after hospital discharge following surgery.

## **Psychiatric**

Patients with a history of emotional disturbances, especially the depressive type, may be more prone to have a recurrence of depression while taking oral contraceptives. In cases of a serious recurrence, a trial of an alternate method of contraception should be made, which may help to clarify the possible relationship. Women with premenstrual syndrome (PMS) may have a varied response to oral contraceptives, ranging from symptomatic improvement to worsening of the condition.

## **Renal**

### ***Fluid Retention***

Hormonal contraceptives may cause some degree of fluid retention. They should be prescribed with caution and only with careful monitoring in patients with conditions which might be aggravated by fluid retention.

## **Sexual Function/Reproduction**

### ***Reproduction/Fertility***

A high incidence of embryoletality was observed with estradiol valerate in rabbits and rats, and impaired fertility of rat female offspring exposed in utero to dienogest (1.0 mg/kg/day) given to

mothers during late pregnancy (gestational day 17) and end of lactation. It is therefore recommended that pregnancy outcome and postnatal development following inadvertent intrauterine exposure of the fetus should be monitored in women using NATAZIA for contraception.

### ***Return to Fertility***

After discontinuing oral contraceptive therapy, the patient should delay pregnancy until at least 1 normal spontaneous menstrual cycle has occurred in order to date the pregnancy. An alternate contraceptive method should be used during this time.

### ***Amenorrhea***

In some women, withdrawal bleeding may not occur during the tablet-free interval. (30) If the COC has been taken according to directions, it is unlikely that the woman is pregnant. However, if the COC has not been taken according to directions prior to the first missed withdrawal bleed, or if two withdrawal bleeds are missed, pregnancy must be ruled out before COC use is continued.

Women who are not pregnant and use NATAZIA may experience amenorrhea. Based on patient diaries, amenorrhea occurs in approximately 16% of cycles in women using NATAZIA. Pregnancy should be ruled out in the event of amenorrhea occurring in two or more consecutive cycles. Some women may encounter amenorrhea or oligomenorrhea after stopping COCs, especially when such a condition was pre-existent.

Women having a history of oligomenorrhea, secondary amenorrhea, or irregular cycles may remain anovulatory or become amenorrheic following discontinuation of estrogen-progestin combination therapy.

Amenorrhea, especially if associated with breast secretion that continues for 6 months or more after withdrawal, warrants a careful assessment of hypothalamic-pituitary function.

### ***Reduced Efficacy***

The efficacy of COCs may be reduced in the event of missed tablets, gastrointestinal disturbances or concomitant medication (see **DOSAGE AND ADMINISTRATION** and **DRUG INTERACTIONS**).

### **Skin**

Chloasma may occasionally occur with use of COCs, especially in women with a history of chloasma gravidarum. Women with a tendency to chloasma should avoid exposure to the sun or ultraviolet radiation while taking COCs.

### **Special Populations**

#### ***Body Mass Index***

The safety and efficacy of NATAZIA in women with a BMI of  $>30 \text{ kg/m}^2$  has not been evaluated.

### ***Pregnant Women***

Oral contraceptives should not be taken by pregnant women. If pregnancy occurs during treatment with NATAZIA, further intake must be stopped. However, if conception accidentally occurs while taking the pill, there is no conclusive evidence that the estrogen and progestin contained in the oral contraceptive will damage the developing child.

### ***Nursing Women***

In breastfeeding women, the use of oral contraceptives results in the hormonal components being excreted in breast milk and may reduce its quantity and quality. If the use of oral contraceptives is initiated after the establishment of lactation, there does not appear to be any effect on the quantity and quality of the milk. There is no evidence that low-dose oral contraceptives are harmful to the nursing infant.

If possible, the nursing mother should be advised not to use oral contraceptives, but to use other forms of contraception until she has completely weaned her child.

### ***Pediatrics***

The safety and efficacy of NATAZIA have not been established in women under the age of 18 years. Use of this product before menarche is not indicated.

### ***Geriatrics***

NATAZIA is not indicated for use in postmenopausal women.

## **Monitoring and Laboratory Tests**

### ***Physical Examination and Follow-up***

Before oral contraceptives are used, a thorough history and physical examination should be performed, including a blood pressure determination and the family case history carefully noted. In addition, disturbances of the clotting system must be ruled out if any members of the family have suffered from thromboembolic diseases (eg, deep vein thrombosis, stroke, myocardial infarction) at a young age. Breasts, liver, extremities, and pelvic organs should be examined and a Papanicolaou (PAP) smear should be taken if the patient has been sexually active.

The first follow-up visit should be done 3 months after oral contraceptives are prescribed. Thereafter, examinations should be performed at least once a year, or more frequently if indicated. At each annual visit, examination should include those procedures that were done at the initial visit as outlined above or per recommendations of the Canadian Task Force on the Periodic Health Examination.

### ***Interference with Laboratory Tests***

The use of COCs may change the results of some laboratory tests, such as coagulation factors, lipids, glucose tolerance, and binding proteins. Women on thyroid hormone replacement therapy

may need increased doses of thyroid hormone because serum concentrations of thyroid-binding globulin increase with the use of COCs.

## **ADVERSE REACTIONS**

### **Adverse Drug Reaction Overview**

An increased risk of the following serious adverse reactions has been associated with the use of oral contraceptives:

- benign and malignant hepatic tumors
- cerebral hemorrhage
- cerebral thrombosis
- congenital anomalies
- gallbladder disease
- hypertension
- mesenteric thrombosis
- myocardial infarction
- neuro-ocular lesions (eg, retinal thrombosis)
- pulmonary embolism
- thrombophlebitis

The following adverse reactions also have been reported in patients receiving oral contraceptives: nausea and vomiting, usually the most common adverse reaction, occurs in approximately 10% or fewer of patients during the first cycle. The following other reactions, as a general rule, are seen less frequently or only occasionally:

- abdominal pain
- amenorrhea during and after treatment
- auditory disturbances
- breakthrough bleeding
- breast changes (tenderness, enlargement, and secretion)
- cataracts
- changes in appetite
- change in corneal curvature (steepening)
- changes in libido
- change in menstrual flow
- change in weight (increase or decrease)
- chloasma or melasma which may persist
- cholestatic jaundice
- chorea
- cystitis-like syndrome
- mental depression
- diarrhea
- dizziness
- dysmenorrhea

- edema
- endocervical hyperplasia
- erythema multiforme
- erythema nodosum
- gastrointestinal symptoms (such as abdominal cramps and bloating)
- headache
- hemolytic uremic syndrome
- hemorrhagic eruption
- hirsutism
- hypersensitivity
- impaired renal function
- increase in size of uterine leiomyomata
- intolerance to contact lenses
- loss of scalp hair
- migraine
- nervousness
- optic neuritis
- pancreatitis
- porphyria
- possible diminution in lactation when given immediately postpartum
- premenstrual-like syndrome
- rash (allergic)
- Raynaud's phenomenon
- reduced tolerance to carbohydrates
- retinal thrombosis
- rhinitis
- spotting
- temporary infertility after discontinuation of treatment
- urticaria
- vaginal candidiasis
- vaginal discharge
- vaginitis

### **Clinical Trial Adverse Drug Reactions**

*Because clinical trials are conducted under very specific conditions the adverse reaction rates observed in the clinical trials may not reflect the rates observed in practice and should not be compared to the rates in the clinical trials of another drug. Adverse drug reaction information from clinical trials is useful for identifying drug-related adverse events and for approximating rates.*

The clinical development programs were conducted independently for each of the 2 indications and utilized indication-specific inclusion criteria, study designs, and settings. Thus, the safety results of the studies are presented separately and are not pooled.

The following adverse drug reactions were reported at a frequency  $\geq 1\%$  in three clinical trials **using NATAZIA as an oral contraceptive**: breast discomfort including breast pain, nipple disorder and nipple pain (5.0%), intracyclic bleeding (metrorrhagia) including irregular menstruation (4.9%), headache including tension headache (3.1%), acne (2.8%), abdominal pain including abdominal distension (1.7%), amenorrhea (1.7%), dysmenorrhea (1.7%) and increased weight (1.5%).

The following adverse drug reactions were reported at a frequency  $\geq 1\%$  in pivotal clinical trials in patients who **used NATAZIA in the treatment of heavy menstrual bleeding** in women without organic pathology who desire oral contraception: breast discomfort including breast pain and breast tenderness (9.0%), headache (8.3%), acne (3.4%), intracyclic bleeding (metrorrhagia) (3.4%), nausea (3.4%), increased weight (3.0%), abdominal pain (2.7%), dysmenorrhea (2.7%), uterine/vaginal bleeding including spotting (2.3%), migraine (1.9%), mood changes (1.9%), fatigue (1.5%), decreased libido (1.5%), genital discharge (1.5%), increased liver enzymes (1.1%), vulvovaginal mycotic infection (1.1%), blood pressure changes (1.1%), emotional disorder (1.1%), insomnia (1.1%), and menorrhagia (1.1%).

The following serious drug reactions were reported in three clinical trials **using NATAZIA as an oral contraceptive**: deep vein thrombosis, myocardial infarction, focal nodular hyperplasia of the liver, uterine leiomyoma, and ruptured ovarian cyst.

The following serious drug reactions were reported in pivotal clinical trials in patients who **used NATAZIA in the treatment of heavy menstrual bleeding** in women without organic pathology who desire oral contraception: myocardial infarction, breast cancer in situ, chronic acalculous cholecystitis.

The following adverse drug reactions leading to study discontinuation were reported in three clinical trials **using NATAZIA as an oral contraceptive**: 10.2% of the women discontinued from the clinical trials due to an adverse reaction; the most frequent adverse reactions leading to discontinuation were intracyclic bleeding (metrorrhagia) including irregular menstruation (1.7%), acne (1.1%), headache (0.7%), and weight increase (0.7%).

The following adverse drug reactions leading to study discontinuation were reported in pivotal clinical trials in patients who **used NATAZIA in the treatment of heavy menstrual bleeding** in women without organic pathology who desire oral contraception: 10.2% of the women discontinued from the clinical trials due to an adverse reaction; the most frequent adverse reactions leading to discontinuation (each occurring at 0.8%) were anemia, nausea, headache, migraine, decreased libido, altered mood, and dysmenorrhea.

The comparative data of NATAZIA with an oral contraceptive on lipid profile, liver functions and coagulation are only available for up to 7 cycles. (31)

### **Less Common Clinical Trial Adverse Drug Reactions**

The following adverse drug reactions were seen at a frequency of  $<1\%$  and  $\geq 0.1\%$  in three clinical trials in patients who **used NATAZIA as an oral contraceptive**:

**Gastrointestinal disorders:** diarrhea, nausea, vomiting.



**General disorders and administration site conditions:** edema, irritability.

**Infections and infestations:** fungal infection, vaginal candidiasis, vaginal infection.

**Metabolism and nutrition disorders:** increased appetite, weight decreased.

**Nervous system disorders:** dizziness.

**Psychiatric disorders:** depression/depressed mood, libido decreased, mental disorder, mood change.

**Reproductive system and breast disorders:** breast enlargement, breast mass, cervical dysplasia, dysfunctional uterine bleeding, dyspareunia, fibrocystic breast disease, menorrhagia, menstrual disorder, ovarian cyst, pelvic pain, premenstrual syndrome, uterine leiomyoma, uterine spasm, vaginal discharge, vulvovaginal dryness.

**Skin and subcutaneous tissue disorders:** alopecia, pruritus, rash.

**Vascular disorders:** hypertension, migraine.

The following adverse drug reactions were seen at a frequency of <1% and  $\geq 0.1\%$  in pivotal clinical trials in patients who **used NATAZIA in the treatment of heavy menstrual bleeding** in women without organic pathology who desire oral contraception:

**Cardiac disorders:** Myocardial infarction, palpitations.

**Eye disorders:** Dry eye, eye swelling.

**Gastrointestinal disorders:** Constipation, dry mouth, vomiting.

**General disorders and administration site conditions:** Edema peripheral, pyrexia.

**Hepatobiliary disorders:** Cholecystitis chronic.

**Infections and infestations:** Pelvic inflammatory disease.

**Lab tests:** Smear cervix abnormal.

**Metabolism and nutrition disorders:** Fluid retention, increased appetite.

**Musculoskeletal and connective tissue disorders:** Muscle spasms, pain in jaw.

**Neoplasm benign, malignant and unspecified (including cysts and polyps):** Breast cancer in situ.

**Psychiatric disorders:** Depression/depressed mood, nightmare.

**Renal and urinary disorders:** Urinary tract pain.

**Reproductive system and breast disorders:** Breast discharge, breast enlargement, cervical polyp, cervix erythema, fibrocystic breast disease, menstrual disorder, ovarian cyst, pelvic pain, premenstrual syndrome, vulvovaginal dryness.

**Respiratory, thoracic and mediastinal disorders:** Asthma, dyspnea, epistaxis.

**Skin and subcutaneous tissue disorders:** Alopecia, hirsutism, hyperhidrosis, pruritus generalized, rash.

**Vascular disorders:** Hot flush, hypertension, phlebitis superficialis, vein pain.

### **Postmarket Adverse Drug Reactions**

The following adverse reactions have been identified during post-approval use of NATAZIA. Because these reactions are reported voluntarily from a population of uncertain size, it is not always possible to reliably estimate their frequency or establish a causal relationship to drug exposure.

