PRODUCT MONOGRAPH
INCLUDING PATIENT MEDICATION INFORMATION

PrRALIVIA®
(tramadol hydrochloride)
Extended-Release Tablets
100 mg, 200 mg, and 300 mg

Opioid Analgesic

Valeant Canada LP
2150 St-Elzear Blvd., West
Laval, QC,
H7L 4A8

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RALIVIA™
(tramadol hydrochloride)
Extended-Release Tablets

PART I: HEALTH PROFESSIONAL INFORMATION

SUMMARY PRODUCT INFORMATION

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<th>Route of Administration</th>
<th>Dosage Form / Strength</th>
<th>Nonmedicinal Ingredients</th>
</tr>
</thead>
<tbody>
<tr>
<td>oral</td>
<td>tablets / 100 mg, 200 mg, and 300 mg</td>
<td>Tablet components: colloidal silicon dioxide, ethylcellulose, dibutyl sebacate, polyvinyl alcohol, polyvinyl pyrrolidone, and sodium stearyl fumarate, black ink (containing: shellac glaze, isopropyl alcohol, iron oxide black, n-Butyl alcohol, propylene glycol and ammonium hydroxide.)</td>
</tr>
</tbody>
</table>

INDICATIONS AND CLINICAL USE

Adults:
Ralivia (tramadol hydrochloride) extended-release tablets are indicated for the management of moderate to moderately severe pain in adults who require continuous treatment for several days or more.

Geriatrics (> 65 years of age):
In general, dose selection for an elderly patient should be cautious, usually starting at the low end of the dosing range, reflecting the greater frequency of decreased hepatic, renal, or cardiac function, concomitant disease or other drug therapy.

Healthy elderly subjects aged 65 to 75 years administered tramadol have plasma concentrations and elimination half-lives comparable to those observed in healthy subjects less than 65 years of age. Ralivia should be administered with greater caution in patients older than 75 years, due to the greater potential for adverse events in this population (see WARNINGS AND PRECAUTIONS, DOSAGE AND ADMINISTRATION).

Pediatrics (< 18 years of age):
The safety and efficacy of Ralivia has not been studied in the pediatric population. Therefore, the use of Ralivia is not recommended in patients under 18 years of age.

CONTRAINDICATIONS
- Patients who are hypersensitive to the active substance tramadol hydrochloride or other opioid analgesics or to any ingredient in the formulation. For a complete listing, see the DOSAGE FORMS, COMPOSITION AND PACKAGING section of the Product Monograph.

- In patients with known or suspected mechanical gastrointestinal obstruction (e.g., bowel obstruction or strictures) or any diseases/conditions that affect bowel transit (e.g., ileus of any type).

- Patients with suspected surgical abdomen (e.g., acute appendicitis or pancreatitis).

- In severe renal or hepatic impairment (creatinine clearance of less than 30 mL/min and/or Child-Pugh Class C).

- Patients with mild pain that can be managed with other pain medications.

- Patients with acute or severe bronchial asthma, chronic obstructive airway, or status asthmaticus.

- Patients with acute respiratory depression, elevated carbon dioxide levels in the blood and cor pulmonale.

- Patients with acute alcoholism, delirium tremens, and convulsive disorders.

- In any situation where opioids are contraindicated, including acute intoxication with any of the following: alcohol, hypnotics, centrally acting analgesics, opioids or psychotropic drugs. Ralivia may worsen central nervous system and respiratory depression in these patients.

- Patients with severe CNS depression, increased cerebrospinal or intracranial pressure, and head injury.

- Patients taking monoamine oxidase (MAO) inhibitors (or within 14 days of such therapy).

**WARNINGS AND PRECAUTIONS**

**SERIOUS WARNINGS AND PRECAUTIONS**

**Limitations of Use**
Because of the risks of addiction, abuse, and misuse with opioids, even at recommended doses, and because of the greater risks of overdose and death with extended-release opioid formulations, Ralivia should only be used in patients for whom alternative treatment options are ineffective or not tolerated (e.g., non-opioid analgesics), or would be otherwise inadequate to provide sufficient management of pain (e.g., immediate-release opioids) (see DOSAGE AND ADMINISTRATION).

**Addiction, Abuse, and Misuse**
Ralivia poses risks of opioid addiction, abuse, and misuse, which can lead to overdose and death. Each patient’s risk should be assessed prior to prescribing Ralivia, and all patients should be monitored regularly for the development of these behaviours or conditions (see WARNINGS AND PRECAUTIONS). Ralivia should be stored securely to avoid theft or misuse.

**Life-threatening Respiratory Depression**
Serious, life-threatening, or fatal respiratory depression may occur with use of Ralivia. Patients should be monitored for respiratory depression, especially during initiation of Ralivia or following a dose increase.

Ralivia must be swallowed whole; crushing, chewing, or dissolving Ralivia extended-release tablets can cause rapid release and absorption of a potentially fatal dose of tramadol hydrochloride (see WARNINGS AND PRECAUTIONS).

**Accidental Exposure**
Accidental consumption of even one dose of Ralivia, especially by children, can result in a fatal overdose of tramadol hydrochloride (active opioid) (see DOSAGE AND ADMINISTRATION Disposal, for instructions on proper disposal).

**Neonatal Opioid Withdrawal Syndrome**
Prolonged maternal use of Ralivia during pregnancy can result in neonatal opioid withdrawal syndrome, which may be life-threatening (see WARNINGS AND PRECAUTIONS).

**Interaction with Alcohol**
The co-ingestion of alcohol with Ralivia may result in increased plasma levels and a potentially fatal overdose of tramadol hydrochloride (see WARNINGS AND PRECAUTIONS and DRUG INTERACTIONS).

**Risks From Concomitant Use With Benzodiazepines Or Other CNS Depressants**
Concomitant use of opioids with benzodiazepines or other central nervous system (CNS) depressants, including alcohol, may result in profound sedation, respiratory depression, coma, and death (see WARNINGS AND PRECAUTIONS, Neurologic and DRUG INTERACTIONS).

- Reserve concomitant prescribing of Ralivia and benzodiazepines or other CNS depressants for use in patients for whom alternative treatment options are inadequate.
- Limit dosages and durations to the minimum required.
- Follow patients for signs and symptoms of respiratory depression and sedation.

**General**
Patients should be instructed not to give Ralivia (tramadol hydrochloride) extended-release tablets to anyone other than the patient for whom it was prescribed, as such inappropriate use may have severe medical consequences, including death. Ralivia should be stored securely to avoid theft or misuse.

Ralivia should only be prescribed by persons knowledgeable in the continuous administration of potent opioids, in the management of patients receiving potent opioids for the treatment of pain, and in the detection and management of respiratory depression, including the use of opioid antagonists.

Patients should be cautioned not to consume alcohol while taking Ralivia as it may increase the chance of experiencing serious adverse events, including death.
Hyperalgesia that will not respond to a further dose increase of tramadol hydrochloride can occur at particularly high doses. A tramadol hydrochloride dose reduction or change in opioid may be required.

**Addiction, Abuse and Misuse**

Like all opioids, **Ralivia** is a potential drug of abuse and misuse, which can lead to overdose and death. Therefore, **Ralivia** should be prescribed and handled with caution.

Patients should be assessed for their clinical risks for opioid abuse or addiction prior to being prescribed opioids. All patients receiving opioids should be routinely monitored for signs of misuse and abuse.

Opioids, such as **Ralivia**, should be used with particular care in patients with a history of alcohol and illicit/prescription drug abuse.

**Ralivia** is intended for oral use only. **Ralivia** could be abused by breaking, crushing, chewing, snorting, or injecting the dissolved product. These practices will result in the uncontrolled delivery of tramadol, and pose a significant risk to the abuser that could result in seizures, overdose, and death. These risks are increased with concurrent abuse of alcohol and other substances. With parenteral abuse, the tablet excipients can be expected to result in local tissue necrosis, infection, pulmonary granulomas, and increased risk of endocarditis and valvular heart injury.

**Ralivia** should not be used in opioid-dependent patients since it cannot suppress morphine withdrawal symptoms, even though it is an opioid agonist.

Abuse and addiction are separate and distinct from physical dependence and tolerance. In addition, abuse of opioids can occur in the absence of true addiction and is characterized by misuse for non-medical purposes, often in combination with other psychoactive substances.

Concerns about abuse, addiction, and diversion should not prevent the proper management of pain. The development of addiction to opioid analgesics in properly managed patients with pain has been reported to be rare. However, data are not available to establish the true incidence of addiction in chronic pain patients.

Careful record-keeping of prescribing information, including quantity, frequency, and renewal requests is strongly advised.

A Risk Management program to support the safe and effective use of **Ralivia** has been established. The following are considered to be the essential components of the Risk Management program:

a) Commitment to not emphasize or highlight the scheduling status of **Ralivia** (i.e., not listed under a schedule to the CDSA) in its advertising or promotional activities;

b) Inclusion of a PAAB-approved fair balance statement in all **Ralivia** advertising and promotional materials;
c) Provision of progress reports to TPD, MHPD and HECSB from a drug abuse surveillance program for **Ralivia**;  
d) Assurance that health-care education activities on pain management with **Ralivia** include balanced, evidence-based and current information. Commitment to take reasonable actions to inform health-care professionals that there is Health Canada-approved patient information on benefits and risks, and to ensure that this information can be readily accessed through electronic and/or hard copy sources;  
e) Reassessment of the risk management program 2 years post product launch.

**Risk of Overdosage**  
Serious potential consequences of overdosage with **Ralivia** are seizures, central nervous system depression, respiratory depression, and death. In treating an overdose, primary attention should be given to maintaining adequate ventilation along with general supportive treatment (see **OVERDOSAGE**).

Do not prescribe **Ralivia** for patients who are suicidal or addiction prone.

**Ralivia** should not be taken in doses higher than those recommended by the physician. The judicious prescribing of tramadol is essential to the safe use of this drug. With patients who are depressed or suicidal, consideration should be given to the use of non-narcotic analgesics. Because of its added depressant effects, tramadol should be prescribed with caution for those patients whose medical condition requires the concomitant administration of sedatives, tranquilizers, muscle relaxants, antidepressants, or other CNS-depressant drugs. Patients should be advised of the additive depressant effects of these combinations.

**Anaphylactoid Reactions**  
Serious and rarely fatal anaphylactoid reactions have been reported in patients receiving therapy with tramadol. When these events do occur it is often following the first dose. Other reported allergic reactions include pruritus, hives, bronchospasm, angioedema, toxic epidermal necrolysis and Stevens-Johnson syndrome. Patients with a history of anaphylactoid reactions to codeine and other opioids may be at increased risk and therefore should not receive **Ralivia**. (see **CONTRAINDICATIONS**).

**Carcinogenesis and Mutagenesis**  
See animal data in Toxicology section.

**Cardiovascular**  
Tramadol hydrochloride administration may result in severe hypotension in patients whose ability to maintain adequate blood pressure is compromised by reduced blood volume, or concurrent administration of drugs such as phenothiazines and other tranquilizers, sedative/hypnotics, tricyclic antidepressants or general anesthetics. These patients should be monitored for signs of hypotension after initiating or titrating the dose of **Ralivia**.  

The use of **Ralivia** in patients with circulatory shock should be avoided as it may cause vasodilation that can further reduce cardiac output and blood pressure.

**Dependence/Tolerance**
Tramadol has a potential to cause psychic and physical dependence of the morphine-type (µ-opioid). The drug has been associated with craving, drug-seeking behaviour and tolerance development. Cases of abuse and dependence on tramadol have been reported. Ralivia tablets should not be used in opioid-dependent patients. Tramadol can re-initiate physical dependence in patients who have been previously dependent or chronically using other opioids. In patients with a tendency to abuse drugs or a history of drug dependence, and in patients who are chronically abusing opioids, treatment with Ralivia is not recommended.

Physical dependence and tolerance reflect the neuroadaptation of the opiate receptors to chronic exposure to an opiate, and are separate and distinct from abuse and addiction. Tolerance, as well as physical dependence, may develop upon repeated administration of opioids, and are not by themselves evidence of an addictive disorder or abuse.

