

PRODUCT MONOGRAPH

INCLUDING PATIENT MEDICATION INFORMATION

PrGemcitabine Injection

Gemcitabine Injection

Sterile solution for injection (ready-to-use),
38 mg / mL gemcitabine (as gemcitabine hydrochloride), for intravenous use
(in vials containing 200 mg / 5.26 mL, 1 g / 26.3 mL, and 2 g / 52.6 mL)

Sterile

Antineoplastic Agent

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RECENT MAJOR LABEL CHANGES

7 WARNINGS and PRECAUTIONS, Vascular	06/2025
7 WARNINGS and PRECAUTIONS, Reproductive Health: Female and Male Potential	06/2025
7 WARNINGS and PRECAUTIONS, Skin	06/2025

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Certain sections or subsections that are not applicable at the time of the preparation of the most recent authorized product monograph are not listed.

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PART I: HEALTH PROFESSIONAL INFORMATION

1 INDICATIONS

Gemcitabine Injection (gemcitabine hydrochloride) is indicated for the:

- Treatment of patients with locally advanced (non-resectable Stage II or Stage III) or metastatic (Stage IV) adenocarcinoma of the pancreas to achieve a Clinical Benefit Response (a composite measure of clinical improvement).
- Treatment of patients with locally advanced or metastatic non-small cell lung cancer (NSCLC) as either a single agent or in combination with cisplatin.
- Treatment of patients with Stage IV (locally advanced or metastatic) transitional cell carcinoma (TCC) of the bladder in combination with cisplatin.
- Treatment, in combination with paclitaxel, of patients with unresectable, locally recurrent or metastatic breast cancer, who have good performance status and have relapsed following adjuvant anthracycline-based chemotherapy.

Gemcitabine Injection should be used only under the supervision of a qualified healthcare professional who is experienced in the use of chemotherapeutic agents and in the management of patients with cancer. Appropriate management of therapy and complications is only possible when adequate diagnostic and treatment facilities are readily available.

1.1 Pediatrics

Pediatrics (<17 years of age): Safety and effectiveness in children have not been established. No data are available to Health Canada; therefore, Health Canada has not authorized an indication for pediatric use.

1.2 Geriatrics

Geriatrics (> 65 years of age): Gemcitabine has been well tolerated in patients over the age of 65. Although clearance is affected by age (see [10 CLINICAL PHARMACOLOGY](#)), there is no evidence that further dose adjustments, (i.e. other than those already recommended in section [4 DOSAGE AND ADMINISTRATION](#)) are necessary in patients over the age of 65.

2 CONTRAINDICATIONS

- Gemcitabine Injection is contraindicated in patients who are hypersensitive to this drug or to any ingredient in the formulation, including any non-medicinal ingredient, or component of the container. For a complete listing, see [6 DOSAGE FORMS, STRENGTHS, COMPOSITION AND PACKAGING](#).

3 SERIOUS WARNINGS AND PRECAUTIONS BOX

Serious Warnings and Precautions

- Gemcitabine Injection is a cytotoxic drug and should be used only by physicians experienced with chemotherapeutic drugs. Patients should be informed of the risks associated with gemcitabine hydrochloride therapy.
- Prolongation of the infusion time beyond 60 minutes and more frequent than weekly dosing have been shown to increase toxicity (see [4 DOSAGE AND ADMINISTRATION](#) and [14 CLINICAL TRIALS](#)).
- Gemcitabine Injection should be used with extreme caution in patients whose bone marrow reserve may have been compromised by prior irradiation or chemotherapy, or whose marrow function is recovering from previous chemotherapy.
- Gemcitabine Injection can suppress bone marrow function manifested by leucopenia, thrombocytopenia and anemia. Patients should be closely monitored prior to each dose for granulocyte and platelet counts. The dosage should be reduced, omitted, or the drug discontinued upon evidence of abnormal suppression of the bone marrow (see [4 DOSAGE AND ADMINISTRATION](#)).
- Periodic physical examination and checks of renal and hepatic function should be made to detect non-hematologic toxicity. Doses may be reduced or withheld based upon the level of toxicity.
- Administration of Gemcitabine Injection in patients with concurrent liver metastases or a preexisting medical history of hepatitis, alcoholism, or liver cirrhosis may lead to exacerbation of the underlying hepatic insufficiency (see [4 DOSAGE AND ADMINISTRATION](#)).
- Acute shortness of breath with a temporal relationship to Gemcitabine Injection administration may occur (see [8 ADVERSE REACTIONS](#) and [4 DOSAGE AND ADMINISTRATION](#)).
- This preparation is for intravenous administration only.