**Gastrointestinal disorders:** gastrointestinal symptoms (eg, abdominal pain)

**Hepatobiliary disorders:** gallbladder disease, hepatitis

**Immune system disorders:** hypersensitivity

**Infections and infestations:** vulvovaginal candidiasis

**Metabolism and nutrition disorders:** fluid retention, hypertriglyceridemia

**Nervous system disorders:** dizziness

**Skin and subcutaneous tissue disorders:** angioedema, chloasma, erythema multiforme, erythema nodosum

**Vascular disorders:** hypertension, venous and arterial thromboembolic events (including pulmonary emboli, deep vein thrombosis, cerebral thrombosis, myocardial infarction and stroke)

## **DRUG INTERACTIONS**

### **Overview**

The concurrent administration of oral contraceptives with other drugs may lead to breakthrough bleeding and/or may result in an altered response to either agent (see [Table 2](#) and [Table 3](#)).

Reduced effectiveness of the oral contraceptive, should it occur, is more likely with the low-dose formulations. It is important to ascertain all drugs that a patient is taking, both prescription and nonprescription, before oral contraceptives are prescribed.

## **Drug-Drug Interactions**

**Table 2: Drugs Which May Decrease the Efficacy of Oral Contraceptives**

<b>Class of Compound</b>	<b>Drug</b>	<b>Proposed Mechanism</b>	<b>Suggested Management</b>
Antacids		Decreased intestinal absorption of progestins.	Dose 2 hours apart.
Antibiotics (32)	Ampicillin Cotrimoxazole Penicillin	Enterohepatic circulation disturbance, intestinal hurry.	For short course, use additional non-hormonal method of contraception or use another drug. For long course, use another non-hormonal method of contraception.
	Rifabutin Rifampin	Increased metabolism of progestins. Suspected acceleration of estrogen metabolism. Coadministration of a dienogest/estradiol valerate combination with rifampin led to significant decreases in steady-state concentrations and systemic exposures of dienogest and estradiol. The systemic exposures of dienogest and estradiol at steady state, measured by AUC <sub>(0-24h)</sub> were decreased by 83% and 44%, respectively.	Use another non-hormonal method of contraception.
	Chloramphenicol Metronidazole Neomycin Nitrofurantoin Sulfonamides Tetracyclines	Induction of hepatic microsomal enzymes. Also disturbance of enterohepatic circulation.	For short course, use additional non-hormonal method of contraception or use another drug. For long course, use another non-hormonal method of contraception.
	Troleandomycin	May retard metabolism of oral contraceptives, increasing the risk of cholestatic jaundice.	
Anticonvulsants (33-35)	Carbamazepine Ethosuximide Felbamate Lamotrigine Oxcarbazepine Phenobarbital Phenytoin Primidone Topiramate	Induction of hepatic microsomal enzymes. Rapid metabolism of estrogen and increased binding of progestin and ethinyl estradiol to SHBG.	Use higher dose oral contraceptives (50 µg ethinyl estradiol), another drug or another non-hormonal method of contraception.
Antifungals	Griseofulvin	Stimulation of hepatic metabolism of contraceptive steroids may occur.	Use another non-hormonal method of contraception.
Cholesterol Lowering Agents	Clofibrate	Reduces elevated serum triglycerides and cholesterol; this reduces oral contraceptive efficacy.	Use another non-hormonal method of contraception.
HCV Protease Inhibitors	Boceprevir Telaprevir	Remains to be confirmed.	Use another drug or another non-hormonal method of contraception.

**Table 2: Drugs Which May Decrease the Efficacy of Oral Contraceptives**

<b>Class of Compound</b>	<b>Drug</b>	<b>Proposed Mechanism</b>	<b>Suggested Management</b>
HIV Protease Inhibitors	Ritonavir	Induction of hepatic microsomal enzymes.	Use another drug or another non-hormonal method of contraception
Non-nucleoside reverse transcriptase inhibitors (36, 37)	Nevirapine	Induction of hepatic microsomal enzymes.	Use another drug or another non-hormonal method of contraception.
Sedatives and Hypnotics	Barbiturates Benzodiazepines Chloral hydrate Glutethimide Meprobamate	Induction of hepatic microsomal enzymes.	For short course, use additional non-hormonal method of contraception or another drug. For long course, use another non-hormonal method of contraception or higher dose oral contraceptives.
Other Drugs	Analgesics Antihistamines Antimigraine preparations Phenylbutazone preparations Vitamin E	Reduced oral contraceptive efficacy has been reported. Remains to be confirmed.	

Oral contraceptives may interfere with the metabolism of other drugs. Accordingly, plasma and tissue concentrations may either increase (eg, cyclosporine) or decrease (eg, lamotrigine).

**Table 3: Modification of Other Drug Action by Oral Contraceptives**

<b>Class of Compound</b>	<b>Drug</b>	<b>Modification of Drug Action</b>	<b>Suggested Management</b>
Alcohol		Possible increased levels of ethanol or acetaldehyde	Use with caution.
Alpha-II adrenoreceptor agents	Clonidine	Sedation effect increased.	Use with caution.
Anticoagulants	All	Oral contraceptives increase clotting factors, decrease efficacy. However, oral contraceptives may potentiate action in some patients.	Use another non-hormonal method of contraception.
Anticonvulsants	All	Estrogens may increase risk of seizures.	Use another non-hormonal method of contraception.
	Lamotrigine	Decreased lamotrigine levels, may lead to breakthrough seizures.	Use another non-hormonal method of contraception.
Antidiabetic drugs	Oral hypoglycemics and insulin	Oral contraceptives may impair glucose tolerance and increase blood glucose.	Use low-dose estrogen and progestin oral contraceptive or another non-hormonal method of contraception. Monitor blood glucose.
Antihypertensive agents	Guanethidine and methyldopa	Estrogen component causes sodium retention, progestin has no effect.	Use low-dose estrogen oral contraceptive or use another non-hormonal method of contraception.
	Beta blockers	Increased drug effect (decreased metabolism).	Adjust dose of drug if necessary. Monitor cardiovascular status.
Antipyretics	Acetaminophen	Increased metabolism and renal clearance.	Dose of drug may have to be increased.
	Antipyrine	Impaired metabolism.	Decrease dose of drug.
	ASA	Effects of ASA may be decreased by the short-term use of oral contraceptives.	Patients on chronic ASA therapy may require an increase in ASA dosage.
Aminocaproic acid		Theoretically, a hypercoagulable state may occur because oral contraceptives augment clotting factors.	Avoid concomitant use.
Betamimetic agents	Isoproterenol	Estrogen causes decreased response to these drugs.	Adjust dose of drug as necessary. Discontinuing oral contraceptives can result in excessive drug activity.
Caffeine		The actions of caffeine may be enhanced as oral contraceptives may impair the hepatic metabolism of caffeine.	Use with caution.
Cholesterol lowering agents	Clofibrate	Their action may be antagonized by oral contraceptives. Oral contraceptives may also increase metabolism of clofibrate.	May need to increase dose of clofibrate.
Corticosteroids	Prednisone	Markedly increased serum levels.	Possible need for decrease in dose.

**Table 3: Modification of Other Drug Action by Oral Contraceptives**

<b>Class of Compound</b>	<b>Drug</b>	<b>Modification of Drug Action</b>	<b>Suggested Management</b>
Cyclosporine		May lead to an increase in cyclosporine levels and hepatotoxicity.	Monitor hepatic function. The cyclosporine dose may have to be decreased.
Folic acid		Oral contraceptives have been reported to impair folate metabolism.	May need to increase dietary intake, or supplement.
Meperidine		Possible increased analgesia and CNS depression due to decreased metabolism of meperidine.	Use combination with caution.
Phenothiazine tranquilizers	All phenothiazines, reserpine and similar drugs	Estrogen potentiates the hyperprolactinemia effect of these drugs.	Use other drugs or lower dose oral contraceptives. If galactorrhea or hyperprolactinemia occurs, use other non-hormonal method of contraception.
Sedatives and hypnotics	Chlordiazepoxide Diazepam Lorazepam Oxazepam	Increased effect (increased metabolism).	Use with caution.
Theophylline	All	Decreased oxidation, leading to possible toxicity.	Use with caution. Monitor theophylline levels.
Tricyclic antidepressants	Clomipramine (possibly others)	Increased side effects: eg, depression.	Use with caution.
Vitamin B <sub>12</sub>		Oral contraceptives have been reported to reduce serum levels of Vitamin B <sub>12</sub> .	May need to increase dietary intake, or supplement.

***Substances increasing the clearance of COCs (diminished efficacy of COCs by enzyme-induction)***

Drugs or herbal products that induce certain enzymes, including CYP3A4, may decrease the effectiveness of COCs or increase breakthrough bleeding. Some drugs or herbal products that may decrease the effectiveness of hormonal contraceptives include barbiturates, bosentan, felbamate, griseofulvin, oxcarbazepine, and topiramate. Women should be counselled to use an alternative method of contraception or a back-up method when moderate or weak enzyme inducers are used with COCs, and to continue back-up contraception for 28 days after discontinuing the enzyme inducer to ensure contraceptive reliability.

Dienogest is a substrate of cytochrome P450 (CYP) 3A4. Women who take medications that are strong CYP3A4 inducers (eg, carbamazepine, phenytoin, rifampicin, and St. John's wort) should not choose NATAZIA as their OC while using these inducers and for at least 28 days after discontinuation of these inducers due to the possibility of decreased contraceptive efficacy.

The effect of the CYP3A4 inducer rifampicin was studied in healthy postmenopausal women. Co-administration of rifampicin with estradiol valerate/dienogest tablets led to a 52% and 83% decrease in the mean C<sub>max</sub> and AUC(0-24h), respectively, for dienogest and a 25% and 44% decrease in C<sub>max</sub> and AUC(0-24h), respectively, for estradiol at steady state.

### ***Substances decreasing the clearance of COCs (enzyme inhibitors)***

Strong and moderate CYP3A4 inhibitors such as azole antifungals (eg, ketoconazole, itraconazole, voriconazole, fluconazole), verapamil, macrolides (eg, clarithromycin, erythromycin), diltiazem and grapefruit juice, can increase plasma concentrations of the estrogen or the progestin or both.

In a clinical study investigating the effect of CYP3A4 inhibitors (ketoconazole and erythromycin), steady-state dienogest and estradiol plasma levels were increased. Co-administration with the strong CYP3A4 enzyme inhibitor ketoconazole resulted in a 2.86-fold and 1.57-fold increase of AUC(0-24h) at steady state for dienogest and estradiol, respectively. There was also a 1.94-fold and 1.65-fold increase of  $C_{max}$  at steady state for dienogest and estradiol, respectively. Concomitant administration of the moderate inhibitor erythromycin resulted in a 1.62-fold and 1.33-fold increase of AUC(0-24h) at steady state for dienogest and estradiol, respectively. The clinical relevance of these interactions is unknown. There was also a 1.33-fold and 1.51-fold increase of  $C_{max}$  at steady state for dienogest and estradiol, respectively.

### ***Substances with variable effects on the clearance of COCs***

Several of the anti-HIV/HCV protease inhibitors (eg, ritonavir, boceprevir, telaprevir) and nonnucleoside reverse transcriptase inhibitors (eg, nevirapine) have been studied with co-administration of oral combination hormonal contraceptives; significant changes (increase or decrease) in the mean AUC of the estrogen or progestin have been noted in some cases. The efficacy and safety of oral contraceptive products may be affected. Health care providers should refer to the label of the individual anti-HIV/HCV protease inhibitor for further drug-drug interaction information.

### **Drug-Food Interactions**

There are no clinically relevant effects of food intake on the pharmacokinetics of NATAZIA. NATAZIA can be taken with or without food.

### **Drug-Herb Interactions**

Herbal products containing St. John's wort (*Hypericum perforatum*) may induce hepatic enzymes (cytochrome P450) and p-glycoprotein transporter and may reduce the effectiveness of contraceptive steroids. This may also result in breakthrough bleeding.

### **Drug-Laboratory Test Interactions**

Results of laboratory tests should be interpreted with the knowledge that the patient is taking an oral contraceptive. The following laboratory tests are modified:

#### ***A. Liver Function Tests***

Aspartate serum transaminase (AST) - variously reported elevations

Alkaline phosphatase and gamma glutamine transaminase (GGT) - slightly elevated

***B. Coagulation Tests***

Minimal elevation of test values reported for such parameters as prothrombin and factors VII, VIII, IX, and X.

***C. Thyroid Function Tests***

Protein binding of thyroxine is increased as indicated by increased total serum thyroxine concentrations and decreased T<sub>3</sub> resin uptake.

***D. Lipoproteins***

Small changes of unproven clinical significance may occur in lipoprotein cholesterol fractions.

***E. Gonadotropins***

Luteinizing hormone (LH) and follicle-stimulating hormone (FSH) levels are suppressed by the use of oral contraceptives. Wait 2 weeks after discontinuing the use of oral contraceptives before measurements are made.

***F. Glucose Tolerance***

Oral glucose tolerance remained unchanged or was slightly decreased.

***Tissue Specimens***

Pathologists should be advised of oral contraceptive therapy when specimens obtained from surgical procedures and PAP smears are submitted for examination.

**Drug-Lifestyle Interactions**

No studies on the effects of NATAZIA on the ability to drive or operate machinery have been performed. No effects on the ability to drive or operate machinery have been observed in users of COCs.

**Noncontraceptive Benefits of Oral Contraceptives**

Several health advantages other than contraception have been reported:

1. Combination oral contraceptives reduce the incidence of cancer of the endometrium and ovaries.
2. Oral contraceptives reduce the likelihood of developing benign breast disease and, as a result, decrease the incidence of breast biopsies.
3. Oral contraceptives reduce the likelihood of development of functional ovarian cysts.
4. Pill users have less menstrual blood loss and have more regular cycles, thereby reducing the chance of developing iron-deficiency anemia.