Patients on prolonged therapy should be tapered gradually from the drug if it is no longer required for pain control. Withdrawal symptoms may occur following abrupt discontinuation of therapy or upon administration of an opioid antagonist. Some of the symptoms that may be associated with abrupt withdrawal of an opioid analgesic include body aches, diarrhea, gooseflesh, loss of appetite, nausea, nervousness or restlessness, anxiety, runny nose, sneezing, tremors or shivering, stomach cramps, tachycardia, trouble with sleeping, unusual increase in sweating, palpitations, unexplained fever, weakness and yawning (see ADVERSE REACTIONS, DOSAGE AND ADMINISTRATION, Recommended Dose and Dose Adjustment).

Clinical experience suggests that withdrawal symptoms may be relieved by reinstatement of tramadol therapy followed by a gradual, tapered dose reduction of the medication combined with symptomatic support.

Use in Drug and Alcohol Addiction
Ralivia is an opioid with no approved use in the management of addictive disorders. Its proper usage in individuals with drug or alcohol dependence, either active or in remission, is for the management of pain requiring opioid analgesia.

Endocrine and Metabolism
Hyponatremia: Hyponatremia has been reported very rarely with the use of tramadol, usually in patients with predisposing risk factors, such as elderly patients and/or patients using concomitant medications that may cause hyponatremia (e.g., antidepressants, benzodiazepines, diuretics). In some reports, hyponatremia appeared to be the result of the syndrome of inappropriate antidiuretic hormone secretion (SIADH) and resolved with discontinuation of tramadol and appropriate treatment (e.g., fluid restriction). During Ralivia treatment, monitoring for signs and symptoms of hyponatremia is recommended for patients with predisposing risk factors.

Adrenal Insufficiency: Cases of adrenal insufficiency have been reported with opioid use, more often following greater than one month of use. Presentation of adrenal insufficiency may include non-specific symptoms and signs including nausea, vomiting, anorexia, fatigue, weakness, dizziness, and low blood pressure. If adrenal insufficiency is suspected, confirm the diagnosis with diagnostic testing as soon as possible. If adrenal insufficiency is diagnosed, treat with physiologic replacement doses of corticosteroids. Wean the patient off of the opioid to allow
adrenal function to recover and continue corticosteroid treatment until adrenal function recovers. Other opioids may be tried as some cases reported use of a different opioid without recurrence of adrenal insufficiency. The information available does not identify any particular opioids as being more likely to be associated with adrenal insufficiency.

**Gastrointestinal**
Tramadol and other morphine-like opioids have been shown to decrease bowel motility. Tramadol may obscure the diagnosis or clinical course of patients with acute abdominal conditions (see **CONTRAINDICATIONS**).

**Neonatal Opioid Withdrawal Syndrome (NOWS)**
Prolonged maternal use of opioids during pregnancy can result in withdrawal signs in the neonate. Neonatal opioid withdrawal syndrome, unlike opioid withdrawal syndrome in adults, may be life-threatening.

Neonatal opioid withdrawal syndrome presents as irritability, hyperactivity and abnormal sleep pattern, high pitched cry, tremor, vomiting, diarrhea and failure to gain weight. The onset, duration, and severity of neonatal opioid withdrawal syndrome vary based on the specific opioid used, duration of use, timing and amount of last maternal use, and rate of elimination of the drug by the newborn.

**Neurologic**
**Interactions with Central Nervous System Depressants (including benzodiazepines and alcohol): Ralivia** should be used with caution and in a reduced dosage during concomitant administration of other opioid analgesics, general anesthetics, phenothiazines and other tranquilizers, sedative-hypnotics, tricyclic antidepressants, antipsychotics, antihistamines, benzodiazepines, centrally-active anti-emetics and other CNS depressants. Respiratory depression, hypotension and profound sedation, coma or death may result.

Observational studies have demonstrated that concomitant use of opioid analgesics and benzodiazepines increases the risk of drug-related mortality compared to use of opioid analgesics alone. Because of similar pharmacological properties, it is reasonable to expect similar risk with the concomitant use of other CNS depressant drugs with opioid analgesics (see **DRUG INTERACTIONS**). If the decision is made to prescribe a benzodiazepine or other CNS depressant concomitantly with an opioid analgesic, prescribe the lowest effective dosages and minimum durations of concomitant use. In patients already receiving an opioid analgesic, prescribe a lower initial dose of the benzodiazepine or other CNS depressant than indicated in the absence of an opioid, and titrate based on clinical response. If an opioid analgesic is initiated in a patient already taking a benzodiazepine or other CNS depressant, prescribe a lower initial dose of the opioid analgesic, and titrate based on clinical response. Follow patients closely for signs and symptoms of respiratory depression and sedation.

Advise both patients and caregivers about the risks of respiratory depression and sedation when **Ralivia** is used with benzodiazepines or other CNS depressants (including alcohol and illicit drugs). Advise patients not to drive or operate heavy machinery until the effects of concomitant use of the benzodiazepine or other CNS depressant have been determined. Screen patients for risk of substance use disorders, including opioid abuse and misuse, and warn them...
of the risk for overdose and death associated with the use of additional CNS depressants including alcohol and illicit drugs (see DRUG INTERACTIONS).

**Ralivia** should not be consumed with alcohol as it may increase the chance of experiencing dangerous side effects, including death (see CONTRAINDICATIONS and ADVERSE REACTIONS, Sedation, and DRUG INTERACTIONS).

Severe pain antagonizes the subjective and respiratory depressant actions of opioid analgesics. Should pain suddenly subside, these effects may rapidly become manifest.

**“In Vitro” Dissolution Studies of Interaction with Alcohol**

As drugs may be abused in conjunction with alcohol, the effect of alcohol on the rate of drug release from **Ralivia** tablets was evaluated in dissolution studies using the product dissolution medium compared to 60% 0.1N HCl : 40% ethanol. Dissolution profiles for all tablet strengths in the alcohol medium were found to be within proposed dissolution specifications. The 60% 0.1N HCl : 40% ethanol medium resulted in a slight decrease in the rate of release of tramadol from **Ralivia** tablets. The clinical significance of the slight decrease in dissolution rate is unknown.

Head Injury: **Ralivia** should be used with caution in patients with increased intracranial pressure or head injury, since the respiratory depressant effects of opioid receptor agonism include carbon dioxide retention and secondary elevation of cerebrospinal fluid pressure, and such effects may be markedly exaggerated in these patients. Also, pupillary changes (miosis) from tramadol may obscure the existence, extent or course of intracranial pathology. Clinicians should also maintain a high index of suspicion for adverse drug reaction when evaluating altered mental status in these patients if they are receiving tramadol (see WARNINGS AND PRECAUTIONS, Respiratory Depression).

**Seizure Risk:** Seizures have been reported in patients receiving tramadol within the recommended dosage range. Spontaneous post-marketing reports indicate that seizure risk is increased with doses of tramadol above the recommended range. Concomitant use of tramadol increases the seizure risk in patients taking:

- Selective serotonin re-uptake inhibitors (SSRI antidepressants or anorectics), or
- Tricyclic antidepressants (TCAs), and other tricyclic compounds (e.g., cyclobenzaprine, promethazine, etc.), or
- Opioids.

Administration of tramadol may enhance the seizure risk in patients taking:

- MAO inhibitors (see CONTRAINDICATIONS),
- Neuroleptics,
- Other drugs that reduce the seizure threshold.

Risk of convulsions may also increase in patients with epilepsy, those with a history of seizures, or in patients with a recognized risk for seizure (such as head trauma, metabolic disorders, alcohol and drug withdrawal, CNS infections). In tramadol overdose, naloxone administration may increase the risk of seizure.

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**Ralivia**
Serotonin Syndrome: Ralivia could cause a rare but potentially life-threatening condition resulting from concomitant administration of serotonergic drugs (e.g. anti-depressants, migraine medications). Treatment with the serotonergic drug should be discontinued if such events (characterized by clusters of symptoms such as hyperthermia, rigidity, myoclonus, autonomic instability with possible rapid fluctuations of vital signs, mental status changes including confusion, irritability, extreme agitation progressing to delirium and coma) occur and supportive symptomatic treatment should be initiated. Ralivia should not be used in combination with MAO inhibitors or serotonin-precursors (such as L-tryptophan, oxitriptan) and should be used with caution in combination with other serotonergic drugs (triptans, certain tricyclic antidepressants, lithium, St. John’s Wort) due to the risk of serotonergic syndrome.

Psychomotor Impairment
Ralivia may impair the mental and/or physical abilities needed for certain potentially hazardous activities such as driving a car or operating machinery. Patients should be cautioned accordingly. Patients should also be cautioned about the combined effects of tramadol with other CNS depressants, including other opioids, phenothiazine, sedative/hypnotics and alcohol.

Respiratory
Respiratory Depression: Serious, life-threatening, or fatal respiratory depression has been reported with the use of opioids, even when used as recommended. Respiratory depression from opioid use, if not immediately recognized and treated, may lead to respiratory arrest and death. Management of respiratory depression may include close observation, supportive measures, and use of opioid antagonists, depending on the patient’s clinical status. Tramadol should be used with extreme caution in patients with substantially decreased respiratory reserve, pre-existing respiratory depression, hypoxia or hypercapnia (see CONTRAINDICATIONS).

While serious, life-threatening, or fatal respiratory depression can occur at any time during the use of Ralivia, the risk is greatest during the initiation of therapy or following a dose increase. Patients should be closely monitored for respiratory depression when initiating therapy with Ralivia and following dose increases.

Life-threatening respiratory depression is more likely to occur in the elderly, cachectic, or debilitated patients because they may have altered pharmacokinetics or altered clearance compared to younger, healthier patients.

To reduce the risk of respiratory depression, proper dosing and titration of Ralivia are essential. Overestimating the Ralivia dose when converting patients from another opioid product can result in fatal overdose with the first dose. In these patients, the use of non-opioid analgesics should be considered, if feasible (see WARNINGS AND PRECAUTIONS, Special Populations, Special Risk Groups, and DOSAGE AND ADMINISTRATION).

Cytochromes P450 (CYP) 2D6 Ultra-Rapid Metabolism: Some individuals may be CYP2D6 ultra-rapid metabolizers. These individuals convert tramadol more rapidly than other people into its more potent opioid metabolite O-desmethyltramadol (M1). This rapid conversion could result in higher than expected opioid-like side effects including life-threatening respiratory depression (see Special Populations, Nursing Women; DRUG INTERACTIONS, Overview).
prevalence of this CYP2D6 phenotype varies widely in the population (see ACTION AND CLINICAL PHARMACOLOGY, Special Populations and Conditions, Race).

**Use in Patients with Chronic Pulmonary Disease:** Monitor patients with significant chronic obstructive pulmonary disease or cor pulmonale, and patients having a substantially decreased respiratory reserve, hypoxia, hypercapnia, or preexisting respiratory depression for respiratory depression, particularly when initiating therapy and titrating with Ralivia, as in these patients, even usual therapeutic doses of Ralivia may decrease respiratory drive to the point of apnea. In these patients, use of alternative non-opioid analgesics should be considered, if possible. The use of Ralivia is contraindicated in Patients with acute or severe bronchial asthma, chronic obstructive airway, or status asthmaticus (see CONTRAINDICATIONS).

**Sexual Function/Reproduction**
Long-term use of opioids may be associated with decreased sex hormone levels and symptoms such as low libido, erectile dysfunction, or infertility (see ADVERSE REACTIONS, Post-Market Adverse Reactions)

**Special Populations**
**Special Risk Groups:** Tramadol should be administered with caution to patients with a history of alcohol and drug abuse and in a reduced dosage to debilitated patients, and in patients with severely impaired pulmonary function, Addison’s disease, hypothyroidism, myxedema, toxic psychosis, prostatic hypertrophy or urethral stricture.

**Pregnant Women:** Studies in humans have not been conducted. Ralivia crosses the placenta barrier and should not be administered to pregnant women unless in the judgment of the physician, potential benefits outweigh the risks. Respiratory depression can occur in the infant if opioids are administered during labour. Naloxone, a drug that counters the effects of opiates, should be readily available.

Some women are CYP2D6 ultra-rapid metabolizers of tramadol, which may lead to dangerously higher-than-expected serum levels of M1 that could pass to their breast-fed infants. Therefore, maternal use of tramadol can lead to serious adverse reactions, including death in nursing infants
Pediatrics (< 18 years of age): The safety and efficacy of Ralivia has not been studied in the pediatric population. Therefore, use of Ralivia is not recommended in patients under 18 years of age.