4 DOSAGE AND ADMINISTRATION

4.1 Dosing Considerations

- This preparation is for intravenous use only.
- Gemcitabine Injection should be administered by healthcare professionals experienced in the administration of chemotherapeutic drugs.
- Patients should be monitored prior to each dose for granulocyte and platelet counts.
- Periodic physical examination and checks of renal and hepatic function should be made to detect non-hematologic toxicity.
- Dosage escalation or reduction should be based upon the degree of toxicities experienced by the patient.

4.2 Recommended Dose and Dosage Adjustment

Dosage - Pancreatic Cancer

Gemcitabine Injection should be used by intravenous infusion at a dose of 1000 mg/m² over 30 minutes once weekly for up to 7 weeks (or until toxicity necessitates reducing or holding a dose), followed by one week of rest from treatment. Subsequent cycles should consist of infusions once weekly for 3 consecutive weeks out of every 4 weeks.

For dose adjustment guidelines, see [Dose Adjustment: Dose Modifications for Pancreatic Cancer, Non-Small Cell Lung Cancer, and TCC of the Bladder](#) section below.

Dosage - Non-Small Cell Lung Cancer

Single-agent Gemcitabine Injection should be administered by intravenous infusion at a dose of 1000 mg/m² over 30 minutes once weekly for three consecutive weeks, followed by a one week rest period. This 4-week cycle is repeated.

Gemcitabine hydrochloride has been given in combination with cisplatin on either a 4-week or a 3-week schedule. With the 4-week schedule, Gemcitabine Injection should be administered intravenously at 1000 mg/m² over 30 minutes on Days 1, 8, and 15 of each 28-day cycle. Cisplatin should be administered intravenously at 100 mg/m² on Day 1 after the infusion of Gemcitabine Injection. With the 3-week schedule, Gemcitabine Injection should be administered intravenously at 1250 mg/m² over 30 minutes on Days 1 and 8 of each 21-day cycle. Cisplatin at a dose of 100 mg/m² should be administered intravenously after the infusion of Gemcitabine Injection on Day 1. See cisplatin prescribing information for administration and hydration guidelines.

For dose adjustment guidelines, see [Dose Adjustment: Dose Modifications for Pancreatic Cancer, Non-Small Cell Lung Cancer, and TCC of the Bladder](#) section below.

Dosage - TCC of the Bladder

Gemcitabine Injection should be administered by intravenous infusion at a dose of 1000 mg/m² over 30 minutes on Days 1, 8 and 15 of each 28-day cycle. Cisplatin should be administered intravenously at 70 mg/m² on Day 1 of each 28-day cycle. This 4-week schedule is then repeated. See cisplatin prescribing information for administration and hydration guidelines. A clinical trial showed more myelosuppression when cisplatin was used in doses of 100 mg/m².

For dose adjustment guidelines, see [Dose Adjustment: Dose Modifications for Pancreatic Cancer, Non-Small Cell Lung Cancer, and TCC of the Bladder](#) section below.

Dosage - Breast Cancer

Gemcitabine Injection has been given in combination with paclitaxel. It is recommended to administer paclitaxel (175 mg/m²) on Day 1 over approximately 3 hours as an intravenous infusion, followed by Gemcitabine Injection (1250 mg/m²) as a 30-minute intravenous infusion on Days 1 and 8 of each 21-day cycle. Patients should have an absolute granulocyte count $\geq 1500 \times 10^6/L$ and a platelet count $\geq 100,000 \times 10^6/L$ prior to each cycle. See paclitaxel prescribing information for administration guidelines.

For dose adjustment guidelines, see **Dose Adjustment: Dose Modifications for Breast Cancer** section below.

Dosage Adjustment for Pancreatic Cancer, Non-Small Cell Lung Cancer, and TCC of the Bladder

Patients receiving Gemcitabine Injection should be monitored prior to each dose for granulocyte and platelet counts and, if necessary, the dose of Gemcitabine Injection may be either reduced or withheld in the presence of hematological toxicity according to the guidelines in [Table 1](#).