5. The use of oral contraceptives may decrease the severity of dysmenorrhea and premenstrual syndrome and may improve acne vulgaris, hirsutism, and other androgen-mediated disorders.
6. Oral contraceptives decrease the incidence of acute pelvic inflammatory disease and, thereby, reduce as well the incidence of ectopic pregnancy.
7. Oral contraceptives have potential beneficial effects on endometriosis.

## DOSAGE AND ADMINISTRATION

NATAZIA (estradiol valerate, and estradiol valerate and dienogest) tablets are available in blister packs. Each blister pack contains 28 film-coated tablets in the following order:

- 2 dark yellow tablets each containing 3 mg estradiol valerate
- 5 medium red tablets each containing 2 mg estradiol valerate and 2 mg dienogest
- 17 light yellow tablets each containing 2 mg estradiol valerate and 3 mg dienogest
- 2 dark red tablets each containing 1 mg estradiol valerate
- 2 white tablets (inert)

To achieve maximum contraceptive effectiveness, NATAZIA must be taken exactly as directed. Take one tablet by mouth the same time every day. Tablets must be taken in the order directed on the blister pack. Tablets should not be skipped or intake delayed by more than 12 hours.

Instruct the patient to begin taking NATAZIA on Day 1 of her menstrual cycle (that is, the first day of her menstrual bleeding). Instruct the patient to use a non-hormonal contraceptive as back-up during the first 9 days.

For postpartum women who do not breastfeed or after a second trimester abortion, NATAZIA may be started no earlier than 4 weeks postpartum. Recommend use of a non-hormonal back-up method for the first 9 days. When combined oral contraceptives (COCs) are used during the postpartum period, the increased risk of thromboembolic disease associated with the postpartum period must be considered. The possibility of ovulation and conception before starting COCs should also be considered.

If the patient is switching from a combination hormonal method such as:

- Another birth control pill
- Vaginal ring
- Patch
- Instruct her to take the first dark yellow tablet on the first day of her withdrawal bleed. She should not continue taking the tablets from her previous birth control pack. If she does not have a withdrawal bleed, rule out pregnancy before starting NATAZIA.
- If she previously used a vaginal ring or transdermal patch, she should start NATAZIA on the day the ring or patch is removed.
- Instruct the patient to use a non-hormonal back-up method such as a condom or spermicide for the first 9 days.

If the patient is switching from a progestin-only method such as a:

- Progestin-only pill
- Implant
- Intrauterine system
- Injection
- Instruct her to take the first dark yellow tablet on the day she would have taken her next progestin-only tablet or on the day of removal of her implant or intrauterine system or on the day when she would have had her next injection.
- Instruct the patient to use a non-hormonal back-up method such as a condom or spermicide for the first 9 days.

### **Management of Missed Tablets:**

If a patient has forgotten to start a new blister pack, **she may already be pregnant**. Instruct the patient to use back-up contraception (such as condoms and spermicides) anytime she has sex.

- Do not take more than 2 tablets in one day. On the days the patient takes 2 tablets to make up for missed tablets, she may feel a little nauseous.
- If a patient starts vomiting or has diarrhea within 4 hours of taking a tablet, she should be advised to take another tablet of the same color from her extra blister pack.

**If the patient is less than 12 hours late taking her tablet she should be advised to**

- Take her tablet as soon as she remembers
- Take the next tablet at the usual time
- She does not need to use back-up contraception

**If the patient misses ONE TABLET for more than 12 hours she should be advised to**

### **Days 1-17**

- Take her missed tablet immediately
- Take her next tablet at the usual time (she may have to take two tablets that day)
- Use back-up contraception for the next 9 days
- Continue taking one tablet each day at the same time for the rest of her cycle

### **Days 18-24**

- Do not take any tablets from her current blister pack and throw the pack away
- Take Day 1 tablet from a new blister pack
- Use back-up contraception for the next 9 days
- Continue taking one tablet from the new blister pack at the same time each day

### **Days 25-28**

- Take her missed tablet immediately
- Take her next tablet at the usual time (she may have to take two tablets that day)
- No back-up contraception is needed
- Continue taking one tablet each day at the same time for the rest of her cycle

**If the patient misses TWO TABLETS in a row she should be advised to**

**Days 1-17 (if she misses the tablets for Days 17 and 18, follow the instructions for Days 17-25 instead)**

- Do not take the missed tablets. Instead, take the tablet for the day on which she first noticed she had missed tablets.
- Use back-up contraception for the next 9 days
- Continue taking one tablet each day at the same time for the rest of her cycle

**Days 17-25 (if she misses the tablets for Days 25 and 26, follow the instructions for Days 25-28 instead)**

- Do not take any tablets from her current blister pack and throw the pack away.
- Take Day 3 tablet from a new blister pack
- Use back-up contraception for the next 9 days
- Continue taking one tablet from the new blister pack at the same time each day

**Days 25-28**

- Do not take any tablets from her current blister pack and throw the pack away.
- Start a new pack on the same day or start a new pack on the day she usually starts a new pack.
- No back-up contraception is needed
- Continue taking one tablet from the new pack at the same time each day, for the rest of her cycle.

**Advice in case of vomiting:** In case of severe vomiting or diarrhea, absorption may not be complete and additional contraceptive measures should be taken. If vomiting or diarrhea occurs within 3 to 4 hours after taking a colored tablet, this can be regarded as a missed tablet.

## **OVERDOSAGE**

For management of a suspected drug overdose, contact your regional Poison Control Centre.

Serious ill effects have not been reported following accidental ingestion of large doses of NATAZIA. Overdosage may cause nausea and vomiting, and withdrawal bleeding may occur in females. There are no antidotes and further treatment should be symptomatic based on the knowledge of the pharmacological action of the constituents.

## **ACTION AND CLINICAL PHARMACOLOGY**

### **Mechanism of Action**

NATAZIA is a multiphasic, sequential, estrogen step-down, progestin step-up, combination oral contraceptive (COC). NATAZIA contains the estrogen, estradiol valerate (EV) alone or in combination with the progestin dienogest (DNG). Estradiol valerate (EV) is a prodrug and is converted in the digestive system to 17 $\beta$ -estradiol which is identical to the estrogen that is naturally produced by the female body. Combination oral contraceptives (COCs) act by suppression of

gonadotropins. Although the primary mechanism of action is inhibition of ovulation, other alterations include changes in the cervical mucus (which increases the difficulty of sperm entry into the uterus) and the endometrium (which reduces the likelihood of implantation).

Dienogest (DNG) binds to the progesterone receptor of the human uterus with only 10% of the relative affinity of progesterone. Despite its low affinity for the progesterone receptor, DNG has a strong progestogenic effect in vivo which is thought to be responsible for the efficacy in the treatment of heavy menstrual bleeding.

### **Pharmacodynamics**

The contraceptive effect of COCs is based on the interaction of various factors, the most important of which are the inhibition of ovulation and the changes in the cervical secretion. The estrogen in NATAZIA is estradiol valerate, a synthetic prodrug of 17 $\beta$ -estradiol. The progestin in NATAZIA is dienogest (DNG). DNG displays properties of 19-nortestosterone derivatives as well as properties associated with progesterone derivatives.

### ***Cardiac Electrophysiology***

The effect of NATAZIA on QT prolongation was evaluated in a randomized, double-blind, positive (moxifloxacin 400 mg) and negative (placebo) controlled crossover study in healthy subjects. A total of 53 subjects were administered NATAZIA (containing 3 mg dienogest and 2 mg estradiol valerate), dienogest 10 mg, and placebo as once daily doses for 4 days, and moxifloxacin 400 mg as a single oral dose. The upper bound of the 90% confidence interval for the largest placebo-adjusted, baseline-corrected QTc based on Fridericia's correction method (QTcF) was below 10 msec (milliseconds), the threshold for regulatory concern.

### **Pharmacokinetics**

#### ***Absorption***

After oral administration of estradiol valerate, cleavage to 17 $\beta$ -estradiol and valeric acid takes place during absorption by the intestinal mucosa or in the course of the first liver passage. This gives rise to estradiol and its metabolites, estrone and other metabolites. Maximum serum estradiol concentrations of 73.3 pg/mL are reached at a median of approximately 6 hours (range: 1.5-12 hours) and the area under the estradiol concentration curve [AUC<sub>(0-24hr)</sub>] was 1301 pg·h/mL after single ingestion of a tablet containing 3 mg estradiol valerate under fasted condition on Day 1 of the 28-day sequential regimen.

Bioavailability of dienogest is about 91%. Maximum serum dienogest concentrations of 91.7 ng/mL are reached at a median of approximately 1 hour (range: 0.5–1.5 hour) and the area under the dienogest concentration curve [AUC<sub>(0-24h)</sub>] was 964 ng/mL after single oral administration of a tablet containing 2 mg estradiol valerate/3 mg dienogest under fasted conditions. The pharmacokinetics of dienogest are dose-proportional within the dose range of 1-8 mg. Steady state is reached after 4 days of the same dosage of 2 mg dienogest. The mean accumulation ratio for AUC<sub>(0-24h)</sub> is approximately 1.24.

The mean plasma pharmacokinetic parameters at steady state following repeated oral doses of a 2 mg estradiol valerate/3 mg dienogest combination tablet in fertile women under fasted condition are reported in [Table 4](#).

**Table 4: Arithmetic Mean (SD) Serum Pharmacokinetic Parameters at Steady-state (on Day 24) following Repeated Oral Doses of 2 mg EV/3 mg DNG on Days 8–24 of the 28 day Regimen in Fertile Women under Fasted Condition (N=15)**

Parameter	Dienogest	Estradiol	Estrone
$C_{\max}$	85.2 (19.7) ng/mL	70.5 (25.9) pg/mL	483 (198) pg/mL
$T_{\max}$ (h) <sup>a</sup>	1.5 (1–2)	3 (1.5–12)	4 (3–12)
$AUC_{(0-24h)}$	828 (187) ng·h/mL	1323 (480) pg·h/mL	7562 (3403) pg·h/mL
$t_{1/2}$ (h)	12.3 (1.4)	NA	NA

a Median (range) for  $T_{\max}$

$C_{\max}$  = Maximum serum concentration

$T_{\max}$  = Time to reach maximum concentration

$AUC_{(0-24h)}$  = Area under the concentration-time curve from 0 h data point up to 48 h post-administration

NA: Data not available

### ***Food Effect***

Concomitant food intake in women resulted in a 28% decrease for dienogest  $C_{\max}$  and 23% increase of estradiol  $C_{\max}$  while the exposure (AUC) of both dienogest and estradiol did not change.

### ***Distribution***

In serum, 38% of estradiol is bound to sex hormone-binding globulin (SHBG), 60% to albumin and 2–3% circulates in free form. An apparent volume of distribution of approximately 1.2 L/kg was determined after intravenous (IV) administration.

A relatively high fraction (10%) of circulating dienogest is present in the free form, with approximately 90% being bound non-specifically to albumin. Dienogest does not bind to SHBG and corticosteroid-binding globulin (CBG). The volume of distribution at steady state ( $V_{d,ss}$ ) of dienogest is 46 L after the IV administration of 85  $\mu$ g  $^3$ H-dienogest.

### ***Metabolism***

After oral administration of estradiol valerate, approximately 3% of the dose is directly bioavailable as estradiol. Estradiol undergoes an extensive first-pass effect and a considerable part of the dose administered is already metabolized in the gastrointestinal mucosa. The CYP 3A family is known to play the most important role in human estradiol metabolism. Together with the pre-systemic metabolism in the liver, about 95% of the orally administered dose becomes metabolized before entering the systemic circulation. The main metabolites are estrone and its sulfate or glucuronide conjugates.

Dienogest is extensively metabolized by the known pathways of steroid metabolism (hydroxylation, conjugation), with the formation of metabolites that are mostly inactive endocrinologically. CYP3A4 was identified as a predominant enzyme catalyzing the metabolism of dienogest.

### ***Excretion***

Estradiol and its metabolites are mainly excreted in urine, with about 10% being excreted in the feces. The terminal half-life of estradiol is approximately 14 hours.

Dienogest is mainly excreted renally in the form of metabolites and unchanged dienogest is the dominating fraction in plasma. The terminal half-life of dienogest is approximately 11 hours.

### ***Steady-State Conditions***

In young women, the measured estradiol plasma levels are a composite of the endogenous estradiol and the estradiol generated from NATAZIA. During the treatment phase of 2 mg EV and 3 mg DNG, maximum and average serum estradiol concentrations at steady state are 66.0 pg/mL, and 51.6 pg/mL, respectively. Throughout the 28-day cycle, stable minimum estradiol concentrations were maintained and ranged from 28.7 pg/mL to 64.7 pg/mL.

For DNG, steady state is reached after 3 days of the same dosage of 3 mg dienogest in combination with 2 mg estradiol valerate. Trough, maximum and average dienogest serum concentrations at steady state are 11.8 ng/mL, 82.9 ng/mL and 33.7 ng/mL, respectively. The mean accumulation ratio for  $AUC_{(0-24h)}$  was determined to be 1.24.

### **Special Populations and Conditions**

#### ***Body Mass Index***

The safety and efficacy of NATAZIA in women with a BMI of  $>30 \text{ kg/m}^2$  has not been evaluated.

#### ***Pediatrics***

The safety and efficacy of NATAZIA has not been established in women under the age of 18 years. Use of this product before menarche is not indicated.