Geriatrics (> 65 years of age): In general, caution should be used when selecting the dose for an elderly patient. The elimination half-life of tramadol may be prolonged in patients over 75 years, thereby increasing the potential for adverse events. Usually, dose administration should start at the low end of the dosing range, reflecting the greater frequency of decreased hepatic, renal or cardiac function and of concomitant disease or other drug therapy (see DOSAGE AND ADMINISTRATION and ACTION AND CLINICAL PHARMACOLOGY, Special Populations and Conditions, Geriatrics).

Nine-hundred-one elderly (≥ 65 years of age) subjects were exposed to Ralivia in clinical trials. Of those subjects, 156 were ≥ 75 years of age. Based on all dosage groups combined, the incidence of adverse events was similar for patients ≥ 65 years, compared with patients < 65 years, except for constipation which was higher, and headache which was lower, in patients ≥ 65 years of age.

Patients with Hepatic Impairment: Use in Hepatic Disease: Metabolism of tramadol and it’s M1 metabolite is reduced in patients with advanced cirrhosis of the liver. The pharmacokinetics of Ralivia has not been studied in patients with severe hepatic impairment (Child-Pugh Class C). Ralivia is contraindicated in patients with severe hepatic impairment (see CONTRAINDICATIONS, ACTION AND CLINICAL PHARMACOLOGY, and DOSAGE AND ADMINISTRATION).

Patients with Renal Impairment: Impaired renal function results in a decreased rate and extent of excretion of tramadol and its active metabolite, M1. Ralivia has not been studied in patients with severe renal impairment (CLcr < 30 mL/min). Raliva is contraindicated in patients with severe renal impairment (see CONTRAINDICATIONS, ACTION AND CLINICAL PHARMACOLOGY, and DOSAGE AND ADMINISTRATION).

ADVERSE REACTIONS

Adverse Drug Reaction Overview
Adverse effects of Ralivia (tramadol hydrochloride) extended-release tablets are similar to those of other opioid analgesics, and represent an extension of pharmacological effects of the drug class. The major hazards of opioids include respiratory and central nervous system depression and to a lesser degree, circulatory depression, respiratory arrest, shock and cardiac arrest.

Sedation: Sedation is a common side effect of opioid analgesics, especially in opioid naïve individuals. Sedation may also occur partly because patients often recuperate from prolonged fatigue after the relief of persistent pain. Most patients develop tolerance to the sedative effects of opioids within three to five days and, if the sedation is not severe, will not require any treatment except reassurance. If excessive sedation persists beyond a few days, the dose of the...
opioid should be reduced and alternate causes investigated. Some of these are: concurrent CNS depressant medication, hepatic or renal dysfunction, brain metastases, hypercalcemia and respiratory failure. If it is necessary to reduce the dose, it can be carefully increased again after three or four days if it is obvious that the pain is not being well controlled. Dizziness and unsteadiness may be caused by postural hypotension, particularly in elderly or debilitated patients, and may be alleviated if the patient lies down.

**Nausea and Vomiting:** Nausea is a common side effect on initiation of therapy with opioid analgesics and is thought to occur by activation of the chemoreceptor trigger zone, stimulation of the vestibular apparatus and through delayed gastric emptying. The prevalence of nausea declines following continued treatment with opioid analgesics. When instituting therapy with an opioid for chronic pain, the routine prescription of an antiemetic should be considered. In the cancer patient, investigation of nausea should include such causes as constipation, bowel obstruction, uremia, hypercalcemia, hepatomegaly, tumor invasion of celiac plexus and concurrent use of drugs with emetogenic properties. Persistent nausea which does not respond to dosage reduction may be caused by opioid-induced gastric stasis and may be accompanied by other symptoms including anorexia, early satiety, vomiting and abdominal fullness. These symptoms respond to chronic treatment with gastrointestinal prokinetic agents.

**Constipation:** Practically all patients become constipated while taking opioids on a persistent basis. In some patients, particularly the elderly or bedridden, fecal impaction may result. It is essential to caution the patients in this regard and to institute an appropriate regimen of bowel management at the start of prolonged opioid therapy. Stimulant laxatives, stool softeners, and other appropriate measures should be used as required. As fecal impaction may present as overflow diarrhea, the presence of constipation should be excluded in patients on opioid therapy prior to initiating treatment for diarrhea.

**Clinical Trial Adverse Drug Reactions**

Because clinical trials are conducted under very specific conditions the adverse reaction rates observed in the clinical trials may not reflect the rates observed in practice and should not be compared to the rates in the clinical trials of another drug. Adverse drug reaction information from clinical trials is useful for identifying drug-related adverse events and for approximating rates.

Ralivia was administered to a total of 3108 patients in four double-blind studies in patients with chronic pain of osteoarthritis or low back pain, and one 1-year open-label study in patients with chronic non-malignant pain. A total of 901 patients were ≥ 65 years.

**Incidence of Commonly Observed Adverse Events in Controlled Clinical Trials**
The most common adverse events with Ralivia were dizziness, nausea, constipation, headache.

Table 1 shows incidence of all adverse events ≥ 1% in the four randomized, placebo-controlled studies, whether considered by the clinical investigator to be related to the study drug or not. The adverse events observed in the open label study were similar to those seen in the 4 randomized, placebo-controlled, clinical trials.
Table 1: Adverse Events: Placebo-Controlled Studies
Treatment – Emergent Adverse Experiences Occurring in ≥ 1% of Patients taking Ralivia (with an incidence greater than placebo)

<table>
<thead>
<tr>
<th>MedDRA Preferred Term</th>
<th>Ralivia</th>
<th>Placebo</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>100 mg</td>
<td>200 mg</td>
</tr>
<tr>
<td></td>
<td>(N=133)</td>
<td>(N=403)</td>
</tr>
<tr>
<td>Eye disorders</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Vision blurred</td>
<td>0 (0.0)</td>
<td>4 (1.0)</td>
</tr>
<tr>
<td>Nausea</td>
<td>33 (24.8)</td>
<td>102 (19.3)</td>
</tr>
<tr>
<td>Constipation</td>
<td>32 (24.1)</td>
<td>76 (14.4)</td>
</tr>
<tr>
<td>Diarrhea NOS</td>
<td>12 (9.0)</td>
<td>38 (7.2)</td>
</tr>
<tr>
<td>Vomiting NOS</td>
<td>10 (7.5)</td>
<td>36 (6.8)</td>
</tr>
<tr>
<td>Abdominal pain upper</td>
<td>3 (2.3)</td>
<td>12 (2.3)</td>
</tr>
<tr>
<td>Abdominal pain NOS</td>
<td>3 (2.3)</td>
<td>6 (1.1)</td>
</tr>
<tr>
<td>Dyspepsia</td>
<td>2 (1.5)</td>
<td>7 (1.7)</td>
</tr>
<tr>
<td>Sore throat NOS</td>
<td>3 (2.3)</td>
<td>6 (1.5)</td>
</tr>
</tbody>
</table>
| General Disorders and Administration Site Conditions
| Asthenia                               | 10 (7.5) | 29 (5.5) | 32 (6.1) | 98 (5.5) | 10 (1.5) |
| Feeling hot                            | 4 (3.0) | 7 (1.3) | 7 (1.3) | 28 (1.6) | 3 (0.5) |
| Rigors                                 | 3 (2.3) | 3 (0.7) | 3 (0.6) | 11 (2.1) | 27 (1.5) | 2 (0.3) |
| Influenza like illness                 | 3 (2.3) | 7 (1.3) | 8 (1.5) | 23 (1.3) | 4 (0.6) |
| Chest pain NEC                         | 3 (2.3) | 4 (0.8) | 4 (0.8) | 17 (0.9) | 4 (0.6) |
| Lethargy                               | 3 (2.3) | 1 (0.2) | 1 (0.2) | 14 (0.8) | 3 (0.5) |
| Pain NOS                               | 2 (1.5) | 16 (3.0) | 16 (3.0) | 49 (2.7) | 14 (2.1) |
| Fall                                   | 2 (1.5) | 5 (1.2) | 5 (0.9) | 19 (1.1) | 3 (0.5) |
| Malaise                                | 2 (1.5) | 0 (0.0) | 1 (0.2) | 5 (0.9) | 10 (0.6) | 0 (0.0) |
| Drug withdrawal syndrome               | 2 (1.5) | 2 (0.4) | 0 (0.0) | 7 (0.4) | 0 (0.0) |
| Weakness                               | 1 (0.8) | 3 (0.7) | 11 (2.1) | 15 (2.8) | 39 (2.2) | 5 (0.8) |
| Infections and infestations            |         |         |         |       |         |
| Influenza                              | 9 (6.8) | 4 (1.0) | 4 (0.8) | 3 (0.6) | 23 (1.3) | 3 (0.5) |
| Upper respiratory tract infection NOS  | 5 (3.8) | 12 (2.3) | 13 (2.5) | 49 (2.7) | 20 (3.0) |
| Sinusitis NOS                          | 3 (2.3) | 13 (2.5) | 12 (2.3) | 40 (2.2) | 12 (1.8) |
| Investigations                         |         |         |         |       |         |
| Weight decreased                       | 3 (2.3) | 4 (0.8) | 10 (1.9) | 23 (1.3) | 1 (0.2) |
| Blood creatine phosphokinase increased | 0 (0.0) | 7 (1.7) | 8 (1.5) | 10 (1.9) | 28 (1.6) | 6 (0.9) |
| Metabolism and nutrition disorders     |         |         |         |       |         |
| Anorexia                               | 3 (2.3) | 7 (1.3) | 23 (4.4) | 48 (2.7) | 1 (0.2) |
| Appetite decreased NOS                 | 2 (1.5) | 9 (1.7) | 8 (1.5) | 31 (1.7) | 3 (0.5) |
| Gout                                   | 2 (1.5) | 1 (0.2) | 1 (0.2) | 5 (0.3) | 2 (0.3) |
| Musculoskeletal, connective tissue and bone disorders
| Back pain                              | 3 (2.3) | 9 (1.7) | 8 (1.5) | 36 (2.0) | 10 (1.5) |
| Muscle spasms                          | 3 (2.3) | 2 (0.4) | 3 (0.6) | 12 (0.7) | 4 (0.6) |
| Nervous system disorders               |         |         |         |       |         |
| Dizziness (except vertigo)             | 46 (34.6) | 95 (18.0) | 108 (20.5) | 370 (22.6) | 54 (8.1) |
| Headache NOS                           | 18 (13.5) | 78 (14.7) | 65 (12.3) | 242 (13.5) | 77 (11.6) |
The following listings include adverse events for the four placebo-controlled studies and the open-label study (N = 3108):

Adverse events with incidence rates ≥ 1.0% and not noted in the placebo-controlled studies.

**General disorders:** pyrexia

**Infections and infestations:** bronchitis, viral gastroenteritis, nasopharyngitis

**Musculoskeletal, connective tissue and bone disorders:** neck pain, arthralgia

**Nervous system disorders:** hypoaesthesia

**Respiratory, thoracic and mediastinal disorders:** dyspnoea, nasal congestion, sinus congestion

The following adverse effects occur less frequently with opioid analgesics and include those reported in Ralivia clinical trials, whether related or not to tramadol hydrochloride.