Table 1: Dose Adjustments Based on Granulocyte and Platelet Counts

Absolute granulocyte count (x 10 ⁶ /L)		Platelet count (x 10 ⁶ /L)	% of full dose
> 1000	and	> 100,000	100
500 - 1000	or	50,000 - 100,000	75
< 500	or	< 50,000	hold

Periodic physical examination and checks of renal and hepatic function should be made to detect non-hematologic toxicity. Doses may be reduced or withheld based upon the level of toxicity.

Doses should be reduced or withheld until toxicity has resolved in the opinion of the physician.

Dosage Adjustment for Breast Cancer

Patients should be monitored prior to each dose with a complete blood count, including differential counts.

Gemcitabine Injection dosage adjustments for hematological toxicity are based on the granulocyte and platelet counts taken on Day 8 of therapy. If marrow suppression is detected, Gemcitabine Injection dosage should be modified according to the guidelines in [Table 2](#).

Table 2: Day 8 Dosage Reduction Guidelines for Gemcitabine Injection in Combination with Paclitaxel

Absolute granulocyte count (x 10 ⁶ /L)		Platelet count (x 10 ⁶ /L)	% of full dose
≥ 1200	and	> 75,000	100
1000 - 1199	or	50,000 - 75,000	75
700 - 999	and	≥ 50,000	50
< 700	or	< 50,000	hold

Periodic physical examination and checks of renal and hepatic function should be made to detect non-hematologic toxicity. Doses may be reduced or withheld based upon the level of toxicity.

Doses should be reduced or withheld until toxicity has resolved in the opinion of the physician.

For severe (Grade 3 or 4) non-hematological toxicity, therapy should be held or decreased by 50% depending on the judgment of the treating physician.

Treatment Discontinuation

Acute shortness of breath in association with Gemcitabine Injection administration may occur. Bronchodilators, corticosteroids and/or oxygen produce symptomatic relief. Some reports of parenchymal lung toxicity were consistent with drug-induced pneumonitis in association with the use of gemcitabine hydrochloride (see [8 ADVERSE REACTIONS](#)). The mechanism of this toxicity is not known. Patients suspected of experiencing drug-induced pneumonitis should be discontinued and not be re-challenged with the drug.

Pediatric use

Health Canada has not authorized an indication for pediatric use.

4.4 Administration

Ready-to-use Gemcitabine Injection (38 mg / mL) is available in clear glass vials as 200 mg / 5.26 mL, 1 g / 26.3 mL, and 2 g / 52.6 mL. Gemcitabine Injection is a sterile ready-to-use aqueous solution, which is intended for intravenous use. The pH range is 2.0 to 3.0. This product contains no antimicrobial preservatives. The appropriate amount of drug may be administered without dilution or further diluted with 0.9% sodium chloride injection or 5% dextrose injection to concentrations as low as 0.1 mg/mL.

Gemcitabine hydrochloride is well tolerated during the infusion, with only a few cases of injection site reaction reported. There have been no reports of injection site necrosis. Gemcitabine hydrochloride also does not appear to act as a vesicant in a case of extravasation. Gemcitabine hydrochloride may be administered on an outpatient basis.

As with other toxic compounds, caution should be exercised in handling and preparing solutions with Gemcitabine Injection. The use of gloves is recommended. If the solution of gemcitabine hydrochloride contacts the skin or mucosa, immediately wash the skin or mucosa thoroughly with soap and water or rinse the mucosa with copious amounts of water.

Parenteral drugs should be inspected visually for particulate matter and discoloration, prior to administration, whenever solution and container permit.

See [11 STORAGE, STABILITY AND DISPOSAL](#) for more details.

5 OVERDOSAGE

There is no known antidote for overdoses of Gemcitabine Injection. Myelosuppression and paresthesia were the principal toxicities seen when a single dose as high as 5700 mg/m² was administered by intravenous infusion over 30 minutes every 2 weeks to several patients in a phase I study. In the event of a suspected overdose, the patient should be monitored with appropriate blood counts and should receive supportive therapy, as necessary.