#### ***Geriatrics***

NATAZIA is not indicated for use in postmenopausal women.

#### ***Race***

No clinically relevant interethnic differences among Caucasian and Japanese patients were observed with respect to the pharmacokinetics and pharmacodynamics of DNG or EV.

#### ***Hepatic Insufficiency***

NATAZIA is contraindicated in patients with active hepatic disease (see also **CONTRAINDICATIONS**).

The pharmacokinetics of NATAZIA has not been studied in subjects with hepatic impairment. Steroid hormones may be poorly metabolized in patients with impaired liver function. Acute or chronic disturbances of liver function may necessitate the discontinuation of COC use until markers

of liver function return to normal (see also **CONTRAINDICATIONS** and **WARNINGS AND PRECAUTIONS**).

### ***Renal Insufficiency***

NATAZIA has not been studied in renally impaired patients. Available data do not suggest a change in treatment in this patient population.

## **STORAGE AND STABILITY**

Store in original packaging between 15°C and 30°C.

Medicines should not be disposed of via wastewater or household waste. Ask your pharmacist how to dispose of medicines no longer required. These measures will help to protect the environment.

## **SPECIAL HANDLING INSTRUCTIONS**

There are no special handling instructions.

## **DOSAGE FORMS, COMPOSITION AND PACKAGING**

NATAZIA (estradiol valerate, and estradiol valerate and dienogest) tablets are available in a 28-day regimen.

Each blister pack contains the following film-coated, round tablets (in the following order):

- 2 hormone-containing dark yellow tablets, one side embossed with the letters “DD” in a regular hexagon, each containing 3 mg estradiol valerate
- 5 hormone-containing medium red tablets, one side embossed with the letters “DJ” in a regular hexagon, each containing 2 mg estradiol valerate and 2 mg dienogest
- 17 hormone-containing light yellow tablets, one side embossed with the letters “DH” in a regular hexagon, each containing 2 mg estradiol valerate and 3 mg dienogest
- 2 hormone-containing dark red tablets, one side embossed with the letters “DN” in a regular hexagon, each containing 1 mg estradiol valerate
- 2 hormone-free white tablets, one side embossed with the letters “DT” in a regular hexagon,

Nonmedicinal ingredients for hormone-containing tablets: hydroxypropyl methylcellulose, lactose monohydrate, macrogol 6000, magnesium stearate, maize starch, maize starch pregelatinized, povidone 25, red ferric oxide, talc, titanium dioxide, yellow ferric oxide.

Nonmedicinal ingredients for hormone-free tablets: hydroxypropyl methylcellulose, lactose monohydrate, magnesium stearate, maize starch, povidone 25, talc, titanium dioxide.

## PART II: SCIENTIFIC INFORMATION

### PHARMACEUTICAL INFORMATION

#### Drug Substance

##### *Estradiol Valerate*

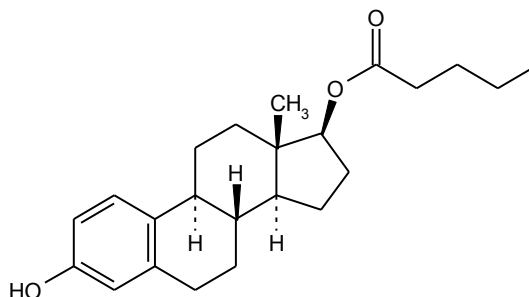
**Proper name:** estradiol valerate

**Chemical name:** Estra-1,3,5(10)-triene-3,17 $\beta$ -diol-17-valerate (WHO)  
Estradiol 17-valerate  
Estradiol 17 $\beta$ -valerate  
Estra-1,3,5(10)-triene-3,17-diol (17 $\beta$ ), 17-pentanoate  
1,3,5(10)-Estratriene-3,17 $\beta$ -diol-17-valerate

**Molecular formula:** C<sub>23</sub>H<sub>32</sub>O<sub>3</sub>

**Molecular weight:** 356.50

**Structural formula:**

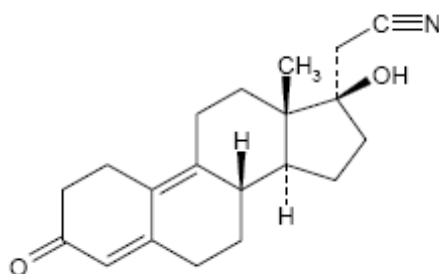


**Physicochemical properties:** White to almost-white crystalline powder or colorless crystals. Freely soluble in acetone and dichloromethane, soluble in ethanol, methanol, dioxane, and dimethylether, slightly soluble in n-hexane and practically insoluble in petroleum ether and water at 25°C. Melting range is 143°C to 150°C.



## Dienogest

<b>Common name:</b>	dienogest
<b>Chemical name:</b>	17-hydroxy-3-oxo-19-nor-17 $\alpha$ -pregna-4,9-diene-21-nitrile (IUPAC)  19-norpregna-4,9-diene-21-nitrile, 17-hydroxy-3-oxo-17 $\alpha$ -cyanomethyl-17 $\beta$ -hydroxy-estra-4,9-dien-3-one (CAS Index Name)
<b>Molecular formula:</b>	C <sub>20</sub> H <sub>25</sub> NO <sub>2</sub>
<b>Molecular weight:</b>	311.43
<b>Structural formula:</b>	



<b>Physicochemical properties:</b>	White to off-white crystalline powder. Practically insoluble in water and neutral within the physiologically relevant pH range. Melting range is 210°C to 218°C. Dienogest is a neutral molecule within pH 2-12.
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## CLINICAL TRIALS

### General Information

The following table gives reported pregnancy rates for various forms of birth control, including no birth control. The reported rates represent the number of women out of 100 who would become pregnant in 1 year.

**Table 5: Reported Pregnancies per 100 Women per Year**

Combination pill	less than 1 to 2
Intrauterine device (IUD)	less than 1 to 6
Condom with spermicidal foam or gel	1 to 6
Mini-pill	3 to 6
Condom	2 to 12
Diaphragm with spermicidal foam or gel	3 to 18
Spermicide	3 to 21
Sponge with spermicide	3 to 28
Cervical cap with spermicide	5 to 18
Periodic abstinence (rhythm), all types	2 to 20
No birth control	60 to 85

## **Contraception**

### ***Study Demographics and Trial Design***

The study conducted in North America (U.S. and Canada) was a multicenter, open-label, single-arm, unintended pregnancy study. There were 490 healthy subjects between 18 and 35 years of age (mean age: 25.1 years) who were treated for up to 28 cycles of 28 days each. The racial demographic of enrolled women was: Caucasian (76%), Hispanic (13%), African-American (7%), Asian (3%), and Other (1%). The weight range for treated women was 40 to 100 kg (mean weight: 62.5 kg) and the BMI range was 14 to 30 kg/m<sup>2</sup> (mean BMI: 23.3 kg/m<sup>2</sup>). Of treated women, 15% discontinued the study treatment due to an adverse event, 13% were lost to follow up, 10% withdrew their consent, 8% discontinued due to other reason, 1% discontinued due to protocol deviation, and 1% discontinued due to pregnancy.

The study conducted in Europe (Germany, Austria and Spain) was a multicenter, open-label, single-arm contraceptive reliability study. There were 1377 healthy subjects between 18 and 50 years of age (mean age: 30.3 years) who were treated for 20 cycles of 28 days each. The racial demographic of enrolled women was predominantly Caucasian (99.2%). The weight range for treated women was 38 to 98 kg (mean weight: 63.8 kg) and the BMI range was 15 to 31.8 kg/m<sup>2</sup> (mean BMI: 22.8 kg/m<sup>2</sup>). Of treated women, 10% discontinued the study treatment due to an adverse event, 5% discontinued due to other reason, 2% were lost to follow up, 2% discontinued due to protocol deviation, 2% withdrew their consent, and 1% discontinued due to pregnancy.

### ***Study Results***

The Pearl Index (PI) was the primary efficacy endpoint used to assess contraceptive reliability and was assessed in each of the two studies, assuming all subjects were at risk of pregnancy in all medication cycles unless back-up contraception was documented. The PI is based on pregnancies that occurred after the onset of treatment and within 7 days after the last pill intake. Cycles in which conception did not occur, but which included the use of back-up contraception, were not included in the calculation of the PI. The PI also includes patients who did not take the drug correctly. The estimated PI for the North American study is 1.64 and the estimated PI for the European study is 1.04. The Kaplan-Meier method was also used to calculate the contraceptive failure rate.

The summary of the Pearl Indexes and cumulative contraceptive failure rates are provided in [Table 6](#):

**Table 6:** Summary of the Pearl Indexes and the Cumulative Contraceptive Failure Rates

Study	Age Group	Relative Treatment Exposure Cycles <sup>a</sup>	Number of Pregnancies within 13 Cycles and 7 Days after Last Treatment	Pearl Index	Upper Limit of 95% CI	Contraceptive Failure Rate at the End of First Year
North America	18–35	3969	5	1.64	3.82	0.016
Europe (38)	18–35	11 275	9	1.04	1.97	0.010

a Total treatment exposure time without back-up contraception

## **Heavy Menstrual Bleeding**

### ***Study Demographics and Trial Design***

The efficacy and safety of NATAZIA for the treatment of heavy menstrual bleeding in women without organic pathology who desire oral contraception was evaluated in two multi-regional, multicenter, double-blind, randomized, placebo-controlled, pivotal phase III studies.

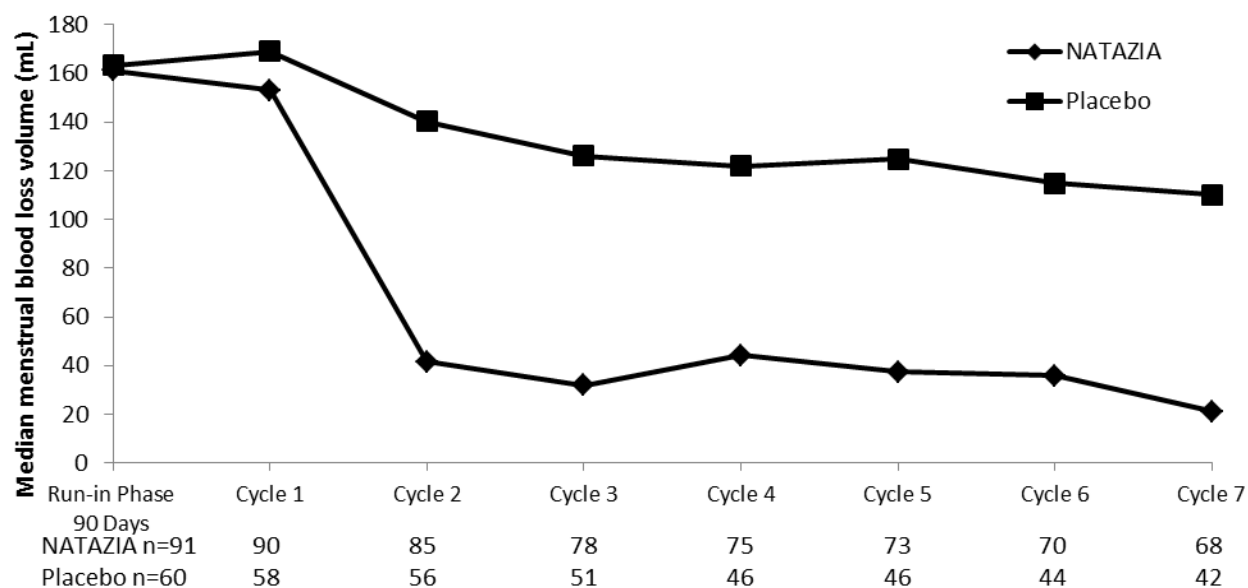
Study 308960 was performed in the United States and Canada (39) and study 308961 was performed in Australia and 9 European countries. (40) Both studies were identical in design. Women 18 to 54 years of age, with a diagnosis of dysfunctional uterine bleeding (DUB) characterized as heavy, prolonged, and/or frequent bleeding without organic pathology, who desire oral contraception were included. The documentation of HMB was done through the collection of used sanitary protection items (pads and tampons) to objectively quantify blood loss according to the alkaline hematin method. HMB was defined as menstrual blood loss of 80 mL or more in at least 2 bleeding episodes. Overall, a total of 421 women with a mean age of 38.2 and a mean BMI of 25.5 were randomized to the two clinical studies, that is, 269 women in the NATAZIA group and 152 women in the placebo group, and treated for 7 consecutive treatment cycles of 28 days each. Approximately 85% of the subjects qualified for the study because they had symptoms of HMB. Approximately 81% were Caucasian, 13% were Black, and 6% were Hispanic or Asian or Other.

The primary efficacy variable was the proportion of subjects who were completely relieved of symptoms defined by the number of subjects with the absence of any DUB symptom and who met all of the 8 strictly defined criteria<sup>a</sup> for success during the 90-day efficacy assessment phase. In Study 308960, the proportion of the intent-to-treat subjects with complete symptom relief was 29.2% in the NATAZIA group compared to 2.9% in the placebo group. In Study 308961, the proportion of the intent-to-treat subjects with complete symptom relief was 29.5% in the NATAZIA group compared to 1.2% in the placebo group. In both studies, NATAZIA was effective in treating the symptoms of HMB in women who entered the study with symptoms specific to HMB. Among patients with HMB, menstrual blood loss (MBL) was statistically significantly reduced in the group treated with NATAZIA compared with placebo ( $p < 0.0001$  for both studies). Figure 1 and Figure 2 display the MBL volume by cycle and by study. The decrease in MBL in the NATAZIA group was accompanied by a statistically significant improvement in iron metabolism parameters (hemoglobin, hematocrit and ferritin) and a decrease in use of sanitary protection items.