**Less Common Clinical Trial Adverse Drug Reactions (<1%)**

**Cardiovascular:**

**Cardiac disorders:** palpitations, myocardial infarction.

**Vascular disorders:** hypertension aggravated, hypertension, peripheral ischaemia.

**Dermatologic:**

<table>
<thead>
<tr>
<th>MedDRA Preferred Term</th>
<th>Flexible* (N=133)</th>
<th>100 mg QD (N=403)</th>
<th>200 mg QD (N=529)</th>
<th>300 mg QD (N=528)</th>
<th>Total (N=1795)</th>
<th>Placebo (N=664)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Somnolence</td>
<td>10 (7.5)</td>
<td>33 (8.2)</td>
<td>46 (8.7)</td>
<td>32 (6.1)</td>
<td>162 (9.0)</td>
<td>11 (1.7)</td>
</tr>
<tr>
<td>Insomnia NEC</td>
<td>8 (6.0)</td>
<td>26 (6.5)</td>
<td>42 (7.9)</td>
<td>54 (10.2)</td>
<td>152 (8.5)</td>
<td>22 (3.3)</td>
</tr>
<tr>
<td>Paresthesia NEC</td>
<td>3 (2.3)</td>
<td>1 (0.2)</td>
<td>3 (0.6)</td>
<td>3 (0.6)</td>
<td>15 (0.8)</td>
<td>7 (1.1)</td>
</tr>
<tr>
<td>Irritability</td>
<td>3 (2.3)</td>
<td>2 (0.5)</td>
<td>3 (0.6)</td>
<td>3 (0.6)</td>
<td>12 (0.7)</td>
<td>3 (0.5)</td>
</tr>
<tr>
<td>Tremor NEC</td>
<td>1 (0.8)</td>
<td>3 (0.7)</td>
<td>4 (0.8)</td>
<td>14 (2.7)</td>
<td>24 (1.3)</td>
<td>1 (0.2)</td>
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<tr>
<td>Dizziness aggravated</td>
<td>0 (0.0)</td>
<td>2 (0.5)</td>
<td>7 (1.3)</td>
<td>3 (0.6)</td>
<td>16 (0.9)</td>
<td>2 (0.3)</td>
</tr>
<tr>
<td>Restlessness</td>
<td>2 (1.5)</td>
<td>3 (0.7)</td>
<td>2 (0.4)</td>
<td>10 (1.9)</td>
<td>18 (1.0)</td>
<td>2 (0.3)</td>
</tr>
<tr>
<td>Nervousness</td>
<td>0 (0.0)</td>
<td>7 (1.7)</td>
<td>13 (2.5)</td>
<td>20 (3.8)</td>
<td>48 (2.7)</td>
<td>5 (0.8)</td>
</tr>
<tr>
<td>Anxiety NEC</td>
<td>0 (0.0)</td>
<td>2 (0.5)</td>
<td>9 (1.7)</td>
<td>15 (2.8)</td>
<td>28 (1.6)</td>
<td>4 (0.6)</td>
</tr>
<tr>
<td>Depression NEC</td>
<td>0 (0.0)</td>
<td>2 (0.5)</td>
<td>4 (0.8)</td>
<td>8 (1.5)</td>
<td>17 (0.9)</td>
<td>2 (0.3)</td>
</tr>
<tr>
<td>Hematuria</td>
<td>3 (2.3)</td>
<td>1 (0.2)</td>
<td>2 (0.4)</td>
<td>6 (1.1)</td>
<td>13 (0.7)</td>
<td>1 (0.2)</td>
</tr>
<tr>
<td>Difficulty in micturition</td>
<td>2 (1.5)</td>
<td>2 (0.5)</td>
<td>0 (0.0)</td>
<td>5 (0.9)</td>
<td>11 (0.6)</td>
<td>2 (0.3)</td>
</tr>
<tr>
<td>Sneezing</td>
<td>0 (0.0)</td>
<td>10 (2.5)</td>
<td>10 (1.9)</td>
<td>12 (2.3)</td>
<td>36 (2.0)</td>
<td>2 (0.3)</td>
</tr>
<tr>
<td>Rhinorrhea</td>
<td>1 (0.8)</td>
<td>8 (2.0)</td>
<td>11 (2.1)</td>
<td>7 (1.3)</td>
<td>28 (1.6)</td>
<td>5 (0.8)</td>
</tr>
<tr>
<td>Pruritus NOS</td>
<td>9 (6.8)</td>
<td>25 (6.2)</td>
<td>36 (6.8)</td>
<td>31 (5.9)</td>
<td>125 (7.0)</td>
<td>6 (0.9)</td>
</tr>
<tr>
<td>Sweating increased</td>
<td>5 (3.8)</td>
<td>6 (1.5)</td>
<td>9 (1.7)</td>
<td>18 (3.4)</td>
<td>51 (2.8)</td>
<td>1 (0.2)</td>
</tr>
<tr>
<td>Dermatitis NOS</td>
<td>5 (3.8)</td>
<td>5 (1.2)</td>
<td>9 (1.7)</td>
<td>13 (2.5)</td>
<td>35 (1.9)</td>
<td>10 (1.5)</td>
</tr>
<tr>
<td>Urticaria NOS</td>
<td>2 (1.5)</td>
<td>1 (0.2)</td>
<td>2 (0.4)</td>
<td>1 (0.2)</td>
<td>8 (0.4)</td>
<td>3 (0.5)</td>
</tr>
<tr>
<td>Contusion</td>
<td>1 (0.8)</td>
<td>5 (1.2)</td>
<td>6 (1.1)</td>
<td>4 (0.8)</td>
<td>17 (0.9)</td>
<td>1 (0.2)</td>
</tr>
<tr>
<td>Flushing</td>
<td>13 (9.8)</td>
<td>31 (7.7)</td>
<td>47 (8.9)</td>
<td>42 (8.0)</td>
<td>165 (9.2)</td>
<td>26 (3.9)</td>
</tr>
<tr>
<td>Postural hypotension</td>
<td>3 (2.3)</td>
<td>7 (1.7)</td>
<td>21 (4.0)</td>
<td>18 (3.4)</td>
<td>60 (3.3)</td>
<td>15 (2.3)</td>
</tr>
<tr>
<td>Vasodilatation</td>
<td>2 (1.5)</td>
<td>1 (0.2)</td>
<td>4 (0.8)</td>
<td>2 (0.4)</td>
<td>14 (0.8)</td>
<td>3 (0.5)</td>
</tr>
<tr>
<td>Hot flushes NOS</td>
<td>0 (0.0)</td>
<td>4 (1.0)</td>
<td>11 (2.1)</td>
<td>13 (2.5)</td>
<td>32 (1.8)</td>
<td>5 (0.8)</td>
</tr>
</tbody>
</table>

* Patients in the flexible dose study received Ralivia 200 to 400 mg per day
**Skin and subcutaneous tissue disorders:** contusion, clamminess, night sweats, urticaria, piloerection.

**Musculoskeletal, connective tissue and bone disorders:** joint stiffness, myalgia, muscle cramps, muscle spasms, muscle twitching, osteoarthritis aggravated.

**Gastrointestinal:**
*Gastrointestinal disorders:* flatulence, constipation aggravated, toothache, pancreatitis.

**General and CNS:**
*General disorders:* feeling jittery, edema lower limb, shivering, joint swelling, malaise, drug withdrawal syndrome, peripheral swelling.
*Ear and labyrinth disorders:* tinnitus.
*Nervous system disorders:* migraine, syncope, disturbance in attention, dizziness aggravated, vertigo, sedation.
*Psychiatric disorders:* irritability, libido decreased, euphoric mood, sleep disorder, agitation, disorientation, abnormal dreams.

**Genitourinary:**
*Renal and urinary disorders:* difficulty in micturition, urinary frequency, urinary retention, dysuria, haematuria.

**Respiratory:**
*Respiratory, thoracic and mediastinal disorders:* yawning.

**Other:**
*Hepato-biliary disorders:* cholelithiasis, cholecystitis.
*Infections and infestations:* appendicitis, cellulitis, ear infection, gastroenteritis, pneumonia, urinary tract infection, viral infection.
*Injury and poisoning:* joint sprain, muscle injury.
*Investigations:* heart rate increased, liver function tests abnormal, blood pressure increased, alanine aminotransferase increased, aspartate aminotransferase increased, blood glucose increased.

**Abnormal Hematologic and Clinical Chemistry Findings**
In clinical trials where clinical abnormalities were recorded (n = 230), the following clinical laboratory abnormalities were reported: alanine aminotransferase increased (0.8%), aspartate aminotransferase increased (0.7%), liver function tests NOS abnormal (0.4%), blood lactate dehydrogenase increased (0.3%), white blood cell count increased (0.3%), blood alkaline phosphatase NOS increased (0.3%), hematocrit decreased (0.3%), rectal hemorrhage (0.3%), and hypokalemia (0.3%).

The following abnormalities occurred in 0.2% of patients: red blood cell count decreased, hemoglobin decreased, blood calcium increased, blood creatinine increased, anemia NOS, blood potassium decreased, and neutrophil count increased.

The following abnormalities occurred in 0.1% of patients: thrombocytopenia, blood potassium increased, blood bilirubin increased, blood in stool, hemoglobin increased, hypercalcemia, hematocrit increased, eosinophil count increased, blood sodium increased, and hyponatremia.

The following abnormalities were single occurrences in patients: blood sodium decreased, hyperkalemia, blood calcium decreased, hypophosphatemia, hemoptyisis, hematemesis, red blood
cell count increased, band neutrophil count increased, monocyte count increased, and lymphocyte count increased.

**Post-Market Adverse Drug Reactions**

**Other Adverse Experiences Previously Reported in Clinical Trials or Post-Marketing Reports with Tramadol Hydrochloride**

Adverse events which have been reported with the use of tramadol products include: allergic reactions (including anaphylaxis, angioneurotic edema and urticaria, Stevens-Johnson syndrome), bradycardia, convulsions, drug dependence, hyperactivity, hypoactivity, and respiratory depression. Other adverse events which have been reported with the use of tramadol products and for which a causal association has not been determined include: difficulty concentrating, hepatitis liver failure, pulmonary edema, and suicidal tendency.

Serotonin syndrome (whose symptoms may include mental status change, hyperreflexia, fever, shivering, tremor, agitation, diaphoresis, seizures and coma) has been reported with tramadol when used concomitantly with other serotonergic agents such as SSRI’s and MAOIs.

Cases of hypoglycaemia have been reported in patients taking tramadol, mostly in patients with pre-disposing risk factors, including diabetes, elderly and renal insufficiency. Caution should be exercised when prescribing tramadol to diabetic patients. More frequent monitoring of blood glucose levels may be appropriate, including at initiation or dose increase.

**Androgen deficiency:** Chronic use of opioids may influence the hypothalamic-pituitary-gonadal axis, leading to androgen deficiency that may manifest as low libido, impotence, erectile dysfunction, amenorrhea, or infertility. The causal role of opioids in the clinical syndrome of hypogonadism is unknown because the various medical, physical, lifestyle, and psychological stressors that may influence gonadal hormone levels have not been adequately controlled for in studies conducted to date. Patients presenting with symptoms of androgen deficiency should undergo laboratory evaluation.

**DRUG INTERACTIONS**

**Overview**

In vitro studies indicated that tramadol is unlikely to inhibit the CYP3A4-mediated metabolism of other drugs when tramadol is administered concomitantly at therapeutic doses.

Tramadol does not appear to induce its own metabolism in humans, since observed maximal plasma concentrations after multiple oral doses are higher than expected based on single dose data.

Tramadol is a mild inducer of selected drug metabolism pathways measured in animals.

**Interaction with Benzodiazepines and Other Central Nervous System (CNS) Depressants (including alcohol):** Due to additive pharmacologic effect, the concomitant use of benzodiazepines or other CNS depressants (e.g. other opioids, sedatives/hypnotics, antidepressants, anxiolytics, tranquilizers, muscle relaxants, general anesthetics,
antipsychotics, phenothiazines, neuroleptics, antihistamines, antiemetics, and alcohol) and beta-blockers, increases the risk of respiratory depression, profound sedation, coma, and death. Reserve concomitant prescribing of these drugs for use in patients for whom alternative treatment options are inadequate. Limit dosages and durations to the minimum required. Follow patients closely for signs of respiratory depression and sedation (see WARNINGS AND PRECAUTIONS, Neurologic, Interactions with Central Nervous System Depressants (including benzodiazepines and alcohol) and Psychomotor Impairment). Ralivia should not be consumed with alcohol as it may increase the chance of experiencing dangerous side effects.

Coadministration of tramadol with a serotonergic agent, such as a Selective Serotonin Re-uptake Inhibitor or a Serotonin Norepinephrine Re-uptake Inhibitor, may increase the risk of serotonin syndrome, a potentially life-threatening condition (see WARNINGS AND PRECAUTIONS)

Drug-Drug Interactions

MAO Inhibitors
Tramadol is contraindicated in patients receiving MAO inhibitors or who have used them within the previous 14 days (see CONTRAINDICATIONS, WARNINGS AND PRECAUTIONS).

Drugs that Lower Seizure Threshold
Tramadol can increase the potential for selective serotonin re-uptake inhibitors (SSRIs), tricyclic anti-depressants (TCAs), anti-psychotics and other seizure threshold lowering drugs to cause convulsions (see WARNINGS AND PRECAUTIONS).