For the most recent information in the management of a suspected drug overdose, contact your regional poison control centre or Health Canada's toll-free number, 1-844 POISON-X (1-844-764-7669).

6 DOSAGE FORMS, STRENGTHS, COMPOSITION AND PACKAGING

Gemcitabine Injection is available in clear glass vials as 200 mg / 5.26 mL, 1 g / 26.3 mL, and 2 g / 52.6 mL. Gemcitabine Injection is a sterile ready-to-use aqueous solution, which is intended for intravenous use. The pH range is 2.0 – 3.0. This product contains no antimicrobial preservatives. Each mL of Gemcitabine Injection contains 38 mg gemcitabine (gemcitabine hydrochloride), sodium hydroxide and/or hydrochloric acid (as pH adjusters) and water for injection.

Table 3: Dosage Forms, Strengths, Composition and Packaging

Route of Administration	Dosage Form/ Strength/Composition	Non-medicinal Ingredients
Intravenous	Ready to use solution, 38 mg / mL	Hydrochloric acid, sodium hydroxide and water for Injection

7 WARNINGS AND PRECAUTIONS

Please see [3 SERIOUS WARNINGS AND PRECAUTIONS BOX](#).

General

In all instances where the use of Gemcitabine Injection is considered for chemotherapy, the physician must evaluate the need and usefulness of the drug against the risk of adverse events. If severe adverse events occur, the drug should be reduced in dosage, omitted, or discontinued and appropriate corrective measures should be taken based on the clinical judgment of the physician (see [4 DOSAGE AND ADMINISTRATION](#)).

Most drug-related adverse reactions observed with gemcitabine hydrochloride therapy are reversible (see [8 ADVERSE REACTIONS](#)).

Fever and Flu-Like Symptoms

Gemcitabine Injection may cause fever, with or without flu-like symptoms, in the absence of clinical infection (see [8 ADVERSE REACTIONS](#)). The administration of acetaminophen may provide symptomatic relief.

Radiosensitizing Effect

In a single trial where gemcitabine hydrochloride at a dose of 1000 mg/m² was administered once weekly for up to six (6) consecutive weeks concurrently with therapeutic thoracic radiation to patients with NSCLC, significant toxicity was observed in the form of severe, and potentially life-threatening mucositis, especially esophagitis and pneumonitis, particularly in patients receiving large volumes of radiotherapy [median treatment volumes 4795 cm³] (see [9](#)

[DRUG INTERACTIONS](#) for more information). The optimum regimen for safe administration of gemcitabine hydrochloride with therapeutic doses of radiation has not yet been determined.

Carcinogenesis and Mutagenesis

Information available is based upon preclinical studies (see [16 NON-CLINICAL TOXICOLOGY](#)).

Cardiovascular

Heart failure has been reported very rarely (<0.01%). Arrhythmias, predominantly supraventricular in nature, have been reported signaling awareness of the possibility of cardiovascular events (see [8 ADVERSE REACTIONS: Clinical Trial Adverse Reactions](#) and [Post-Market Adverse Reactions](#)).

Vascular

Clinical signs of peripheral vasculitis and gangrene and capillary leak syndrome have been reported very rarely (<0.01%) in association with gemcitabine hydrochloride therapy.

Reports of capillary leak syndrome (CLS), some fatal, have been reported in patients receiving gemcitabine hydrochloride as single agent or in combination with other chemotherapeutic agents. Some have recurred upon subsequent gemcitabine injection. Gemcitabine Injection should be permanently discontinued and supportive measures implemented if CLS develops during therapy (see [8 ADVERSE DRUG REACTIONS: Post-Market Adverse Reactions: Vascular](#)).

Reports of hemolytic uremic syndrome (HUS), thrombotic microangiopathy (TMA), capillary leak syndrome (CLS), adult respiratory distress syndrome (ARDS), and posterior reversible encephalopathy syndrome (PRES) with potentially severe consequences have been reported in patients receiving gemcitabine as single agent or in combination with other chemotherapeutic agents. These events can be related to vascular endothelial injury possibly induced by gemcitabine. Gemcitabine should be discontinued and supportive measures implemented if any of these develop during therapy (see [Neurologic](#), [Renal](#), [Respiratory](#) warnings and [8 ADVERSE REACTIONS](#)).