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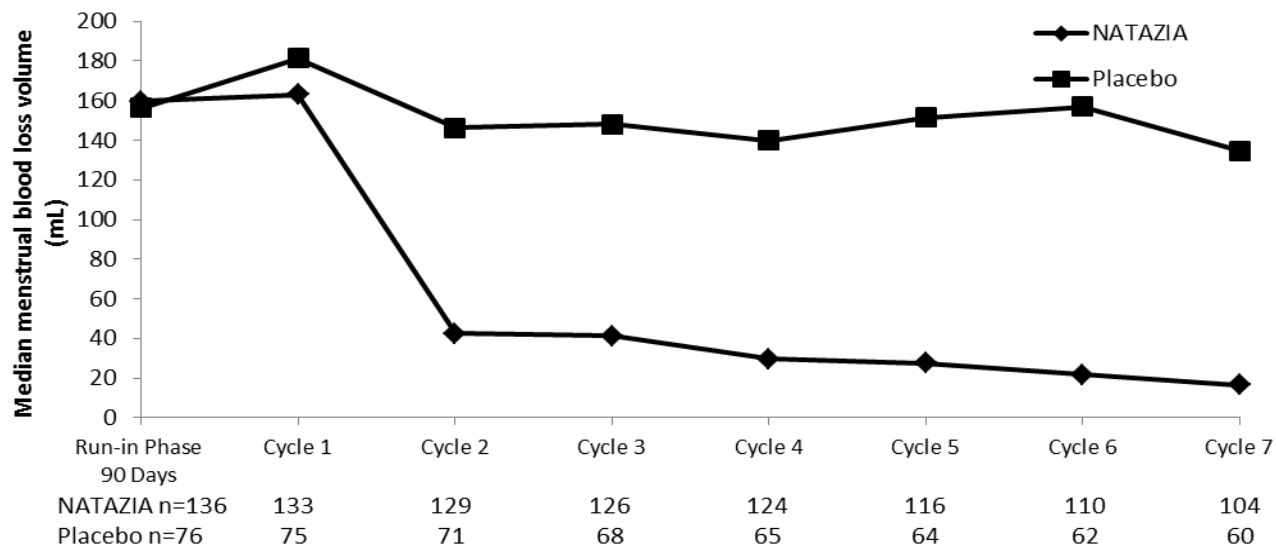
<sup>a</sup> No bleeding episodes lasting >7 days; No more than 4 bleeding episodes per 90-day efficacy period; No bleeding episodes with a blood loss volume of  $\geq 80$  mL; No more than 1 bleeding episode increase from baseline; Total number of bleeding days  $\leq 24$  per 90-day efficacy period; No increase from baseline in total number of bleeding days; Decrease of  $\geq 2$  days between maximum duration during run-in phase and efficacy phase (if enrolled with prolonged bleeding); Blood loss volume associated with each episode  $< 80$  mL and decreased by 50% or more from the average of the qualifying bleeding episodes (where the qualifying bleeding episodes are those with a blood loss volume  $\geq 80$  mL per episode) that occurred during the run-in phase (if enrolled with heavy bleeding)

**Figure 1: Study 308960 – Median Menstrual Blood Loss Volume by Cycle**



Note: Run-in phase 90 days is normalized to 28 days: menstrual blood loss volume value is multiplied by 28 days and divided by 90 days

**Figure 2: Study 309861 – Median Menstrual Blood Loss Volume by Cycle**



Note: Run-in phase 90 days is normalized to 28 days: menstrual blood loss volume value is multiplied by 28 days and divided by 90 days

## DETAILED PHARMACOLOGY

### Animal Pharmacology

#### *Estradiol Valerate*

Soon after oral or parenteral administration, EV is completely converted into the natural hormone E2 (estradiol) and valeric acid. The E2 produced by ester cleavage is the pharmacologically active compound. (41, 42) The hormone diffuses passively through cell membranes, distributes itself throughout the cell, and ultimately binds to the nuclear estrogen receptors. Nuclear estrogen receptors are key elements in the mechanism of action of estrogenic hormones. (43)

The estrogenic effects observed in various animal studies are almost identical qualitatively and quantitatively after administration of E2 and EV. (41)

In the Allen-Doisy vaginal smear test in the castrated rat, changes in the vaginal epithelium which typify estrogenic effects (proliferation and cornification) are observed after both subcutaneous (sc) and oral (po) administration of EV. (41)

Estradiol (E2) gives rise to a significant dose-dependent increase in the weights of the vagina and uterus in ovariectomized rodents. This is considered a specific estrogenic effect. (44) Premature vaginal opening can be provoked within 5 days in infantile rats with E2 and with EV. (41)

Estrogens play an important role in maintaining bone mass by suppressing bone remodeling and maintaining a balance between osteoblastic and osteoclastic activities. When estrogen levels are deficient, there is an increase in the frequency of new bone remodeling units and an increase in remodeling imbalance.

#### *Dienogest*

##### **Primary Pharmacodynamics**

In vivo studies with DNG revealed strong progestogenic activity in the endometrial transformation assay in rabbits after oral and subcutaneous administration of doses  $\geq 0.01$  mg/kg. Dienogest (DNG) was 10 times more active than progesterone and 2-10 times more active than levonorgestrel in this test.

In bonnet monkeys, dienogest effectively blocked ovulation starting from the lowest tested dose of 0.3 mg/kg/day when given subcutaneously. Equally strong effects on menstrual cycling and/or inhibition of ovulation were observed in the repeated-dose toxicity studies in other monkey species after oral dosing.

In vitro studies revealed a low relative binding affinity of dienogest to the uterine progesterone receptor in rats. Compared to progesterone, the relative binding affinity of dienogest was less than 20%. In human uterine cytosol, the relative binding affinity of dienogest to the progesterone receptor was about one order of magnitude less than that of progesterone.

The progesterone receptor-mediated activity (alkaline phosphatase induction) of dienogest was tested in human breast carcinoma T47D cells and revealed a 2-fold weaker progestogenic activity than progesterone.

### **Secondary Pharmacodynamics**

In vitro studies showed that DNG had only a weak binding affinity to the androgen receptor of rat prostate (relative binding affinity: 2.6% to 6.6% of testosterone) and to the glucocorticoid receptor of rat liver (relative binding affinity: 0.96% of dexamethasone). Dienogest (DNG) did not bind to any appreciable extent to the estrogen receptor of the rabbit uterus or to the mineralocorticoid receptor of the rat kidney.

In vivo studies with orally administered DNG showed only marginal androgenic activity and no anabolic, glucocorticoid, or mineralocorticoid activity in rats at doses up to 100 mg/kg.

Dienogest possesses antiandrogenic activities. In the Hershberger assay in rats, dienogest showed clear antiandrogenic properties. (45) The antiandrogenic potency of dienogest was 40% that of cyproterone acetate. (46) Unlike other 19-nortestosterone derivatives, dienogest has no androgenic activity.

Dienogest does not bind to the estrogen receptor. In a transactivation assay in the human breast cancer cell line MCF-7/2A, dienogest did not induce estrogen receptor-dependent transactivation.

Dienogest itself has no estrogenic activity, but the major rodent plasma metabolite, aromatic dienogest, has estrogenic activity. Therefore, in rodents, dienogest acts as an estrogen when given orally or subcutaneously. This finding of estrogenicity has no relevance for primates, as this aromatic metabolite does not occur in relevant amounts in monkey or human plasma.

There was only low binding to the glucocorticoid receptor in rat liver and rat thymus and to the mineralocorticoid receptor in rat kidney. (46) Dienogest did not affect hepatic glycogen content in adrenalectomized rats. Dienogest-medicated rats failed to exhibit any changes in either urine volume or the urinary Na/K ratio, even when the dose was as high as 100 mg/kg orally. This indicates no glucocorticoid or mineralocorticoid activity. (45)

The conclusion drawn from the detailed endocrinological characterization of dienogest is that this drug substance has a potent progestational activity on the endometrium and a medium antigonadotrophic activity. A moderate antiandrogenic activity was observed in rats and mice. The estrogenic activity of dienogest observed in rats and mice was considered to represent a species-specific response related to the presence of an aromatic dienogest metabolite that occurs only in these species.

### **Safety Pharmacology**

In rats, dienogest did not influence general symptoms and behavior at doses up to 30 mg/kg. Effects on the central nervous system in mice, rats, and rabbits revealed effective doses after oral or parenteral administration as high as 100 mg/kg dienogest, with the exception of a slight decrease in body temperature in mice which was observed after intraperitoneal administration of 10 mg/kg dienogest.

Some temporary effects of dienogest on body temperature or kidney function in rats were noted at lower doses ( $\geq 10$  mg/kg), which are at least 2 orders of magnitude above the intended therapeutic dose in humans.

Cardiovascular effects of dienogest were studied in vitro on the isolated heart atrium of rats and guinea pigs and revealed changes of spontaneous contraction parameters only at high concentrations of about  $3 \times 10^{-4}$  mol/L. In vivo studies in rabbits did not reveal effects on blood pressure, heart rate, blood flow, arterial oxygen partial pressure, arterial carbon dioxide pressure, and ECG after intraduodenally administered dienogest at a dose of 30 mg/kg. In addition, studies to investigate particular cardiovascular effects on the duration of the action potential in isolated papillary muscles of guinea pigs did not show effects on action potential parameters up to a dienogest concentration of  $10^{-5}$  mol/L. The effect of dienogest on the human hERG potassium channel was also investigated. Dienogest was tested at concentrations of  $10^{-6}$  mol/L,  $10^{-5}$  mol/L and  $10^{-4}$  mol/L. The outward current amplitudes of the hERG-mediated potassium current were not significantly reduced during application of  $10^{-6}$  mol/L and  $10^{-5}$  mol/L. At a concentration of  $10^{-4}$  mol/L, dienogest showed a significant but reversible current reduction.

In vivo, in conscious monkeys, ECG parameters (PR interval, QRS widths, or QT interval) were not affected by oral administration of dienogest up to a dose of 30 mg/kg. The measurement of blood pressure and heart rate did not reveal any effects.

Effects on the autonomic and somatic nervous system were studied in vitro and revealed changes related to dienogest treatment only at high concentrations in the  $10^{-4}$  mol/L range.

Safety pharmacology studies with dienogest concluded that compound-related changes were observed for the majority of investigated parameters only at very high doses ( $\geq 30$  mg/kg) or at dienogest in vitro concentrations in the  $10^{-4}$  mol/L range. In humans, a maximum concentration of about 80 ng/mL of dienogest in blood plasma (ca  $2 \times 10^{-7}$  mol/L) was determined during clinical studies. Therefore, no impact of dienogest on cardiovascular or ECG parameters in humans is expected in the therapeutic range.

## **Special Populations**

### ***Pediatrics***

The safety and efficacy of NATAZIA has not been established in women under the age of 18 years. Use of this product before menarche is not indicated.

### ***Geriatrics***

NATAZIA is not indicated for use in postmenopausal women.

### ***Race***

No clinically relevant interethnic differences among Caucasian and Japanese patients were observed with respect to the pharmacokinetics and pharmacodynamics of DNG or EV.

## TOXICOLOGY

### **Acute Toxicity**

#### ***Estradiol Valerate***

High, oral doses of estradiol valerate were well tolerated at maximum dose levels in rats and mice (4000 mg/kg) and dogs (1000 mg/kg).

#### ***Dienogest***

Single-dose toxicity studies were conducted in several species including mice, rabbits, rats, and dogs. All of the studies revealed a very low toxicity of dienogest after single oral or parenteral administration. Nonlethal doses were between 1000 and 4000 mg/kg with the exception of male rabbits where it was below, but close to, 1000 mg/kg. Toxic signs observed at high doses were central depression in mice, none in rats, anorexia, weight loss, convulsions in rabbits, and a transient increase in GPT in dogs without histopathological findings.

### **Repeated-Dose Toxicity**

#### ***Estradiol Valerate***

The repeated-dose toxicity after oral administration was studied in rats and dogs after treatment for up to 90 weeks (rats) or 53 weeks (dogs). Only findings characteristic of the exaggerated pharmacological effects of estrogens were observed in these studies.

The repeated dose toxicity of EV has also been investigated in 3-month oral studies in mice and rats which were primarily performed to assess the combination toxicity of both EV and DNG. No unexpected signs of toxicity were observed in these studies.

#### ***Dienogest***

Repeated-dose systemic toxicology studies of dienogest were conducted for various durations, up to 13 weeks in mice, 12 months in rats, 6 months in dogs, and up to 12 months in monkeys.

In general, the principle findings observed in all studies were pharmacological or exaggerated pharmacological effects associated with the repeated administration of high dose levels of a progestogenic compound to laboratory animals.

In mice, dienogest was well tolerated when given orally at dose levels up to 125 mg/kg/day for 13 weeks. Principle changes were pharmacological in nature (lower uterus and cervix weights at dose levels of 25 mg/kg/day and higher ovary and lower seminal vesicle weights at dose levels of 125 mg/kg/day). At the high-dose level (125 mg/kg/day), increased absolute and relative liver weights were observed in male and female mice and were accompanied by periacinar hepatocyte hypertrophy in males.