CNS Depressants
Concurrent administration of tramadol with other centrally acting drugs, including alcohol, centrally acting analgesics, opioids and psychotropic drugs may potentiate CNS depressant effects.

Carbamazepine
Carbamazepine, a CYP3A4 inducer, increases tramadol metabolism. Patients taking carbamazepine may have a significantly reduced analgesic effect of tramadol. Because of the seizure risk associated with tramadol, concomitant administration of Ralivia and carbamazepine is not recommended (see WARNINGS AND PRECAUTIONS).

Quinidine
Tramadol is metabolized to M1 by CYP2D6. A study was conducted to examine the effect of quinidine, a selective inhibitor of CYP2D6, on the pharmacokinetics of tramadol by administering 200 mg of quinidine two hours before the administration of Ralivia 100 mg. The results demonstrated that the exposure of tramadol increased 50-60% and the exposure of M1 decreased 60-65%. In vitro drug interaction studies in human liver microsomes indicate that tramadol has no effect on quinidine metabolism.

Inhibitors of CYP2D6
Inhibitors of CYP2D6 (e.g., quinidine, fluoxetine, paroxetine, amitriptyline) may inhibit the metabolism of tramadol, resulting in increased serum concentrations of tramadol and decreased
concentrations of its O-demethylated metabolite (M1). Co-administration of quinidine did not diminish the analgesic effect of tramadol in human experimental pain models.

**Inhibitors or Inducers of CYP3A4**
Administration of CYP3A4 inhibitors, such as ketoconazole and erythromycin, or inducers, such as rifampin and St. John’s Wort may affect the metabolism of tramadol, leading to altered tramadol exposure.

**Cimetidine**
Concomitant administration of tramadol immediate-release tablets with cimetidine does not result in clinically significant changes in tramadol pharmacokinetics. No alteration of the **Ralivia** dosage regimen with cimetidine is recommended.

**Digoxin**
Digoxin toxicity has occurred rarely during co-administration of digoxin and tramadol.

**Protease inhibitors, e.g., ritonavir**
Co-administered ritonavir may increase the serum concentration of tramadol, resulting in tramadol toxicity.

**Warfarin and other coumarin anticoagulants**
Alteration of the effect of warfarin, including elevation of prothrombin times, has been reported rarely during co-administration of warfarin and tramadol. While such changes have been generally of limited clinical significance for the individual products, periodic evaluation of prothrombin time should be performed when **Ralivia** tablets and warfarin-like compounds are administered concurrently.

**Drug-Food Interactions**
After a single dose administration of 200 mg **Ralivia** tablet with a high fat meal, the C\textsubscript{max} and AUC\textsubscript{0–∞} of tramadol decreased 28% and 14%, respectively, compared to fasting conditions. Mean T\textsubscript{max} was increased by 3 h (from 14 h under fasting conditions to 17 h under fed conditions). While **Ralivia** may be taken without regard to food, it is recommended that it be taken in a consistent manner.

**Drug-Herb Interactions**
There are no data available.

**Drug-Laboratory Interactions**
See **ADVERSE REACTIONS**, **Abnormal Hematologic and Clinical Chemistry Findings**.

**Drug-Lifestyle Interactions**
The concomitant use of alcohol should be avoided (see **WARNINGS AND PRECAUTIONS**, **Serious Warnings and Precautions Box**).

**DOSAGE AND ADMINISTRATION**
Ralivia should only be used in patients for whom alternative treatment options are ineffective or not tolerated (e.g., non-opioid analgesics), or would be otherwise inadequate to provide sufficient management of pain (e.g., immediate-release opioids).

**Administration**
Ralivia tablets are a once-daily extended-release formulation that must be swallowed whole and should not be broken, chewed or crushed, since this can lead to the rapid release of tramadol and absorption of a potentially fatal dose of tramadol (see WARNINGS AND PRECAUTIONS).

**Dosing Considerations**
Ralivia is not indicated for rectal administration.

Ralivia may be taken with or without food, with a glass of water.

Ralivia is not recommended for minor pain, or acute short-term pain that may be treated adequately through lesser means where benefit does not outweigh the possible opioid-related side effects.

Due to possible differences in pharmacokinetic properties, Ralivia tablets are not interchangeable with other tramadol extended-release formulations.

The maximum recommended daily dose of Ralivia should not be exceeded.

**Recommended Dose and Dosage Adjustment**
**General:** Ralivia is designed for once-daily dosing, i.e., dosing at 24-hourly intervals. Treatment with Ralivia should be initiated at the lowest available dose (100 mg). Clinical studies of Ralivia have not demonstrated a clinical benefit at a total daily dose exceeding 300 mg. The maximum dose is 300 mg daily.

The correct dosage for any individual patient is that which controls the pain for a full 24 hours, with no or tolerable side effects.

As with all analgesic drugs, the dose of tramadol should be adjusted according to the severity of the pain and the clinical response of the individual patient. It is recommended that doses be slowly titrated (dosage adjustments generally separated by five days), to higher doses to minimize side effects.

**Adults:**
Ralivia should be initiated at a dose of 100 mg once daily and may be titrated up by 100 mg increments every five days, as necessary and depending on tolerability, to relief of pain. Ralivia should not be administered at doses exceeding 300 mg per day.

**Patients Not Receiving Opioids at the Time of Initiation of Tramadol Treatment:**
The usual initial dose of Ralivia for patients who have not previously received opioid analgesics is 100 mg q24h.
Patients Currently Receiving Opioids:
Ralivia should be used with caution and in a reduced dosage during concomitant administration of other opioid analgesics. When such combination therapy is contemplated, a substantial reduction in the dose of one or both agents should be considered and patients should be carefully monitored.

Patients Currently Receiving Other Tramadol Formulations:
Patients currently receiving oral immediate-release tramadol preparations may be transferred to Ralivia tablets at the same or lowest nearest total daily tramadol dosage.

Patients with Renal or Hepatic Insufficiency:
The elimination half-life of tramadol and its active metabolite may be prolonged in these patient populations. A starting dose of 100 mg daily is recommended. Upward dosage titration should be done with careful monitoring. Tramadol is contraindicated in patients with severe renal impairment and/or severe hepatic impairment (creatinine clearance less than 30 mL/min and/or Child-Pugh Class C, see CONTRAINDICATIONS).

Geriatrics:
Respiratory depression has occurred in the elderly following administration of large initial doses of opioids to patients who were not opioid-tolerant or when opioids were co-administered with other agents that can depress respiration.

In general, dose selection for patients over 65 years of age, who may have decreased hepatic or renal function, or other concomitant diseases, should be initiated at a low dose and slowly titrated to effect. Ralivia should be administered with greater caution at the lowest effective dose in patients over 75 years, due to the potential for greater frequency of adverse events in this population. (see WARNINGS AND PRECAUTIONS and ACTION AND CLINICAL PHARMACOLOGY).

Pediatrics (< 18 years old):
The safety and efficacy of Ralivia has not been studied in the pediatric population. Therefore, Ralivia is not indicated for use in children under 18 years of age.

Use with Non-Opioid Medications:
If a non-opioid analgesic is being provided, it may be continued. If the non-opioid is discontinued, consideration should be given to increasing the opioid dose to compensate for the non-opioid analgesic. Ralivia can be safely used concomitantly with usual doses of other non-opioid analgesics.

Management of Patients Requiring Rescue Medication:
If rescue medications are warranted for episodes of pain in the course of appropriate adjustments of Ralivia dose, acetaminophen or ibuprofen may be given. If immediate release tramadol is used as rescue medication, the total daily dose of tramadol should not exceed 300 mg. Selection of rescue medication should be based on individual patient conditions. Fentanyl products should not be used as rescue medication in patients taking Ralivia.

Dose Titration:
Dose titration is the key to success with opioid analgesic therapy. **Proper optimization of doses scaled to the relief of the individual's pain should aim at administration of the lowest dose which will achieve the overall treatment goal of satisfactory pain relief with acceptable side effects.**

Dosage adjustments should be based on the patient's clinical response.

**Adjustment or Reduction of Dosage:**
Physical dependence with or without psychological dependence tends to occur with chronic administration of opioids, including **Ralivia**. Withdrawal (abstinence) symptoms may occur following abrupt discontinuation of therapy. These symptoms may include body aches, diarrhea, gooseflesh, loss of appetite, nausea, nervousness or restlessness, runny nose, sneezing, tremors or shivering, stomach cramps, tachycardia, trouble with sleeping, unusual increase in sweating, palpitations, unexplained fever, weakness and yawning.

Patients on prolonged therapy should be withdrawn gradually from the drug if it is no longer required for pain control. In patients who are appropriately treated with opioid analgesics and who undergo gradual withdrawal for the drug, these symptoms are usually mild (see **WARNINGS AND PRECAUTIONS**).

**Disposal**
**Ralivia** should be kept in a safe place, out of the sight and reach of children before, during and after use. **Ralivia** should not be used in front of children, since they may copy these actions.

**Ralivia should never be disposed of in household trash.** Disposal via a pharmacy take back program is recommended. Unused or expired **Ralivia** should be properly disposed of as soon as it is no longer needed to prevent accidental exposure to others, including children or pets. If temporary storage is required before disposal, a sealed child-proof container, such as a biohazard waste container or a lockable medication box could be obtained from a pharmacy.

**Missed Dose**
If the patient forgets to take one or more doses, they should take their next dose at the next scheduled time and in the normal amount.

**OVERDOSAGE**

Deaths due to overdose have been reported with abuse and misuse of tramadol, by ingesting, inhaling, or injecting the crushed tablets. Review of case reports has indicated that the risk of fatal overdose is further increased when tramadol is abused concurrently with alcohol or other CNS depressants, including other opioids.

For management of a suspected drug overdose, contact your regional Poison Control Centre.

**Symptoms of Overdose:**
Acute overdosage with tramadol can be manifested by respiratory depression, somnolence progressing to stupor or coma, skeletal muscle flaccidity, cold and clammy skin, constricted pupils, bradycardia, hypotension, and death.

Deaths due to overdose have been reported with abuse and misuse of tramadol, by ingesting, inhaling, or injecting the crushed tablets. Review of case reports has indicated that the risk of fatal overdose is further increased when tramadol is abused concurrently with alcohol or other CNS depressants, including other opioids.

**Treatment of Overdose:**
In the treatment of tramadol overdosage, primary attention should be given to the re-establishment of a patent airway and institution of assisted or controlled ventilation. Supportive measures (including oxygen and vasopressors) should be employed in the management of circulatory shock and pulmonary edema accompanying overdose as indicated. Cardiac arrest or arrhythmias may require cardiac massage or defibrillation.

While naloxone will reverse some, but not all, symptoms caused by overdosage with tramadol, the risk of seizures is also increased with naloxone administration. Seizures may be controlled with diazepam.

In animals, convulsions following the administration of toxic doses of Ralivia could be suppressed with barbiturates or benzodiazepines but were increased with naloxone. Naloxone administration did not change the lethality of an overdose in mice.

Hemodialysis is not expected to be helpful in an overdose because it removes less than 7% of the administered dose in a 4-hour dialysis period.

Emptying of the gastric contents is useful to remove any unabsorbed drug.

**ACTION AND CLINICAL PHARMACOLOGY**

**Mechanism of Action**
Tramadol is a centrally acting synthetic opioid analgesic. Although its mode of action is not completely understood, animal tests suggest that at least two complementary mechanisms appear applicable: binding of parent and M1 metabolite to µ-opioid receptors and weak inhibition of reuptake of norepinephrine and serotonin.

Opioid activity is due to both low affinity binding of the parent compound and higher affinity binding of the O-demethylated metabolite M1 to µ-opioid receptors. In animal models, M1 is up to 6-times more potent than tramadol in producing analgesia and 200-times more potent in µ-opioid binding. Tramadol-induced analgesia is only partially antagonized by the opiate antagonist naloxone in several animal tests. The relative contribution of both tramadol and M1 to human analgesia is dependent upon the plasma concentrations of each compound.

Tramadol has been shown to inhibit reuptake of norepinephrine and serotonin *in vitro*, as have some other opioid analgesics. These mechanisms may contribute independently to the overall
analgesic profile of tramadol. The relationship between exposure of tramadol and M1 and efficacy has not been evaluated in the Ralivia clinical studies.