Hematologic

Gemcitabine Injection can suppress bone marrow function as manifested by leukopenia, thrombocytopenia and anemia. Blood counts should be taken prior to each dose (see [4 DOSAGE AND ADMINISTRATION](#) for dose reduction guidelines).

Blood counts may continue to deteriorate even after gemcitabine administration has been stopped. Patients should be monitored with appropriate blood counts and should receive supportive therapy if necessary.

Hepatic/Biliary/Pancreatic

Cases of serious hepatotoxicity including liver failure and death have been very rarely reported in patients receiving gemcitabine hydrochloride alone or in combination with other potentially hepatotoxic drugs. A causal relationship between gemcitabine hydrochloride and severe hepatotoxicity including liver failure and death has not been established (see [7 WARNINGS](#)).

[AND PRECAUTIONS: Special Populations; 8 ADVERSE REACTIONS: Clinical Trial Adverse Reactions](#) and [Post-Market Adverse Reactions](#)).

Neurologic

Reports of posterior reversible encephalopathy syndrome (PRES) with potentially severe consequences have been reported very rarely (<0.01%) in patients receiving gemcitabine as single agent or in combination with other chemotherapeutic agents, including platinum-containing agents. Acute hypertension and seizure activity were reported in most patients. The onset of PRES signs and symptoms was reported to occur from a few days to six months after initiation of gemcitabine. PRES was typically reversible in these patients. PRES can present with headache, hypertension, seizure, lethargy, confusion, blindness, and other visual and neurologic disturbances. Diagnosis is optimally confirmed by magnetic resonance imaging. Gemcitabine should be permanently discontinued, and supportive measures, including blood pressure control and anti-seizure therapy, should be implemented if PRES develops during therapy (see [7 WARNINGS AND PRECAUTIONS: Cardiovascular; 8 ADVERSE REACTIONS: Post-Market Adverse Reactions](#)).

Renal

There have been cases of histologically confirmed Hemolytic Uremic Syndrome (HUS) reported uncommonly (0.25% in clinical trials) in patients treated with gemcitabine hydrochloride. Renal failure leading to death or requiring dialysis despite discontinuation of therapy has been reported rarely. The majority of cases of renal failure leading to death were due to HUS (see [7 WARNINGS AND PRECAUTIONS: Special Populations; 8 ADVERSE REACTIONS: Clinical Trial Adverse Reactions](#) and [Post-Market Adverse Reactions](#)).

Gemcitabine Injection should be discontinued at the first signs of any evidence of microangiopathic hemolytic anemia such as rapidly falling hemoglobin with concomitant thrombocytopenia, elevation of serum bilirubin, serum creatinine, blood urea nitrogen, or lactate dehydrogenase (LDH). Renal failure may not be reversible even with discontinuation of therapy, and dialysis may be required.

Reproductive Health: Female and Male Potential

- **Fertility**

Based on animal data, gemcitabine can impair male fertility (see [16 NON-CLINICAL TOXICOLOGY](#)).

- **Teratogenic Risk**

Based on animal data and its mechanism of action, gemcitabine can cause fetal harm when administered to a pregnant woman. Gemcitabine was teratogenic and embryotoxic in mice and rabbits. Advise women of child-bearing potential to use effective contraception during treatment and for 6 months after the final dose. Advise men to use effective contraception during treatment and for at least 3 months following the final dose.

Respiratory

In clinical trials, acute shortness of breath in association with Gemcitabine Injection administration occurred in 2.5% of patients at Grade 3 and <1.5% at grade 4 (See [8 ADVERSE REACTIONS: Pulmonary](#)). Bronchodilators, corticosteroids, and/or oxygen produce symptomatic relief.

Pulmonary effects, sometimes severe (such as pulmonary edema, interstitial lung disease or adult respiratory distress syndrome (ARDS)) have been reported in association with gemcitabine hydrochloride therapy, some of which may be attributed to capillary leak syndrome (see [Vascular](#) warning). If such effects develop, patients should discontinue therapy with Gemcitabine Injection and not be re-challenged with the drug. See [7 WARNINGS AND PRECAUTIONS: Cardiovascular](#); and [4 DOSAGE AND ADMINISTRATION](#).