Repeated-dose systemic toxicity studies were conducted in female rats for 3, 6, and 12 months. In these studies, dienogest was well tolerated and not lethal when orally administered daily for



3 months at dose levels up to 30 mg/kg or for 6 and 12 months at doses up to 10 mg/kg/day. In the 3-month study, 3.0 mg/kg/day was identified as the NOAEL. In the 12-month study, 1.0 mg/kg/day was identified as the NOAEL. Body weights were unaffected in the 3-month study in animals given doses as high as 30 mg/kg/day, but were 9% and 12% higher than controls after daily oral administration of 0.1 and 1.0 mg/kg/day, respectively, for 12 months. Compared with controls, changes observed across the rat studies were predominantly pharmacological in nature and included persistent diestrus (30 mg/kg/day), lower average serum total cholesterol ( $\geq 3$  mg/kg) and alanine and/or aspartate aminotransferase values ( $\geq 10$  mg/kg/day), slightly higher serum triglyceride and nonesterified fatty acid values ( $\geq 0.1$  mg/kg/day), alterations in coagulation parameters (higher platelet counts, fibrinogen values or longer prothrombin times after administration of doses  $\geq 10$  mg/kg), higher absolute and relative liver weights ( $\geq 1.0$  mg/kg/day), and microscopic changes in target organs (ovaries, uterus, and vagina) at most dose levels  $\geq 1.0$  mg/kg/day. Slightly lower erythrocytic parameters (typically erythrocyte counts, hemoglobin, and hematocrit), compared with controls were also observed in some of the studies. Microscopic liver changes including basophilic foci of cellular alteration, periportal fat deposition, and vacuolated hepatocytes were observed after oral administration of 10 mg/kg/day for 12 months. The liver changes seen only in this chronic study most likely reflect earlier onset of age-related changes in female rats, and similar findings have been described after high dose levels of progestins were administered in chronic toxicity studies in rodents.

In another, supportive study, dienogest or levonorgestrel was administered to rabbits in their daily diet for 19 to 20 months at concentrations intended to deliver 0.14 or 0.70 mg/day. No intrinsic organ toxicity was observed following dietary administration of dienogest or levonorgestrel. In general, changes observed were limited to pharmacologic or exaggerated pharmacologic effects of progestins.

Dienogest was orally administered to female Beagle dogs in 3 studies. In the first supportive study, dienogest was administered as powder in gelatin capsules once daily for 1 month at doses of 0.1 to 10 mg/kg/day. In the second study, dienogest, as a liquid suspension in gelatin capsules, was administered once daily for 3 months at doses of 0.3 to 3.0 mg/kg/day. In a second supportive study, dienogest was administered as coated tablets once daily for 6 months at doses of 0.01 to 1 mg/kg/day. In general, dienogest was well tolerated and non-lethal. Pharmacological changes observed in the female dogs included slight increases in body weight, enlargement of the mammary gland accompanied microscopically by lobular hyperplasia, and histopathological changes in the ovaries, vagina, pituitary, and uterus. Clinical pathology changes included lower-than-control erythrocytic parameters (erythrocyte counts, hemoglobin, hematocrit) which were sometimes accompanied by alterations in lipid parameters and/or alterations in coagulation parameters. Sulfobromophthalein (BSP)-retention showed a slight, dose-dependent increase under dienogest in female animals at the mid- and high-dose level, which was prominent in one animal in the second BSP test performed during the study. However, there was no morphological correlate in the liver of this dog.

Dienogest was orally administered to female Cynomolgus monkeys, once daily for 13 weeks at dose levels of 0.4, 2.0, and 10.0 mg/kg. Drug-induced cessation of menses occurred at all dose levels. No signs of intolerance or organ toxicity were observed at any dose level tested.  $AUC_{(0-24h)}$  values for the highest dose (10 mg/kg) in this GLP compliant study were 78 times higher than systemic exposure in women administered 2 mg EV plus 3 mg DNG (on cycle day 24).

In repeated-dose studies in female Rhesus monkeys, dienogest was orally (intragastrically) administered at dose levels of 0.1, 1, and 10 mg/kg/day for 3 or 12 months. An additional dose level of 0.3 mg/kg/day was also evaluated in the 12-month study. No compound-related mortality, effects on body weight, food consumption, ECG, ophthalmology, or urinalysis parameters were observed in either study. The NOAEL was identified as 1 mg/kg/day. Pharmacological effects, such as cessation of menstruation (all dose levels, and shown to be reversible in the 3-month study), serum biochemistry changes (lower than control alkaline phosphatase values after administration of 10 mg/kg/day), alterations in coagulation parameters (such as increases in fibrinogen and plasminogen activity but without effect on coagulation times or thromboelastograms), and intimal thickening and hypertrophy of the uterus were observed in each study. Furthermore, apart from a two-fold increase in GPT in a single high-dose monkey and only in week 4 (as compared to the mean in controls) of the 3-month study, there was no indication of liver toxicity in any of the three monkey studies. The highest dose of 10 mg/kg in the pivotal 1-year monkey study resulted in 50 times the human dienogest exposure (on cycle day 24). The maximum serum concentration in Rhesus monkeys after a dose of 10 mg/kg (day 361) resulted in 53 times the maximum serum concentration in humans on cycle day 24.

## **Carcinogenicity**

### ***Estradiol Valerate***

Tumor formation in experimental animal species treated with steroidal estrogens in general has been demonstrated in hormone responsive tissues such as the vagina, cervix, uterus, mammary gland, testis, lymphatic tissue, and osseous tissue in mice; for the mammary gland and pituitary gland in rats; and for the kidney in hamsters. (47)

### ***Dienogest***

Slightly increased incidences of malignant lymphomas and pituitary adenomas were seen in male mice during a 2-year carcinogenicity study. Female mice showed an increased incidence of uterine stromal polyps at the highest tested dose level. These findings are considered to be related to the weak estrogenic partial activity of dienogest in rodents. In one of the two rat carcinogenicity studies, there was an increased incidence of pituitary adenomas and fibroepithelial tumors of the mammary gland in male animals. There was no change in tumor incidence in female rats in both studies. These observations do not suggest particular human risks apart from those which are generally assumed for the use of progestogenic compounds.

## **Reproductive Toxicity**

### ***Estradiol Valerate***

Embryo lethality is the most prominent finding after treatment of rodents and rabbits with estrogens during pregnancy. (48) Clinical studies in pregnant women have shown that very high doses of the potent estrogen EE were unable to induce abortions during early pregnancy after nidation of the ovum had occurred. (49) Therefore, the embryo lethality observed in preclinical studies after treatment with estrogens is not considered predictive for the human situation.

### ***Dienogest***

Reproductive toxicity studies with dienogest gave no indication of a teratogenic potential up to embryo-lethal doses. The inhibition of implantation in rats might be due to an estrogenic effect and the impairment of tubal transport of ova and the postimplantational losses further indicate a disturbance of the endocrine milieu. The fertility of female offspring was impaired after high doses of dienogest given during late pregnancy and lactation. Taken together, the results of reproductive toxicity testing with dienogest do not differentiate this drug from other progestins. (50)

### **Mutagenesis**

#### ***Estradiol Valerate***

Estradiol valerate (EV) was not mutagenic in a battery of mutagenicity studies in vitro and in vivo. Therefore, no relevant mutagenic risk for humans of EV or its metabolite estradiol has to be assumed.

#### ***Dienogest***

Two reverse mutation tests in bacteria (Ames test) were conducted. In both tests, dienogest was negative up to a dose of 5 mg per plate. Furthermore, dienogest in concentrations up to a cytotoxic dose of 500 µg/mL (with and without metabolic activation) did not induce mutations in the TK locus in L5178Y mouse lymphoma cells.

Dienogest also did not induce chromosomal aberrations in Chinese hamster lung cells in culture up to a cytotoxic dose of 110 µg/mL (without metabolic activation) and 220 µg/mL (with metabolic activation). In a chromosomal aberration test in human lymphocytes, dienogest was negative.

Oral doses up to 2 g/kg did not induce micronuclei of polychromatic erythrocytes in the bone marrow of female mice above the control level in two studies.

In a rat liver initiation-promotion model in vivo, dienogest did not induce preneoplastic enzyme-altered foci up to a dose of 140 mg/kg for 5 consecutive days followed by treatment with clophen A50 over 11 weeks. In the same test, diethylnitrosamine was clearly positive.

Dienogest did not induce chromosomal aberrations in the bone marrow cells of pregnant baboons or in the lymphocytes of their newborns up to a dose of 1.6 mg dienogest. (51, 52)

A dose of 100 mg/kg dienogest injected intraperitoneally to mice slightly suppressed the incorporation of radioactively labeled thymidine into DNA of the kidney and somewhat more of the liver. However, the difference was not significant at the specified significance limit of 1%.

Other negative tests briefly reported by Schöneich et al (53) included the rec-type repair test with *Proteus mirabilis*, another Ames test, a host-mediated assay with *Salmonella typhimurium* in the rat, the cytogenetic assays with ascites tumor or bone-marrow cells in mice, and a dominant lethal test with male and female mice. In all tests performed (which exceeded the extent requested by international guidelines), dienogest showed no mutagenic potential.

Additionally, a UDS (unscheduled DNA synthesis) test was conducted in primary hepatocytes of female rats in vitro. Two independent experiments were performed in which freshly isolated hepatocytes were exposed to dienogest for 18 hours in the presence of methyl-<sup>3</sup>H-thymidine. The uptake of radioactivity was determined by autoradiography. In the first series of experiments, a significant increase in net grains was found with 2 AAF and 10 or 15 µg/mL CMA, but also with the dienogest concentrations evaluated between 1.72 and 220 µg/mL. In the second experiment, 2 AAF was positive, but to a much lesser degree, and dienogest was only positive at the highest concentration of 220 µg/mL, which was slightly cytotoxic. Dienogest showed a weak genotoxic potential only in this UDS test of the female rat. In a second UDS test in male rat hepatocytes, dienogest did not induce UDS at concentrations up to a cytotoxic dose of 250 µg/mL in either of two independent experiments.

To support the evaluation of the above-mentioned UDS results in female rat hepatocytes, an in vivo/in vitro UDS assay in female rats was performed. Dienogest was given orally at extremely high dosages of 2000 mg/kg and 200 mg/kg. The animals were anesthetized and sacrificed by enzymatic liver perfusion 2 and 16 hours after dosing. Primary hepatocyte cultures were established and exposed for 4 hours to methyl-<sup>3</sup>H-thymidine. The maximal dose of 2000 mg/kg bw corresponds to 60,000-fold of the daily human dienogest dose. Dienogest was considered noneffective in inducing DNA damage, leading to increased repair synthesis in this in vivo/in vitro UDS assay.

Dienogest was tested for its potential to generate DNA adducts in human liver slices after in vitro incubation over 6 hours. After incubation with dienogest or spironolactone, DNA-adduct levels were below or at the level of quantification. No DNA-adducts were observed in any female livers after incubation with dienogest up to concentrations of 5000 ng/mL. In 2 of 3 male livers no adducts were found and in only one liver a very low DNA adduct level ( $3.94/10^9$  nucleotides) at the limit of quantification was found at an extremely high dienogest concentration of 5000 ng/mL. It was concluded that dienogest did not produce DNA-adducts in human liver slices to a relevant degree.

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## PART III: CONSUMER INFORMATION

Pr **NATAZIA**®

estradiol valerate tablets, and  
estradiol valerate and dienogest tablets

*This leaflet is Part III of a three-part "Product Monograph" published when NATAZIA was approved for sale in Canada and is designed specifically for Consumers. This leaflet is a summary and will not tell you everything about NATAZIA. Contact your doctor or pharmacist if you have any questions about the drug.*

### ABOUT THIS MEDICATION

#### What the medication is used for:

- To prevent pregnancy
- To treat heavy menstrual bleeding that is not caused by any diagnosed conditions of the uterus (womb) in women who want to prevent pregnancy

If you are very overweight, discuss with your healthcare provider whether NATAZIA is the best choice for you.

#### What it does:

NATAZIA is a combination birth control pill (oral contraceptive) that contains two female sex hormones, an estrogen called estradiol valerate (EV) and a progestin called dienogest (DNG). Estradiol valerate (EV) is converted in the digestive system to 17β-estradiol which is identical to the estrogen that is naturally produced by your ovaries. NATAZIA has been shown to be highly effective in preventing pregnancy. Pregnancy is always more risky than taking birth control pills, except in smokers older than age 35.

Birth control pills work in two ways:

1. They inhibit the monthly release of an egg by the ovaries (suppression of ovulation).
2. They change the mucus produced by the cervix. This slows the movement of the sperm through the mucus and through the uterus (womb).

NATAZIA has been shown to help reduce the volume of menstrual blood loss in women with symptoms of heavy menstrual bleeding (heavy periods) that are not caused by any diagnosed conditions of the uterus (womb). Heavy menstrual bleeding may occur with or without ovulation (release of an egg by the ovaries).

### Effectiveness of Birth Control Pills

Combination birth control pills are more than 99 percent effective in preventing pregnancy when:

- the pill is **TAKEN AS DIRECTED**, and
- the amount of estrogen is 20 micrograms or more.

A 99 percent effectiveness rate means that if 100 women used birth control pills for one year, one woman in the group would get pregnant.

The chance of becoming pregnant increases with incorrect use.

### Other Ways to Prevent Pregnancy

Other methods of birth control are available to you. They are usually less effective than birth control pills. When used properly, however, other methods of birth control are effective enough for many women.

The following table gives reported pregnancy rates for various forms of birth control, including no birth control. The reported rates represent the number of women out of 100 who would become pregnant in one year.