Apart from analgesia, tramadol administration may produce a constellation of symptoms (including dizziness, somnolence, nausea, constipation, sweating and pruritus) similar to that of other opioids. In contrast to morphine, tramadol has not been shown to cause histamine release. Tramadol produces less respiratory depression than other opioids and has no significant cardiac effects. At therapeutic doses, tramadol has no effect on heart rate, left-ventricular function or cardiac index. Orthostatic hypotension has been observed.

Pharmacodynamics
The administration of naloxone only partially antagonizes tramadol’s antinociceptive and analgesic effects in animals and man, indicating a contribution from non-opioid analgesic mechanisms. In animals and man the effect of tramadol is attenuated by the $\alpha_2$-adrenoceptor antagonist, yohimbine, and in animals, the serotonin antagonist rianserin reduces the antinociceptive effect of tramadol. This indicates the potential for a contribution to the analgesic effect of tramadol through modulation of monaminergic inhibitory pain pathways in the dorsal horn of the spinal cord, in addition to an opioidergic effect.

Central Nervous System: Tramadol hydrochloride produces respiratory depression by direct action on brain stem respiratory centres. The respiratory depression involves both a reduction in the responsiveness of the brain stem centres to increases in CO\textsubscript{2} tension and to electrical stimulation.

Tramadol hydrochloride depresses the cough reflex by direct effect on the cough centre in the medulla. Antitussive effects may occur with doses lower than those usually required for analgesia.

Tramadol hydrochloride causes miosis, even in total darkness. Pinpoint pupils are a sign of opioid overdose but are not pathognomonic (e.g., pontine lesions of hemorrhagic or ischemic origin may produce similar findings). Marked mydriasis rather than miosis may be seen with hypoxia in the setting of tramadol overdose.

Gastrointestinal Tract and Other Smooth Muscle: Tramadol hydrochloride causes a reduction in motility associated with an increase in smooth muscle tone in the antrum of the stomach and duodenum. Digestion of food in the small intestine is delayed and propulsive contractions are decreased. Propulsive peristaltic waves in the colon are decreased, while tone may be increased to the point of spasm resulting in constipation. Other opioid-induced effects may include a reduction in gastric, biliary and pancreatic secretions, spasm of the sphincter of Oddi, and transient elevations in serum amylase.

Endocrine System: Opioids may influence the hypothalamic-pituitary-adrenal or -gonadal axes. Some changes that can be seen include an increase in serum prolactin, and decreases in plasma cortisol and testosterone. Clinical signs and symptoms may be manifest from these hormonal changes.

Immune System: \textit{In vitro} and animal studies indicate that opioids have a variety of effects on
immune functions, depending on the context in which they are used. The clinical significance of these findings is unknown.

**Pharmacokinetics**
The analgesic activity of tramadol is due to both parent drug and the M1 metabolite. **Ralivia** is administered as a racemate and both the [-] and [+] forms of both tramadol and M1 are detected in the circulation.

The pharmacokinetics of **Ralivia** are approximately dose-proportional over a 100-400 mg dose range in healthy subjects. However, the observed tramadol AUC values for the 400-mg dose were 26% higher than predicted based on the AUC values for the 200-mg dose. The clinical significance of this finding has not been studied and is not known.

**Absorption:** Consistent with the extended-release nature of the formulation, there is a lag time in drug absorption following **Ralivia** administration. The mean peak plasma concentrations of tramadol and M1 after administration of **Ralivia** tablets to healthy volunteers are attained at about 12 h and 15 h, respectively, after dosing. Following administration of the **Ralivia**, steady-state plasma concentrations of both tramadol and M1 are achieved within four days with once daily dosing.

**Distribution:** The volume of distribution of tramadol was 2.6 and 2.9 L/kg in male and female subjects, respectively, following a 100-mg intravenous dose. The binding of tramadol to human plasma proteins is approximately 20% and binding also appears to be independent of concentration up to 10 µg/mL. Saturation of plasma protein binding occurs only at concentrations outside the clinically relevant range.

**Metabolism:** Tramadol is extensively metabolized after oral administration. The major metabolic pathways appear to be N- (mediated by CYP3A4 and CYP2B6) and O- (mediated by CYP2D6) demethylation and glucuronidation or sulfation in the liver. One metabolite (O-desmethyl tramadol, denoted M1) is pharmacologically active in animal models. Formation of M1 is dependent on CYP2D6 and as such is subject to inhibition, which may affect the therapeutic response (see **Drug Interactions**).

**Excretion:** Tramadol is eliminated primarily through metabolism by the liver and the metabolites are eliminated primarily by the kidneys. Approximately 30% of the dose is excreted in the urine as unchanged drug, whereas 60% of the dose is excreted as metabolites. The remainder is excreted either as unidentified or as unextractable metabolites. The mean terminal plasma elimination half-lives of racemic tramadol and racemic M1 after administration of **Ralivia** are approximately 7.9 and 8.8 h, respectively.

**Food Effects**
After a single dose administration of 200 mg **Ralivia** tablet with a high fat meal, the C\textsubscript{max} and AUC\textsubscript{0-\infty} of tramadol decreased 28% and 14%, respectively, compared to fasting conditions. Mean T\textsubscript{max} was increased by 3 h (from 14 h under fasting conditions to 17 h under fed conditions). While **Ralivia** may be taken without regard to food, it is recommended that it be taken in a consistent manner.
Special Populations and Conditions

Pediatrics: The pharmacokinetics of Ralivia in individuals under 18 years old has not been evaluated. Individuals under 18 years of age should not take Ralivia.

Geriatrics: Healthy elderly subjects aged 65 to 75 years administered tramadol have plasma concentrations and elimination half-lives comparable to those observed in healthy subjects less than 65 years of age. Ralivia should be administered with greater caution in patients older than 75 years due to the greater potential for adverse events in this population (see WARNINGS AND PRECAUTIONS, DOSAGE AND ADMINISTRATION).

Gender: Based on pooled multiple-dose pharmacokinetics studies for Ralivia in 166 healthy subjects (111 males and 55 females), the dose-normalized AUC values for tramadol were somewhat higher in females than in males. There was a considerable degree of overlap in dose normalized AUC values for males and females, thus, dosage adjustment based on gender is not recommended.

Race: Due to the small sample size for Asian, Hispanic, and other populations, conclusions cannot be drawn about the pharmacokinetics of tramadol in these populations.

Some patients are CYP2D6 ultra-rapid metabolizers of tramadol due to a specific genotype. These individuals convert tramadol into its active metabolite, M1, more rapidly and completely than other people leading to higher-than-expected serum M1 levels. The prevalence of this CYP2D6 phenotype varies widely and has been estimated at 0.5 to 1% in Chinese, Japanese and Hispanics, 1 to 10% in Caucasians, 3% in African Americans, and 16 to 28% in North Africans, Ethiopians, and Arabs. Data are not available for other ethnic groups (see WARNINGS AND PRECAUTIONS, Respiratory, Special Populations, Nursing Women).

In contrast, some patients exhibit the CYP2D6 poor metabolizer phenotype and do not convert tramadol to the active M1 metabolite sufficiently to benefit from the analgesic effect of the drug (see DRUG INTERACTIONS, Overview). The prevalence of this CYP2D6 phenotype is about 5-10 percent in Caucasians and 1 percent of Asians.

Hepatic Insufficiency: Pharmacokinetics of tramadol was studied in patients with mild or moderate hepatic impairment after receiving multiple doses of Ralivia 100 mg. The exposure of (+)- and (−)-tramadol was similar in mild and moderate hepatic impairment patients in comparison to patients with normal hepatic function. However, exposure of (+)- and (−)-M1 decreased ~50% with increased severity of the hepatic impairment (from normal to mild and moderate). The pharmacokinetics of tramadol after the administration of Ralivia has not been studied in patients with severe hepatic impairment (Child-Pugh Class C). After the administration of tramadol immediate-release tablets to patients with advanced cirrhosis of the liver, tramadol area under the plasma concentration time curve was larger and the tramadol and M1 half-lives were longer than subjects with normal hepatic function. Ralivia is contraindicated in patients with severe hepatic impairment (see CONTRAINDICATIONS, WARNINGS AND PRECAUTIONS, Hepatic and DOSAGE AND ADMINISTRATION).

Renal Insufficiency: Impaired renal function results in a decreased rate and extent of excretion of tramadol and its active metabolite, M1. The pharmacokinetics of tramadol were studied in
patients with mild or moderate renal impairment after receiving multiple doses of Ralivia 100 mg. There is no consistent trend observed for tramadol exposure related to renal function in patients with mild (CLcr: 50-80 mL/min) or moderate (CLcr: 30-50 mL/min) renal impairment in comparison to patients with normal renal function. However, exposure of M1 increased 20-40% with increased severity of the renal impairment (from normal to mild and moderate). Ralivia has not been studied in patients with severe renal impairment (CLcr < 30 mL/min). Ralivia is contraindicated in patients with severe renal impairment (see CONTRAINDICATIONS, WARNINGS AND PRECAUTIONS, Renal, and DOSAGE AND ADMINISTRATION). The total amount of tramadol and M1 removed during a 4-hour dialysis period is less than 7% of the administered dose.

STORAGE AND STABILITY

Store at room temperature (15–30°C).

SPECIAL HANDLING INSTRUCTIONS

Ralivia does not have special handling instructions.

DOSAGE FORMS, COMPOSITION AND PACKAGING

Ralivia extended-release tablets are supplied as:
100-mg, round, white tablets, imprinted with “100” over “ER” in black ink
200-mg, round, white tablets, imprinted with “200” over “ER” in black ink
300-mg, round, white tablets, imprinted with “300” over “ER” in black ink

Each Ralivia tablet contains the labelled amount of tramadol hydrochloride and the inactive ingredients: colloidal silicon dioxide, ethylcellulose, dibutyl sebacate, polyvinyl alcohol, polyvinyl pyrrolidone, and sodium stearyl fumarate and black ink (containing: shellac glaze, isopropyl alcohol, iron oxide black, n-Butyl alcohol, propylene glycol and ammonium hydroxide).

Ralivia 100 mg, 200 mg and 300 mg tablets are available in bottles of 30 tablets, 90 tablets, and 500 tablets.
PART II: SCIENTIFIC INFORMATION

PHARMACEUTICAL INFORMATION

Drug Substance

Proper name: tramadol hydrochloride

Chemical name: (±) cis-2-[(dimethylamino)methyl]-1-(3-methoxyphenyl) cyclohexanol hydrochloride

Molecular formula and molecular mass: C_{16}H_{25}NO_{2}·HCl; 299.8 g/mol

Structural formula:

Physicochemical properties: Tramadol hydrochloride is a white, crystalline powder, freely soluble in water and in methanol, very soluble in acetone.
CLINICAL TRIALS

Study demographics and trial design
Tramadol HCl ER was studied in patients with chronic, moderate-to-severe pain due to osteoarthritis of the knee and/or hip, and low back pain, in four 12-week, randomized, double-blind, parallel-group, placebo-controlled trials. To qualify for inclusion into these studies, patients were required to have moderate-to-severe pain as defined by a pain intensity score of ≥ 40 mm, off previous medications, on a 0 – 100 mm visual analog scale (VAS). The primary outcome variables were pain intensity VAS for studies 015 and 014. Studies 023 and 021 had 3 co-primary outcomes: WOMAC Osteoarthritis Index pain, WOMAC OA physical function subscales, and patient global assessment of disease activity.

Data from the 2 pivotal studies are shown in Tables 2 and 3.