Skin

Gemcitabine hydrochloride administration has been associated with rash (see [8 ADVERSE REACTIONS](#)). Topical corticosteroids may provide symptomatic relief. Severe cutaneous adverse reactions (SCARs), including Stevens Johnson syndrome (SJS), toxic epidermal necrolysis (TEN), drug eruption with eosinophilia and systemic symptoms (DRESS), and acute generalized exanthematous pustulosis (AGEP), which can be life-threatening or fatal, have been reported in association with gemcitabine treatment. Patients should be advised of the signs and symptoms and monitored closely for skin reactions. If signs and symptoms suggestive of these reactions appear, gemcitabine should be withdrawn immediately.

7.1 Special Populations

7.1.1 Pregnant Women

The use of Gemcitabine Injection should be avoided in pregnant women because of the potential hazard to the fetus. Evaluation of experimental animal studies has shown reproductive toxicity, e.g. birth defects or other effects on the development of the embryo or fetus, the course of gestation or peri- and postnatal development.

7.1.2 Breast-feeding

The use of Gemcitabine Injection should be avoided in nursing women because of the potential hazard to the infant.

7.1.3 Pediatrics

Pediatrics (< 17 years of age): Safety and effectiveness in children have not been established. No data are available to Health Canada; therefore, Health Canada has not authorized an indication for pediatric use.

7.1.4 Geriatrics

Geriatrics (> 65 years of age): Gemcitabine hydrochloride has been well tolerated in patients over the age of 65. Although clearance is affected by age (see [10.3 Pharmacokinetics](#)), there is

no evidence that further dose adjustments, (i.e. other than those recommended under [4 DOSAGE AND ADMINISTRATION](#)) are necessary in patients over the age of 65.

8 ADVERSE REACTIONS

8.2 Clinical Trial Adverse Reactions

Clinical trials are conducted under very specific conditions. The adverse reaction rates observed in the clinical trials; therefore, may not reflect the rates observed in practice and should not be compared to the rates in the clinical trials of another drug. Adverse reaction information from clinical trials may be useful in identifying and approximating rates of adverse drug reactions in real-world use.

Gemcitabine hydrochloride has been used both as a single agent and in combination with other cytotoxic drugs.

Single-Agent Use: Data in [Table 4](#) are based on 22 clinical studies (N=979) of gemcitabine hydrochloride administered as a single agent, using starting doses in the range of 800 to 1250 mg/m² administered weekly as a 30-minute infusion for the treatment of a wide variety of malignancies. Of the 979 patients only 10.4% (102) were discontinued due to an adverse event regardless of causality. WHO grade 3 or 4 toxicity of non-laboratory events was less than 1% for all parameters except nausea and vomiting, pulmonary toxicity, infection and pain.

All WHO-graded laboratory toxicities for a total of 979 patients are listed in [Table 4](#), regardless of causality. Non-laboratory WHO-toxicities were available for 565 patients. They are listed in [Table 4](#) (for parameters that occurred in ≥ 5% of patients), or discussed below. Edema, extravasation and flu-like symptoms were reported regardless of causality as treatment emergent signs and symptoms (TESS¹; N=979).

Data are also shown ([Table 4](#)) for the subset of patients (N=360) with non-small cell lung cancer treated in 4 clinical studies (2 studies WHO laboratory toxicities; 2 studies non-laboratory WHO toxicities) and the subset of patients (N=159) with pancreatic cancer treated in 5 clinical studies (WHO laboratory and non-laboratory toxicities). The frequency of all grades was generally similar for the overall safety database and the subsets of patients with non-small cell lung cancer and pancreatic cancer.

¹ TESS: An event was considered treatment-emergent, if it occurred for the first time or worsened while receiving therapy following baseline evaluation. It is important to emphasize that although the events were reported during therapy, they were not necessarily caused by the therapy.