#### Reported Pregnancies per 100 Women per Year:

Combination pill	less than 1 to 2
Intrauterine device (IUD)	less than 1 to 6
Condom with spermicidal foam or gel	1 to 6
Mini-pill	3 to 6
Condom	2 to 12
Diaphragm with spermicidal foam or gel	3 to 18
Spermicide	3 to 21
Sponge with spermicide	3 to 28
Cervical cap with spermicide	5 to 18
Periodic abstinence (rhythm), all types	2 to 20
No birth control	60 to 85

Pregnancy rates vary widely because people differ in how carefully and regularly they use each method (this does not apply to IUDs, since they are implanted in the uterus). Regular users may achieve pregnancy rates in the lower ranges. Others may expect pregnancy rates more in the middle ranges.

The effective use of birth control methods, other than birth control pills and IUDs, requires more effort than taking a single pill every day. It is an effort that many couples undertake successfully.

#### When it should not be used:

The birth control pill is not suitable for every woman. In a small number of women, serious side effects may occur. Your doctor can advise you if you have any conditions that would pose a risk to you. The use of the birth control pill always should be supervised by your doctor.

**You should not use NATAZIA** if you have or have had any of the following conditions:

- blood clots in the legs, lungs, eyes, or elsewhere, or thrombophlebitis (inflammation or swelling of the veins)
- stroke, heart attack, or coronary artery disease (eg, angina pectoris), or a condition that may be a first sign of a stroke (such as a transient ischemic attack or small reversible stroke)
- disease of the heart valves with complications
- known abnormalities of the blood clotting system that increases your risk for developing blood clots
- severe high blood pressure
- diabetes with complications
- very high blood cholesterol or triglyceride levels
- you smoke and are over age 35
- migraine headache
- you are scheduled for major surgery
- prolonged bed rest
- jaundice (yellowing of the eyes or skin), liver disease, or liver tumor
- known or suspected cancer of the breast or uterus (womb) or other estrogen-dependent cancer
- unusual vaginal bleeding without a known reason
- loss of vision due to blood vessel disease of the eye
- you are pregnant or suspect you may be pregnant
- pancreatitis (inflammation of the pancreas) associated with high levels of fatty substances in your blood
- allergy (hypersensitivity) to estradiol valerate, dienogest or to any of the other ingredients in NATAZIA (see **What the medicinal ingredients are** and **What the nonmedicinal ingredients are**)

Tell your doctor if you have ever had any of the above conditions (your doctor can recommend another method of birth control).

**What the medicinal ingredients are:**

estradiol valerate and dienogest

**What the nonmedicinal ingredients are:**





























maize starch, maize starch pregelatinized, hydroxypropyl methylcellulose, lactose monohydrate, macrogol 6000, magnesium stearate, povidone 25, red ferric oxide, talc, titanium dioxide, yellow ferric oxide.

**What dosage forms it comes in:**

NATAZIA (estradiol valerate, and estradiol valerate and dienogest) tablets are available in a 28-day regimen (26 colored hormone-containing tablets and 2 white hormone-free tablets).

Each blister pack contains the following film-coated, round tablets (in the following order):

- 2 hormone-containing dark yellow tablets, each containing 3 mg estradiol valerate
- 5 hormone-containing medium red tablets, each containing 2 mg estradiol valerate and 2 mg dienogest
- 17 hormone-containing light yellow tablets, each containing 2 mg estradiol valerate and 3 mg dienogest
- 2 hormone-containing dark red tablets, each containing 1 mg estradiol valerate
- 2 hormone-free white tablets

Day of your menstrual cycle	What is in this pill?	What is happening in my body?		
Dark yellow			3 mg	
1 	3 mg estrogen	Thickening of the uterine lining.		
2 				
Medium red			2 mg	
3 	2 mg estrogen and 2 mg progestin	Suppression of ovulation.		
4 				
5 				
6 				
7 				
Light yellow				Estradiol valerate 2 mg (estrogen) Dienogest 3 mg (progestin)
8 	2 mg estrogen and 3 mg progestin			
9 				
10 				
11 				
12 				
13 				
14 				
15 				
16 				
17 				
18 				
19 				
20 				
21 				
22 				
23 				
24 				
Dark red			1 mg	
25 	1 mg estrogen	Bleeding may occur due to withdrawal of hormones.		
26 				
White			placebo	
27 	no active medication			
28 				

## WARNINGS AND PRECAUTIONS

### Serious Warnings and Precautions

**Women over 35 years of age who smoke should not use NATAZIA.**

**Cigarette smoking increases the risk of serious adverse effects on the heart and blood vessels. This risk increases with age and becomes significant in hormonal contraceptive users older than 35 years of age, and with the number of cigarettes smoked. Women should not smoke.**

**Birth control pills DO NOT PROTECT against sexually transmitted infections (STIs), including HIV/AIDS.**

**For protection against STIs, it is advisable to use latex or polyurethane condoms IN COMBINATION WITH birth control pills.**

### BEFORE you use NATAZIA, talk to your doctor or pharmacist if you:

- smoke
- are overweight
- have a history of breast disease (eg, breast lumps) or a family history of breast cancer
- have high blood pressure
- have high cholesterol
- have diabetes
- have heart or kidney disease
- have a history of seizures/epilepsy
- have a history of depression
- have a history of liver disease or jaundice
- wear contact lenses
- have uterine fibroids (benign tumors of the uterus)
- may be pregnant or are breastfeeding
- have systemic lupus erythematosus
- have inflammatory bowel disease such as Crohn's disease or ulcerative colitis
- have haemolytic uremic syndrome
- have sickle cell disease
- have any problems with the valves in your heart and/or have an irregular heart rhythm
- have been told that you have a condition called hereditary angioedema or if you have had episodes of swelling in body parts such as hands, feet, face, or airway passages

You should also inform your doctor about a family history of blood clots, heart attacks, or strokes.

If you see a different doctor, inform him or her that you are using NATAZIA.

Tell your doctor if you are scheduled for any laboratory tests, since certain blood tests may be affected by hormonal contraceptives.

Also tell your doctor if you are scheduled for **MAJOR** surgery. You should consult your doctor about stopping the use of NATAZIA four weeks before surgery and not using NATAZIA for a time period after surgery or during bed rest.

NATAZIA should be used only under the supervision of a doctor, with regular follow-up to identify side effects associated with its use. Your visits may include a blood pressure check, a breast exam, an abdominal exam, and a pelvic exam, including a Pap smear. Visit your doctor three months or sooner after the initial examination. Afterward, visit your doctor at least once a year. Use NATAZIA only on the advice of your doctor and carefully follow all directions given to you. You must use the birth control pill exactly as prescribed. Otherwise, you may become pregnant.

If you and your doctor decide that, for you, the benefits of NATAZIA outweigh the risks, you should be aware of the following:

### THE RISKS OF USING NATAZIA

#### 1. Circulatory disorders (including blood clot in legs, lungs, heart, eyes, or brain)

Women who use hormonal contraceptives have a higher incidence of blood clots. Blood clots are the most common serious side effects of birth control pills. The risk of developing blood clots is especially high during the first year a woman ever uses a hormonal contraceptive or restarts the same or a different hormonal contraceptive. Clots can occur in many parts of the body.

Be alert for the following symptoms and signs of serious adverse effects. Call your doctor immediately if they occur:

- sharp pain in the chest which may increase with deep breathing; coughing blood; sudden shortness of breath or rapid breathing; sense of anxiety; severe light headedness or dizziness; rapid or irregular heartbeat. These symptoms could indicate a possible blood clot in the lung.
- pain and/or swelling in the calf or along a vein in the leg; pain or tenderness in the leg which may be felt only when standing or walking, increased warmth in the affected leg; red or discolored skin on the leg. These symptoms could indicate a possible blood clot in the leg.
- crushing chest pain, discomfort, pressure, heaviness, sensation of squeezing or fullness in the chest, arm, or below the breastbone; discomfort radiating to the back, jaw, throat, arm, stomach; fullness, indigestion or choking feeling; sweating, nausea, vomiting, or dizziness; extreme weakness, anxiety, or shortness of breath; rapid or irregular

heartbeats. These symptoms could indicate a possible heart attack.

- sudden severe or worsening headache or vomiting; sudden trouble walking, dizziness, loss of balance or coordination; loss of consciousness or fainting with or without seizure; sudden confusion, disturbances of vision, speech or understanding; sudden weakness or numbness of the face, arm, or leg. These symptoms could indicate a possible stroke.
- sudden partial or complete loss of vision. This symptom could indicate a blood clot in the eye.
- other signs of a blood clot can include sudden pain, swelling and slight blue discoloration of an extremity; acute abdomen.

Any of these conditions can cause death or disability. Clots also occur rarely in the blood vessels of the eye, resulting in blindness or impaired vision or in a blood vessel leading to an arm or leg, resulting in damage to or loss of a limb.

The risk of clotting seems to increase with higher estrogen doses. It is important, therefore, to use as low a dosage of estrogen as possible.

**Cancer of the breast, cervix, or liver may be life-threatening or may result in death.**

## 2. Breast cancer

The most significant risk factors for breast cancer are increasing age and a strong history of breast cancer in the family (mother or sister). Other established risk factors include obesity, never having children, and having your first full-term pregnancy at a late age.

Some women who use hormonal contraceptives may be at increased risk of developing breast cancer before menopause, which occurs around age 50. These women may be long-term users of birth control pills (more than eight years) or women who start using birth control pills at an early age. In a few women, the use of birth control pills may accelerate the growth of an existing but undiagnosed breast cancer. Early diagnosis, however, can reduce the effect of breast cancer on a woman's life expectancy. The potential risks related to birth control pills seem to be small, however. A yearly breast examination by a health care professional is recommended for all women.

**ASK YOUR DOCTOR FOR ADVICE AND INSTRUCTIONS ON REGULAR SELF-EXAMINATION OF YOUR BREASTS.**

## 3. Cervical cancer

Some studies have found an increase of cancer of the cervix in women who use hormonal contraceptives, although this finding may be related to factors other than the use of oral

contraceptives. However, there is insufficient evidence to rule out the possibility that oral contraceptives may cause such cancers.

## 4. Liver tumors

The short and long-term use of birth control pills have also been linked with the growth of liver tumors. Such tumors are **extremely rare**.

Contact your doctor immediately if you experience severe pain or a lump in the abdomen.

## 5. Gallbladder disease

Users of birth control pills have a greater risk of developing gallbladder disease requiring surgery within the first year of use. The risk may double after four or five years of use.

## 6. Use in pregnancy

Birth control pills should not be taken by pregnant women. There is no evidence, however, that the birth control pill can damage a developing child. You should check with your doctor about risks to your unborn child from any medication taken during pregnancy.

## 7. Use after pregnancy, miscarriage, or an abortion

Your doctor will advise you of the appropriate time to start the use of NATAZIA after childbirth, miscarriage, or therapeutic abortion.

## 8. Pregnancy after stopping NATAZIA

You will have a menstrual period when you stop using NATAZIA. You should delay pregnancy until another menstrual period occurs within four to six weeks. In this way the pregnancy can be more accurately dated. Contact your doctor for recommendations on alternate methods of contraception during this time.

## 9. Use while breastfeeding

If you are breastfeeding, consult your doctor before starting the birth control pill. The hormones in birth control pills are known to appear in breast milk. These hormones may decrease the flow of breast milk. If birth control pills are not resumed until nursing is established, however, the quantity and quality of breast milk does not seem to be affected. Adverse effects on the child have been reported, including yellowing of the skin (jaundice) and breast enlargement. You should use another method of contraception and only consider starting the birth control pill once you have weaned your child completely.

## INTERACTIONS WITH THIS MEDICATION

Certain drugs may interact with birth-control pills to make them less effective in preventing pregnancy or cause an increase in breakthrough bleeding. Please inform your doctor or pharmacist if you are taking or have recently taken any other drugs or herbal products, even those without a prescription. Also tell any other doctor or dentist (or the dispensing pharmacist) who prescribes another drug that you use NATAZIA. They can tell you if you need to use an additional method of contraception and if so, for how long.

### Drugs that may interact with NATAZIA include:

- drugs used for the treatment of epilepsy (eg, primidone, phenytoin, barbiturates, carbamazepine, oxcarbazepine, topiramate, felbamate); tuberculosis (eg, rifampin, rifabutin), HIV infections (eg, ritonavir, nevirapine), and Hepatitis C Virus infections (eg, boceprevir, telaprevir)
- antibiotics (eg, penicillins, tetracyclines, erythromycin) for infectious diseases
- cyclosporine
- antifungals (griseofulvin, fluconazole, itraconazole, ketoconazole, voriconazole)
- cholesterol-lowering drugs (eg, clofibrate)
- antihypertensive drugs (for high blood pressure)
- antidiabetic drugs and insulin (for diabetes)
- prednisone
- sedatives and hypnotics (eg, benzodiazepines, barbiturates, chloral hydrate, glutethimide, meprobamate)
- pain medication (meperidine)
- antidepressants (eg, clomipramine)
- some nutritional supplements (eg, Vit. B<sub>12</sub>, folic acid)
- antacids (use 2 hours before or after taking NATAZIA)

NATAZIA may also interfere with the working of other drugs.