Table 2  Study Demographics, Trial Design and Results of Study (015)

<table>
<thead>
<tr>
<th>Study #</th>
<th>Trial design</th>
<th>Dosage, route of administration and duration</th>
<th>Study subjects (n = number)</th>
<th>Mean age (Range)</th>
<th>Gender</th>
</tr>
</thead>
</table>
| Study (015) | Randomized, double-blind, parallel-group, flexible dosing – Tramadol HCl ER vs. Placebo | Tramadol HCl ER: 200 – 400 mg/day, oral vs. Placebo, oral; 12 weeks duration                              | n = 246                     | 61.4 years (30 – 85) | M = 95  
|          |                                                                             |                                                                                                             |                             |                  | F = 151 |
| Primary Endpoints | Associated value and statistical significance for LS mean change from baseline over weeks 1 to 12 for Tramadol HCl ER | Associated value and statistical significance for LS mean change from baseline over weeks 1 to 12 for Placebo |
| Pain intensity (100 mm VAS) | Baseline (mean ± SD) 78.2 ± 15.2 Tramadol HCl ER (LS mean) 30.4 (p<0.001) | Baseline (mean ± SD) 75.5 ± 16.5 Placebo (LS mean) 17.7 (p<0.001) |
|          | LS mean difference in change from baseline over weeks 1 to 12 between Tramadol HCl ER and Placebo = 12.7 (p<0.001) | |
Table 3  Study Demographics, Trial Design and Results of Study (023)

<table>
<thead>
<tr>
<th>Study #</th>
<th>Trial design</th>
<th>Dosage, route of administration and duration</th>
<th>Study subjects (n = number)</th>
<th>Mean age (Range)</th>
<th>Gender</th>
</tr>
</thead>
<tbody>
<tr>
<td>Study (023)</td>
<td>Randomized, double-blind, dose-ranging,</td>
<td>Tramadol HCl ER: 100, 200, 300, and 400</td>
<td>n = 1011</td>
<td>58.2 years</td>
<td>M = 380</td>
</tr>
<tr>
<td></td>
<td>fixed-dose, parallel-group – 4 doses of</td>
<td>mg/day, oral vs. Placebo, oral;</td>
<td>(evaluable efficacy and</td>
<td>(22 – 74)</td>
<td>F = 631</td>
</tr>
<tr>
<td></td>
<td>Tramadol HCl ER vs. Placebo</td>
<td>12 weeks duration</td>
<td>safety population)</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Primary Endpoints**

<table>
<thead>
<tr>
<th>Treatments</th>
<th>Baseline VAS scores (mean ± SD)</th>
<th>LS mean ± SE change at endpoint</th>
<th>LS mean ± SE difference vs. Placebo</th>
<th>p-value vs. placebo</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tramadol HCl ER 400 mg</td>
<td>298.0 ± 93.7</td>
<td>107.8 ± 8.7 (p&lt;0.001)</td>
<td>33.6 ± 11.7</td>
<td>0.004</td>
</tr>
<tr>
<td>Tramadol HCl ER 300 mg</td>
<td>296.6 ± 96.3</td>
<td>103.9 ± 8.7 (p&lt;0.001)</td>
<td>29.7 ± 11.7</td>
<td>0.012</td>
</tr>
<tr>
<td>Tramadol HCl ER 200 mg</td>
<td>315.2 ± 92.4</td>
<td>111.5 ± 8.7 (p&lt;0.001)</td>
<td>37.3 ± 11.8</td>
<td>0.002</td>
</tr>
<tr>
<td>Tramadol HCl ER 100 mg</td>
<td>308.0 ± 99.3</td>
<td>107.2 ± 8.6 (p&lt;0.001)</td>
<td>32.9 ± 11.7</td>
<td>0.005</td>
</tr>
<tr>
<td>Placebo</td>
<td>305.9 ± 95.2</td>
<td>74.2 ± 8.5 (p&lt;0.001)</td>
<td>N/A</td>
<td>N/A</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Treatments</th>
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<th>LS mean ± SE change at endpoint</th>
<th>LS mean ± SE difference vs. Placebo</th>
<th>p-value vs. placebo</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tramadol HCl ER 400 mg</td>
<td>1010.9 ± 331.7</td>
<td>329.8 ± 28.8 (p&lt;0.001)</td>
<td>95.5 ± 38.9</td>
<td>0.014</td>
</tr>
<tr>
<td>Tramadol HCl ER 300 mg</td>
<td>1026.6 ± 337.6</td>
<td>336.1 ± 28.8 (p&lt;0.001)</td>
<td>101.8 ± 38.9</td>
<td>0.009</td>
</tr>
<tr>
<td>Tramadol HCl ER 200 mg</td>
<td>1096.2 ± 298.7</td>
<td>350.2 ± 29.0 (p&lt;0.001)</td>
<td>115.9 ± 39.0</td>
<td>0.003</td>
</tr>
<tr>
<td>Tramadol HCl ER 100 mg</td>
<td>1071.6 ± 331.2</td>
<td>331.7 ± 28.5 (p&lt;0.001)</td>
<td>97.4 ± 38.8</td>
<td>0.012</td>
</tr>
<tr>
<td>Placebo</td>
<td>1058.7 ± 340.3</td>
<td>234.3 ± 28.1 (p&lt;0.001)</td>
<td>N/A</td>
<td>N/A</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Treatments</th>
<th>Baseline VAS scores (mean ± SD)</th>
<th>LS mean ± SE change at endpoint</th>
<th>LS mean ± SE difference vs. Placebo</th>
<th>p-value vs. placebo</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tramadol HCl ER 400 mg</td>
<td>61.4 ± 22.6</td>
<td>20.8 ± 2.0 (p&lt;0.001)</td>
<td>4.6 ± 2.7</td>
<td>0.084</td>
</tr>
<tr>
<td>Tramadol HCl ER 300 mg</td>
<td>64.6 ± 20.7</td>
<td>23.5 ± 2.0 (p&lt;0.001)</td>
<td>7.2 ± 2.7</td>
<td>0.006</td>
</tr>
<tr>
<td>Tramadol HCl ER 200 mg</td>
<td>67.4 ± 20.1</td>
<td>21.8 ± 2.0 (p&lt;0.001)</td>
<td>5.5 ± 2.7</td>
<td>0.037</td>
</tr>
<tr>
<td>Tramadol HCl ER 100 mg</td>
<td>65.4 ± 22.3</td>
<td>21.3 ± 1.9 (p&lt;0.001)</td>
<td>5.1 ± 2.6</td>
<td>0.055</td>
</tr>
<tr>
<td>Placebo</td>
<td>66.6 ± 21.5</td>
<td>16.2 ± 1.9 (p&lt;0.001)</td>
<td>N/A</td>
<td>N/A</td>
</tr>
</tbody>
</table>

**Study (014):** A 12-week, randomized, double-blind, parallel-group, placebo-controlled trial was conducted in 619 patients with moderate-to-severe chronic low back pain to compare the
analgesic efficacy and safety of tramadol HCl ER 200 mg and 300 mg QD with placebo, each administered orally. Only patients who achieved pain relief, tolerated and completed an initial 3-week open-label, run-in period during which tramadol HCl ER was administered to all patients and titrated up to 300 mg/day were randomized (without washout) into the 12-week double-blind period (n = 386). Tramadol HCl ER 300 mg QD statistically significantly maintained baseline improvement in pain intensity VAS score over weeks 1 to 12 compared to placebo (p=0.009). The tramadol HCl ER 200 mg QD dose did not significantly (p=0.052) maintain baseline improvement in pain intensity VAS score over weeks 1 to 12 compared to placebo.

**Study (021):** This was a 12-week, randomized, double-blind, dose-ranging, fixed-dose, parallel-group, placebo-controlled trial conducted in 1020 patients with moderate-to-severe pain of osteoarthritis of the knee and/or hip to compare the analgesic efficacy and safety of tramadol HCl ER 100, 200, and 300 mg QD versus a Cox2 control, and placebo, each administered orally. With the tramadol HCl ER treatments, the magnitude of the LS mean change scores from baseline increased with dose, however, only the 300 mg dose was associated with a statistically significant reduction from baseline compared to placebo in the patient global assessment of disease activity scores (p=0.023).

**DETAILED PHARMACOLOGY**

Tramadol is a centrally acting opioid analgesic, but is atypical in having at least two complementary mechanisms of action. It is an agonist at mu-, delta- and kappa-opioid receptors, with greater affinity for the mu-receptor. Other mechanisms that contribute to its analgesic effect are inhibition of neuronal re-uptake of norepinephrine and serotonin, which are thought to result in activation of inhibitory pain pathways in the dorsal horn of the spinal cord. As a result, tramadol-induced analgesia is only partially antagonized by the opioid antagonist naloxone. It is also antagonized by α2 adrenoceptor antagonists.

The opioid activity of tramadol is due to both low affinity binding of the parent compound and higher affinity binding of the O-demethylated metabolite (M1) to the mu opioid receptor. The affinity of tramadol for the mu receptor is 10 times less than codeine, 200 times less than O-desmethyl tramadol, and 6,000 times less than morphine. The affinity of tramadol for delta and kappa opioid receptors is 20-25 times less than to mu receptors. The (+) enantiomer has 20 times greater affinity for the mu opioid receptor than the (-) enantiomer.

Tramadol inhibits the neuronal re-uptake of serotonin and also increases its release through a pre-synaptic mechanism. The (+) enantiomer is more potent than the (-) enantiomer in inhibiting serotonin reuptake. Conversely, the (-) enantiomer is more potent than the (+) enantiomer in inhibiting norepinephrine reuptake, and also increases norepinephrine release through stimulation of a pre-synaptic autoreceptor.

Both enantiomers have anti-nociceptive effects in animals and analgesic effects in humans, and the interaction between the two enantiomers is synergistic. However, for adverse effects, the interaction is less than additive (rotarod performance), additive (colonic motility) or antagonistic (cardiovascular and respiratory endpoints). Effects on gastrointestinal motility and respiration are
less than with morphine, consistent with clinical observations of less constipation and respiratory depression at recommended doses.

**TOXICOLOGY**

**Carcinogenesis, Mutagenesis, Impairment of Fertility**
No carcinogenic effect of tramadol was observed in p53(+/−)-heterozygous mice at oral doses up to 150 mg/kg/day (approximately 2-fold maximum daily human dose [MDHD] of 400 mg/day for a 60 kg adult based on body surface conversion) for 26 weeks and in rats at oral doses up to 75 mg/kg/day for males and 100 mg/kg/day for females (approximately 2-fold MDHD) for two years. However, the excessive decrease in body weight gain observed in the rat study might have reduced their sensitivity to any potential carcinogenic effect of the drug.

Tramadol was not mutagenic in the following assays: a bacterial reverse mutation assay using *Salmonella* and *E. coli*, a mouse lymphoma assay (in the absence of metabolic activation), and a bone marrow micronucleus test in mice. Mutagenic results occurred in the presence of metabolic activation in the mouse lymphoma assay. Overall, the weight of evidence from these tests indicates that tramadol does not pose a genotoxic risk to humans.

No effects on fertility were observed for tramadol at oral dose levels up to 50 mg/kg/day in male and female rats (approximately equivalent to MDHD).

**Reproduction and Teratology**
Tramadol was not teratogenic at oral dose levels up to 50 mg/kg/day (approximately equivalent to MDHD) in rats and 100 mg/kg (approximately 5-fold MDHD) in rabbits during organogenesis. However, embryo-fetal lethality, reductions in fetal weight and skeletal ossification, and increased supernumerary ribs were observed at a maternal toxic dose of 140 mg/kg in mice (approximately 2-fold MDHD), 80 mg/kg in rats (2-fold MDHD) or 300 mg/kg in rabbits (approximately 15-fold MDHD).

Tramadol caused a reduction in neonatal body weight and survival at an oral dose of 80 mg/kg (approximately 2-fold MDHD) when rats were treated during late gestation throughout lactation period.
REFERENCES


Read this carefully before you start taking Ralivia and each time you get a refill. This leaflet is a summary and will not tell you everything about this drug. Talk to your healthcare professional about your medical condition and treatment and ask if there is any new information about Ralivia.

### Serious Warnings and Precautions

- Even if you take Ralivia as prescribed you are at risk for opioid addiction, abuse, and misuse. This can lead to overdose and death.

- When you take Ralivia it must be swallowed whole. Do not cut, break, crush, chew, dissolve the tablet. This can be dangerous and can lead to death or seriously harm you.

- You may get life-threatening breathing problems while taking Ralivia. This is less likely to happen if you take it as prescribed by your doctor.

- You should never give anyone your Ralivia. They could die from taking it. If a person has not been prescribed Ralivia, taking even one dose can cause a fatal overdose. This is especially true for children.

- If you took Ralivia while you were pregnant, whether for short or long periods of time or in small or large doses, your baby can suffer life-threatening withdrawal symptoms after birth. This can occur in the days after birth and for up to 4 weeks after delivery. If your baby has any of the following symptoms:
  - has changes in their breathing (such as weak, difficult or fast breathing)
  - is unusually difficult to comfort
  - has tremors (shakiness)
  - has increased stools, sneezing, yawning, vomiting, or fever
  Seek immediate medical help for your baby.