Table 4: WHO-Graded Toxicities Occurring with a \geq 5% Frequency in Patients Receiving Gemcitabine Hydrochloride

WHO Grades (in % frequency) are rounded to the closest integer										
	All Patients			Non-Small Cell Lung Cancer Patients			Pancreatic Cancer Patients			Discontinuations (%)
	All Grades	Grade 3	Grade 4	All Grades	Grade 3	Grade 4	All Grades	Grade 3	Grade 4	All Patients
LABORATORY	(N=979)			(N=360)			(N=244)			(N=979)
Hematologic										
Anemia	68	7	1	65	5	<1	73	8	3	<1
Neutropenia	63	19	6	61	20	5	61	17	7	
Leucopenia	62	9	<1	55	7	<1	63	8	1	<1
Thrombocytopenia	24	4	1	16	1	1	36	7	<1	<1
Hepatic										
ALT	68	8	2	70	9	3	72	10	1	<1
AST	67	7	2	67	5	1	78	12	5	
Alkaline Phosphatase	55	7	2	48	2	0	77	16	4	
Bilirubin	13	2	<1	8	<1	<1	26	6	3	
Renal										
Proteinuria	36	<1	0	52	<1	0	15	<1	0	
Hematuria	31	<1	0	43	2	0	14	0	0	
BUN	16	0	0	16	0	0	15	0	0	<1
Creatinine	7	<1	0	6	<1	0	6	0	0	
NON-LABORATORY	(N=565)			(N=243)			(N=159)			(N=979)
Gastrointestinal Disorders										
Nausea and Vomiting	64	17	1	69	19	<1	62	12	2	<1
Diarrhea	12	<1	0	6	<1	0	24	2	0	0
Constipation	8	<1	0	7	<1	0	13	2	0	0
Stomatitis	8	<1	0	7	<1	0	10	0	0	<1
General Disorders and Administration Site Conditions										
Fever	37	<1	0	46	<1	0	28	<1	0	<1
Pain	16	1	0	16	1	0	12	2	0	<1
Infections										

WHO Grades (in % frequency) are rounded to the closest integer										
	All Patients			Non-Small Cell Lung Cancer Patients			Pancreatic Cancer Patients			Discontinuations (%)
	All Grades	Grade 3	Grade 4	All Grades	Grade 3	Grade 4	All Grades	Grade 3	Grade 4	All Patients
Infection	9	1	<1	10	0	0	8	1	0	<1
Nervous System Disorders										
State of Consciousness / Somnolence	9	<1	0	6	0	0	10	3	0	<1
Respiratory Disorders										
Dyspnea	8	1	<1	8	2	0	6	0	0	<1
Skin and Subcutaneous Tissue Disorders										
Skin Rash	25	<1	0	30	0	0	22	0	0	<1
Alopecia	14	<1	0	14	<1	0	14	0	0	0

Grade based on criteria from the World Health Organization (WHO)

Alopecia

Hair loss (alopecia), usually minimal, was reported for any WHO grade in only 13.7% of patients. No grade 4 toxicity (non-reversible alopecia) was reported, and only 0.4% of patients reported grade 3 toxicity (complete but reversible alopecia).

Cardiac Toxicity

Less than two percent of patients discontinued therapy with gemcitabine hydrochloride due to cardiovascular events such as myocardial infarction, arrhythmia, chest pain, heart failure, pulmonary edema and hypertension. Many of these patients had a prior history of cardiovascular disease.

Cutaneous Toxicity

A rash was seen in 24.8% of patients, was usually mild, not dose-limiting and responded to local therapy (see [7 WARNINGS AND PRECAUTIONS](#)). The rash was typically a macular or finely granular maculopapular pruritic eruption of mild to moderate severity involving the trunk and extremities.

Edema

The occurrence of edema is reported regardless of causality as a treatment-emergent event (TESS). Edema (13%), peripheral edema (20%) and facial edema (<1%) were reported. Overall, edema was usually mild to moderate and reversible. Less than 1% of patients (N=979) discontinued due to edema.

Extravasation

Gemcitabine hydrochloride is well tolerated during the infusion with only a few cases (4%) of injection site reaction reported. Gemcitabine hydrochloride does not appear to be a vesicant (see [4 DOSAGE AND ADMINISTRATION](#)). There have been no reports of injection site necrosis.

Fever and Infection

Fever of any severity was reported in 37.3% of patients. Fever was frequently associated with other flu-like symptoms and was usually mild and clinically manageable. Less than 1% of patients were discontinued for fever. The incidence of fever contrasts with the incidence of infection (8.7%) and indicates that gemcitabine hydrochloride may cause fever in the absence of clinical infection (see [7 WARNINGS AND PRECAUTIONS](#)).