### Herbal or food products that may interact with NATAZIA include:

- the herbal remedy St. John's wort (primarily used for the treatment of depressive moods)
- grapefruit juice

*This is not a complete list of possible drug interactions with NATAZIA. Talk to your doctor for more information about drug interactions.*

## PROPER USE OF THIS MEDICATION

### Usual dose:

### HOW TO TAKE NATAZIA

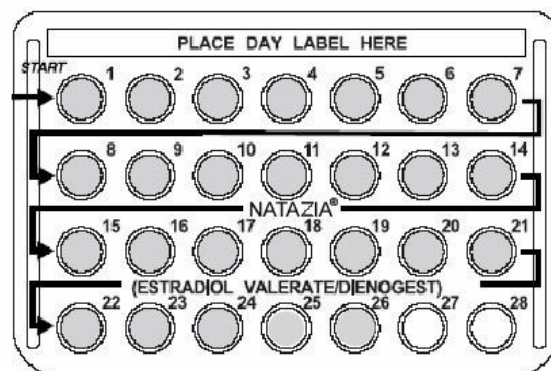
#### 1. READ THESE DIRECTIONS

- before you start taking your pills, and
- any time you are not sure what to do.

#### 2. LOOK AT YOUR PILL PACK, it has 28 pills (26 hormone-containing colored pills and 2 hormone-free white pills).

The NATAZIA pill pack contains the following:

Day	Pill Description	Amount of Estradiol Valerate	Amount of Dienogest
1 to 2	Dark yellow	3.0 mg	-
3 to 7	Medium red	2.0 mg	2.0 mg
8 to 24	Light yellow	2.0 mg	3.0 mg
25 to 26	Dark red	1.0 mg	-
27 to 28	White (Placebo)	No active ingredients	



**ALSO CHECK** the pill pack for: 1) where to start, and 2) direction to take pills in (follow the arrows).

3. You should use a second method of birth control (a barrier method such as latex or polyurethane condoms and spermicidal foam or gel) for the first nine days of the first cycle of pill use. This will provide a back-up in case pills are forgotten while you are getting used to taking them.
4. **When receiving any medical treatment, be sure to tell your doctor that you are using birth control pills.**
5. **IF YOU EXPERIENCE VOMITING OR DIARRHEA, OR IF YOU TAKE CERTAIN MEDICINES**, such as antibiotics, your pills may not work as well. Use a barrier

method of birth control, such as latex or polyurethane condoms and spermicidal foam or gel, until you can check with your doctor or clinic.

6. Visit your doctor three months or sooner after the initial examination. Afterward, visit your doctor at least once a year.
7. Take the pills only on the advice of your doctor and carefully follow all directions given to you. You must take the pills exactly as prescribed. Otherwise, you may become pregnant.
8. Your doctor will advise you of the appropriate time to start the use of birth control pills after childbirth, miscarriage, or therapeutic abortion.
9. **THERE IS NO NEED TO STOP TAKING BIRTH CONTROL PILLS FOR A REST PERIOD.**
10. **IF YOUR QUESTIONS ARE NOT ANSWERED HERE, CALL YOUR DOCTOR OR CLINIC.**

#### WHEN TO START THE *FIRST* PACK OF PILLS

##### BE SURE TO READ THESE INSTRUCTIONS:

- before you start taking your pills, and
- any time you are not sure what to do.

Decide with your doctor or clinic what is the best day for you to start taking your first pack of pills. Pick a time of day which will be easy to remember.

1. **THE FIRST DAY OF YOUR MENSTRUAL PERIOD (BLEEDING) IS DAY 1 OF YOUR CYCLE.** Your doctor will advise you to take the first hormone-containing dark yellow pill on the first day (day 1) of your period. To help you keep track, there are 7 weekday sticker strips marked with the 7 days of the week. Choose the weekday sticker strip that starts with the day you begin taking the pills. Stick the weekday sticker strip on the designated area of the NATAZIA pill pack.
2. Take one pill at approximately the same time every day for 28 days. Begin a new pack the next day, **NOT MISSING ANY DAYS.** Your period should occur during the intake of the last pills of the pill pack and may not have finished before you start the next pill pack. Some women experience bleeding after taking the first pills of the next pack. It is not uncommon to miss your scheduled period; however, if you have not taken NATAZIA according to the directions and you miss your period at the end of your cycle, or you miss your period twice in a row, or feel like you are pregnant you should contact your doctor.

#### WHAT TO DO DURING THE MONTH

##### 1. TAKE A PILL AT APPROXIMATELY THE SAME TIME EVERY DAY UNTIL THE PACK IS EMPTY.

- Try to associate taking your pill with some regular activity, such as eating a meal or going to bed.
- Do not skip pills or take them more than 12 hours late, even if you have bleeding between monthly periods or feel sick to your stomach (nausea).
- Do not skip pills, even if you do not have sex very often.

##### 2. WHEN YOU FINISH A PACK

Start the next pack **on** the day after your last white inactive (without hormones) pill. Take one pill every day. Do not wait any days between packs.

##### Overdose:

Symptoms of overdose may include nausea, vomiting or vaginal bleeding. Available information from cases of accidental ingestion of oral contraceptives by children indicates no serious effects.

In case of a drug overdose, contact a health care practitioner, hospital emergency department, or regional Poison Control Center immediately, even if there are no symptoms.

##### Missed Dose:

**MISSING PILLS CAN CAUSE SOME SPOTTING OR LIGHT BLEEDING**, even if you make up the missed pills. You also could feel a little sick to your stomach on the days you take two pills to make up for missed pills.

##### **IF YOU MISS PILLS AT ANY TIME, YOU COULD GET PREGNANT. THE GREATEST RISKS FOR PREGNANCY ARE:**

- when you start a pack late, or
- when you miss pills at the beginning of the pill pack
- when you miss pills on days 3 – 24 (the closer you are to the hormone-free pill phase, the greater the risk of pregnancy)

##### WHAT TO DO IF YOU MISS PILLS

If you forgot to start a new blister pack, **you may already be pregnant.** Use back-up contraception (such as condoms and spermicides) anytime you have sex. Call your healthcare provider if you are unsure whether you are pregnant.

- Do not take more than 2 pills in one day. On the days you take 2 pills to make up for missed pills, you may feel a little sick to your stomach (nauseous).

- If you start vomiting or have diarrhea within 4 hours of taking your pill, take another pill of the same color from your extra blister pack.

**If you are less than 12 hours late taking your pill**

- Take your pill as soon as you remember.
- Take the next pill at the usual time.
- You do not need to use back-up contraception.

**If you miss ONE PILL for more than 12 hours**

**Days 1–17**

- Take your missed pill immediately.
- Take your next pill at the usual time (you may have to take two pills that day).
- Use back-up contraception for the next 9 days.
- Continue taking 1 pill each day at the same time for the rest of your cycle.

**Days 18–24**

- Do not take any pills from your current blister pack and throw the pack away.
- Take Day 1 pill from a new blister pack.
- Use back-up contraception for the next 9 days.
- Continue taking 1 pill from the new blister pack at the same time each day.

**Days 25–28**

- Take your missed pill immediately.
- Take your next pill at the usual time (you may have to take 2 pills that day).
- No back-up contraception is needed.
- Continue taking one pill each day at the same time for the rest of your cycle.

**If you miss TWO PILLS in a row**

**Days 1–17 (if you miss the pills for Days 17 and 18, follow the instructions for Days 17–25 instead)**

- Do not take the missed pills. Instead, take the pill for the day on which you first noticed you had missed pills.
- Use back-up contraception for the next 9 days.
- Continue taking 1 pill each day at the same time for the rest of your cycle.

**Days 17–25 (if you miss the pills for Days 25 and 26, follow the instructions for Days 25–28 instead)**

- Do not take any pills from your current blister pack and throw the pack away.
- Take Day 3 pill from a new blister pack.
- Use back-up contraception for the next 9 days.
- Continue taking 1 pill from the new blister pack at the same time each day.

**Days 25–28**

- Do not take any pills from your current blister pack and throw the pack away.
- Start a new pack on the same day or start a new pack on the day you usually start a new pack.
- No back-up contraception is needed.
- Continue taking one pill from the new pack at the same time each day, for the rest of your cycle.

**You may already be pregnant or COULD BECOME PREGNANT if you had sex on the days after the pills were missed. The more pills missed and the closer they are to the end of the cycle, the higher the risk of a pregnancy. You should call your healthcare provider if you are unsure whether you are already pregnant.**

**If you are still not sure of what to do about the pills you have missed:**

- Call your healthcare provider
- Use back-up contraception (such as condoms and spermicides) anytime you have sex and keep taking 1 pill each day

**IF YOU FORGET MORE THAN ONE PILL TWO MONTHS IN A ROW, TALK TO YOUR DOCTOR OR CLINIC** about ways to make pill-taking easier or about using another method of birth control.

**Noncontraceptive Benefits of Birth Control Pills**

Several health advantages have been linked to the use of birth control pills:

- Combination estrogen and progestin birth control pills reduce the incidence of cancer of the uterus and ovaries.
- Birth control pills reduce the likelihood of developing benign (noncancerous) breast disease and ovarian cysts.
- Users of birth control pills lose less menstrual blood and have more regular cycles. The risk of developing iron-deficiency anemia is thus reduced.
- There may be a decrease in painful menstruation and in premenstrual syndrome (PMS).
- Acne, excessive hair growth, and male hormone-related disorders also may be improved.
- Ectopic (tubal) pregnancy may occur less frequently.
- Acute pelvic inflammatory disease may occur less frequently.



## SIDE EFFECTS AND WHAT TO DO ABOUT THEM

The following side effects have been observed in studies of women taking NATAZIA which may or may not be drug related:

Most side effects when using the birth control pills are not serious. The most common side effects are vomiting, bleeding or spotting between menstrual periods, heavy period, breast discomfort, acne, itching, migraine, dizziness, emotional lability (sudden changes in emotional state without a reason), dysmenorrhea (painful menstrual cramps), headache, nausea, depression, back pain, abdominal pain, fatigue, insomnia, decrease in libido (sex drive), nervousness, rash, weight gain, no period, fungal infections, vaginal yeast infection, genital discharge, blood pressure changes.

Other side effects can occur such as gastrointestinal symptoms (abdominal cramps and bloating), darkening of the skin (particularly on the face), change in appetite, hair loss, change in weight (increase or decrease), swelling, breast changes (tenderness, enlargement, discharge), temporary infertility after discontinuation of treatment.

If you experience new onset of high blood pressure or worsening of high blood pressure, contact your doctor or pharmacist.

The following additional symptoms have been reported in women taking hormonal contraceptives in general:

- difficulty wearing contact lenses
- vaginal irritation or infections
- urinary tract infections or inflammation
- upper respiratory tract infections (colds, bronchitis, runny or stuffy nose, sore throat, etc.)
- severe headaches
- depression, insomnia, nervousness
- amenorrhea (lack of a period or breakthrough bleeding)
- back pain
- abdominal pain
- flu-like symptoms
- allergy, fatigue, fever
- diarrhea, flatulence
- rash

Many women have spotting or light bleeding, or may feel sick to their stomach during the first three months on the pill. If you do feel sick, do not stop taking the pill. The problem will usually go away. If it does not go away, check with your doctor or clinic.

## SERIOUS SIDE EFFECTS, HOW OFTEN THEY HAPPEN AND WHAT TO DO ABOUT THEM

Symptom / Possible Side Effect	Talk with your doctor or pharmacist		Stop taking drug and call your doctor or pharmacist
	Only if severe	In all cases	
Uncommon			
Abdominal pain, nausea or vomiting or lump in the abdomen		✓	
Breast lump		✓	
Crushing chest pain or heaviness			✓
Pain or swelling in the leg			✓
Persistent sad mood			✓
Sharp pain in the chest, coughing blood, or sudden shortness of breath			✓
Sudden partial or complete loss of vision or double vision			✓
Sudden severe headache or worsening of headache, vomiting, dizziness, fainting, disturbance of vision or speech, or weakness or numbness in the face, arm or leg			✓
Unexpected vaginal bleeding		✓	
Unusual swelling of the extremities		✓	
Yellowing of the skin or eyes (jaundice)			✓

*This is not a complete list of side effects. For any unexpected effects while taking NATAZIA, contact your doctor or pharmacist.*

## HOW TO STORE IT

Store in original packaging between 15°C and 30°C. Keep out of reach of children and pets.

Medicines should not be disposed of via wastewater or household waste. Ask your pharmacist how to dispose of medicines no longer required. These measures will help to protect the environment.

## REPORTING SUSPECTED SIDE EFFECTS

### Canada Vigilance Program

You can report any suspected adverse reactions associated with the use of health products to the Canada Vigilance Program by one of the following 3 ways:

- Report online at [www.healthcanada.gc.ca/medeffect](http://www.healthcanada.gc.ca/medeffect)
- Call toll-free at 1-866-234-2345
- Complete a Canada Vigilance Reporting Form and:
  - Fax toll-free to 1-866-678-6789, or
  - Mail to:
 

Canada Vigilance Program  
Health Canada  
Postal Locator 0701E  
Ottawa, ON K1A 0K9

Postage paid labels, Canada Vigilance Reporting Form and the adverse reaction reporting guidelines are available on the MedEffect™ Canada website at: [www.healthcanada.gc.ca/medeffect](http://www.healthcanada.gc.ca/medeffect).

*NOTE: Should you require information related to the management of side effects, contact your health professional. The Canada Vigilance Program does not provide medical advice.*

## MORE INFORMATION

For more information, please contact your healthcare professional or pharmacist first, or Bayer Medical Information at: 1-800-265-7382 or [canada.medinfo@bayer.com](mailto:canada.medinfo@bayer.com)

This document plus the full Product Monograph, prepared for health professionals can be found at: <http://www.bayer.ca> or by contacting the manufacturer at the above-mentioned phone number and email address.

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