- Taking Ralivia with other opioid medicines, benzodiazepines, alcohol, or other central nervous system depressants (including street drugs) can cause severe drowsiness, decreased awareness, breathing problems, coma, and death.

What is Ralivia used for?
**Ralivia** (tramadol hydrochloride) is an extended-release oral tablet that slowly releases tramadol (an opioid analgesic) over a 24 hour period to manage continuous pain that is expected to persist for several days or more. Your doctor is the person who knows if **Ralivia** tablets are a good choice for you.

**How does Ralivia work?**
**Ralivia** is a painkiller belonging to the class of medicines known as opioids. It relieves pain by acting on specific nerve cells of the spinal cord and brain. It contains tramadol, a medicine used to treat moderate to moderately severe pain and should relieve your pain and help the pain relief last longer.

Your pain may increase or decrease from time to time and your doctor may need to change the amount of tramadol you take daily (daily dosage).

**What are the ingredients in Ralivia?**
Medicinal ingredients: Tramadol hydrochloride
Non-medicinal ingredients: colloidal silicon dioxide, ethylcellulose, dibutyl sebacate, polyvinyl alcohol, polyvinyl pyrrolidone, and sodium stearyl fumarate, black ink (containing: shellac glaze, isopropyl alcohol, iron oxide black, n-Butyl alcohol, propylene glycol and ammonium hydroxide).

**Ralivia comes in the following dosage forms:**
100 mg, 200 mg, and 300 mg extended-release tablets

**Do not use Ralivia if:**
- you are allergic to tramadol hydrochloride or any of the other ingredients of **Ralivia**
- your pain can be controlled by the occasional use of painkillers including those available without a prescription
- you have severe asthma, trouble breathing, or other breathing problems
- you have any heart problems
- you have bowel blockage or narrowing of the stomach or intestines
- you have severe pain in your abdomen
- you have a head injury
- you are at risks for seizures
- you have severe kidney disease
- you have severe liver disease
- you suffer from alcoholism
- you are taking or have taken within the past 2 weeks a Monoamine Oxidase inhibitor (MAOi) (such as phenelzine sulphate, tranylcypromine sulphate, moclobemide or selegiline)
- you are less than 18 years old
- your doctor did not prescribe it for you

To help avoid side effects and ensure proper use, talk to your healthcare professional before you take Ralivia. Talk about any health conditions or problems you may have, including if you:
• are taking any other medications
• are planning surgery, or about to undergo surgery
• have diabetes
• are over 65 years of age
• have a history of illicit or prescription drug or alcohol abuse
• have low blood pressure
• have past or current depression
• suffer from chronic or severe constipation
• have been told that you metabolize tramadol or other pain medications rapidly
• suffer from migraines
• are pregnant or planning to become pregnant
• are breast-feeding

Other warnings you should know about:
Ralivia can decrease your blood sugar levels. Diabetic patients may need to monitor their blood sugar more often. If you notice changes, discuss this with your doctor.

You should take the following precautions while taking Ralivia tablets:
Alcohol: You must not consume alcohol while taking Ralivia tablets, as it may increase the chance of experiencing dangerous side effects. Also, you should tell your doctor if you drink alcohol regularly, or have a history of alcoholism.

Driving and using machines: Before you perform tasks which may require special attention, wait until you know how you respond to Ralivia. Ralivia can cause:
• drowsiness
• dizziness, or
• lightheadedness
This can usually occur after the first dose and when the dose is increased.

Tell your healthcare professional about all the medicines you take, including any drugs, vitamins, minerals, natural supplements or alternative medicines.

There are other medications that may cause Ralivia tablets to be less effective, or may cause you to have some side effects or drug reactions. There are also other drugs, such as tranquillizers, antidepressants, hypnotics, sleeping pills, or other pain relief medications, that can cause some serious reactions when taken at the same time as Ralivia tablets.

The following may interact with Ralivia:
• carbamazepine (Tegretol®) may increase the metabolism of tramadol and reduce the analgesic effect;
• tricyclic antidepressants, selective serotonin re-uptake inhibitors (SSRIs), antipsychotics used concomitantly can lower the seizure threshold;
• protease inhibitors (e.g., ritonavir) - co-administration may increase the blood levels of tramadol;
• digoxin (Lanoxin®), warfarin or warfarin-like medications - rare reports of toxicity have been reported when taken with tramadol.
- alcohol. This includes prescription and non-prescription medications that contain alcohol. Do not drink alcohol while taking Ralivia. It can lead to
  o drowsiness,
  o unusually slow or weak breathing
  o serious side effects or
  o a fatal overdose
- other opioid analgesics (drugs used to treat pain)
- general anesthetics (drugs used during surgery)
- benzodiazepines (drugs used to help you sleep or that help reduce anxiety)
- antidepressants (for depression and mood disorders). **Do not take Ralivia with MAO inhibitors (MAOi) or if you have taken MAOi’s in the last 14 days.**
- drugs used to treat serious mental or emotional disorders (such as schizophrenia)
- antihistamines (drugs used to treat allergies)
- anti-emetics (drugs used for the prevention of vomiting)
- drugs used to treat muscle spasms and back pain
- warfarin (such as coumadin) and other anticoagulants (used for prevention or treatment of blood clots)
- anti-retroviral drugs (used to treat viral infections)
- anti-fungal drugs (used to treat fungal infections)
- antibiotic drugs (used to treat bacterial infections)
- some heart medication (such as beta blockers)
- grapefruit juice
- drugs used to treat migraines (e.g. triptans)

**How to take Ralivia:**
Swallow whole. Do not cut, break, crush, chew or dissolve the tablet. This can be dangerous and can lead to death or seriously harm you.

**Usual Adult Starting Dose:**
Your dose is tailored/personalized just for you. Be sure to follow your doctor’s dosing instructions exactly. Do not increase or decrease your dose without consulting your doctor.

You may take Ralivia tablets with or without food, but it should be taken consistently and at the same time each day.

Review your pain regularly with your doctor to determine if you still need Ralivia. Be sure to use Ralivia only for the condition for which it was prescribed.

If your pain increases or you develop any side effect as a result of taking Ralivia, tell your doctor immediately.

**Ralivia** should normally be started at a dose of 100 mg once daily, and may gradually be increased by 100 mg increments every five days, as necessary and depending upon tolerability, to relief of pain. **You should not take more than 300 mg per day.**
Your dose of **Ralivia** will be clearly labelled on the medication bottle. Be sure to follow the directions on the label exactly; this is very important. If your dosage is changed by your doctor, be sure to write it down at the time your doctor calls or sees you, and follow the new directions exactly.

**Stopping your Medication**

If you have been taking **Ralivia** for more than a few days you should not stop taking it all of a sudden. You should check with your doctor for directions on how to slowly stop taking it. You should do it slowly to avoid uncomfortable symptoms such as having:

- body aches
- diarrhea
- gooseflesh
- loss of appetite
- nausea
- feeling nervous or restless
- runny nose
- sneezing
- tremors or shivering
- stomach cramps
- rapid heart rate (tachycardia)
- having trouble sleeping
- an unusual increase in sweating
- an unexplained fever
- weakness
- yawning

**Refilling your Prescription for Ralivia:**

A new written prescription is required from your doctor each time you need more **Ralivia**. Therefore, it is important that you contact your doctor before your current supply runs out.

**Overdose:**

| If you think you have taken too much **Ralivia**, contact your healthcare professional, hospital emergency department or regional Poison Control Centre immediately, even if there are no symptoms. |

Signs of overdose may include:

- unusually slow or weak breathing
- dizziness
- confusion
- extreme drowsiness

**Missed Dose:**

It is very important that you do not miss any doses. If you miss one or more doses, take the next dose at the scheduled time and in the normal amount. Do not try to makeup for the missed dose
by taking a double dose. If you miss several doses in succession, talk to your doctor before restarting your medication.

Do not seek additional prescriptions for this medicine from any other doctor unless responsibility for your pain management has been transferred to another doctor.

Should your pain increase, or any other complaint develop as a result of taking Ralivia, contact your doctor immediately.

**What are possible side effects from using Ralivia?**
These are not all the possible side effects you may feel when taking Ralivia. If you experience any side effects not listed here, contact your healthcare professional.

Side effects may include:
- Drowsiness
- Insomnia
- Dizziness
- Fainting
- Nausea, vomiting, poor appetite
- Dry mouth
- Headache
- Problems with vision
- Weakness, uncoordinated muscle movement
- Itching
- Sweating
- Constipation
- Low sex drive, impotence (erectile dysfunction), infertility

Talk with your doctor or pharmacist about ways to prevent constipation when you start using Ralivia.

**Ralivia** can cause abnormal blood test results including decreased blood sugar. Your doctor will decide when to perform blood tests and will interpret the results.

<table>
<thead>
<tr>
<th>Serious side effects and what to do about them</th>
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<tr>
<td><strong>Symptom / effect</strong></td>
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<tr>
<td></td>
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<tr>
<td><strong>RARE</strong></td>
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<tr>
<td><strong>Overdose:</strong> hallucinations, confusion, inability to walk normally, slow or weak breathing, extreme sleepiness, sedation, or dizziness, floppy muscles/low muscle tone</td>
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<tr>
<td>Symptom</td>
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<td>------------------------------------------------------------------------</td>
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<tr>
<td><strong>cold and clammy skin.</strong></td>
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<tr>
<td><strong>Respiratory Depression:</strong></td>
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<td>Slow, shallow or weak breathing.</td>
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<td><strong>Allergic Reaction:</strong></td>
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<tr>
<td>rash, hives, swelling of the face, lips, tongue or throat, difficulty</td>
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<tr>
<td>swallowing or breathing</td>
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<tr>
<td><strong>Bowel Blockage (impaction):</strong></td>
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<tr>
<td>abdominal pain, severe constipation, nausea</td>
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<tr>
<td><strong>Withdrawal:</strong></td>
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<tr>
<td>nausea, vomiting, diarrhea, anxiety, shivering, cold and clammy skin,</td>
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<td>body aches, loss of appetite, sweating.</td>
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<td><strong>Fast, Slow or Irregular Heartbeat:</strong></td>
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<td>heart palpitations.</td>
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<td><strong>Low Blood Pressure:</strong></td>
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<tr>
<td><strong>Serotonin Syndrome:</strong></td>
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<td>agitation or restlessness, loss of muscle control or muscle twitching,</td>
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<td>tremor, diarrhea</td>
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<tr>
<td><strong>VERY RARE</strong></td>
</tr>
<tr>
<td><strong>Decreased Blood Sugar (hypoglycemia):</strong></td>
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<tr>
<td>dizziness, lack of energy, drowsiness, headache, trembling, sweating</td>
</tr>
</tbody>
</table>

If you have a troublesome symptom or side effect that is not listed here or becomes bad enough to interfere with your daily activities, talk to your healthcare professional.
Reporting Side Effects
We encourage you to report serious or unexpected side effects to Health Canada. The information is used to check for new safety concerns about health products. As a consumer, your report contributes to the safe use of health products for everyone.

3 ways to report:
- Online at MedEffect;
- By calling 1-866-234-2345 (toll-free);
- By completing a Consumer Side Effect Reporting Form and sending it by:
  - Fax to 1-866-678-6789 (toll-free), or
  - Mail to:  Canada Vigilance Program
    Health Canada, Postal Locator 0701E
    Ottawa, ON
    K1A 0K9
    Postage paid labels and the Consumer Side Effect Reporting Form are available at MedEffect.

NOTE: Should you require information related to the management of side effects, contact your health professional. The Canada Vigilance Program does not provide medical advice.

Storage:
Keep unused or expired Ralivia in a secure place to prevent theft, misuse or accidental exposure.

Keep Ralivia out of sight and reach of children and pets.
- Accidental overdose with Ralivia by a child is dangerous and may result in death
- Do not give any of it to anyone other than the person for whom it was prescribed, since it may seriously harm them.
- Store Ralivia at room temperature (15-30°C)

Disposal:
Ralivia should never be thrown into household trash, where children and pets may find it.
It should be returned to a pharmacy for proper disposal.

If you want more information about Ralivia:
- Talk to your healthcare professional
- Find the full product monograph that is prepared for healthcare professionals and includes this consumer medication information by visiting the Health Canada website; or by calling 1-800-361-4261.
- You may need to read this package insert again. Please do not throw it away until you have finished your medicine.

This leaflet was prepared by:
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