Flu-Like Symptoms

"Flu-syndrome" was reported regardless of causality (TESS) for 18.9% of patients (N=979). Individual symptoms of headache, anorexia, fever, chills, myalgia and asthenia were the most commonly reported symptoms. Cough, rhinitis, malaise, sweating and insomnia were also commonly reported. Less than 1% of patients discontinued due to flu-like symptoms.

Gastrointestinal

Mild or moderate nausea and vomiting (WHO toxicity grade 1 and 2) was reported in 64% of all patients. WHO grade 3 toxicity, defined as vomiting requiring therapy, was reported in 17.1% of patients. Any patient who received prophylactic antiemetics was automatically graded \geq WHO grade 3, even if they only developed mild nausea. Diarrhea and stomatitis were usually mild and occurred in less than 13% of patients. WHO toxicity for constipation was mild (WHO grade 1) in the majority of cases and was reported in 7.8% of patients.

Hematologic

Myelosuppression is the major dose-limiting toxicity with gemcitabine hydrochloride; it was usually of short duration, reversible and not cumulative over time. Less than 1% of patients discontinued therapy for either anemia, leucopenia, or thrombocytopenia. Red blood cell transfusions were received by 19% of patients and less than 1% of patients received platelet transfusions. The incidence of major infection (WHO grade toxicity of 3) was only 1.1% and only one grade 4 toxicity for infection occurred.

Hepatic

Gemcitabine hydrochloride was associated with transient elevations of serum transaminases (predominantly WHO grades 1 and 2) in approximately two-thirds of patients, but there was no evidence of increasing hepatic toxicity with either longer duration of treatment with gemcitabine hydrochloride or with greater total cumulative dose.

Neurotoxicity

WHO grade 1 or 2 peripheral neurotoxicity² was reported for 3.3% of patients. No patient reported WHO grade 3 or 4 toxicity.

² WHO grade 1 peripheral neurotoxicity is defined as paresthesia and/or decreased tendon reflexes and WHO grade 2 toxicity is defined as severe paresthesia and/or mild weakness.

State of consciousness toxicity was usually mild to moderate (WHO grades 1 and 2); somnolence was reported for 4.6% of patients.

Pulmonary and Allergic

Gemcitabine Injection should not be administered to patients with a known hypersensitivity to this drug. One case of anaphylactoid reaction has been reported.

The administration of gemcitabine hydrochloride has been infrequently associated with shortness of breath (Dyspnea; see [7 WARNINGS AND PRECAUTIONS](#)). Dyspnea, when graded by WHO-toxicity criteria ([Table 4](#)) was reported in 8%, and severe dyspnea (WHO grades 3 and 4) was reported in 1.4% of patients.

Dyspnea, regardless of causality (TESS) was reported in 23% of patients and serious dyspnea was reported in 3% of patients. It should be noted that in both of these analyses, the occurrence of dyspnea may have been due to underlying disease such as lung cancer (40% of study population) or pulmonary manifestations of other malignancies. Dyspnea was occasionally accompanied by bronchospasm (<1% of patients).

Renal

Mild proteinuria and hematuria were commonly reported. Clinical findings consistent with the hemolytic uremic syndrome (HUS) were reported in 6 out of 2429 patients (0.25%) receiving gemcitabine hydrochloride in clinical trials (see [7 WARNINGS AND PRECAUTIONS](#)). Renal failure associated with HUS may not be reversible even with discontinuation of therapy, and dialysis may be required.

Combination Use with Cisplatin in Non-Small Cell Lung Cancer: This section focuses on adverse events that were increased in frequency and/or severity with the addition of cisplatin to gemcitabine hydrochloride. Gemcitabine hydrochloride plus cisplatin was compared to single-agent cisplatin in a randomized trial, and safety data were collected using NCI Common Toxicity Criteria (CTC). In a second randomized trial, gemcitabine hydrochloride plus cisplatin was compared to the combination of cisplatin plus etoposide, and World Health Organization (WHO) criteria were used to grade adverse reactions. All CTC- and WHO-graded adverse events that occurred in $\geq 10\%$ of patients are listed in [Table 5](#). Toxicity grades for laboratory parameters are reported regardless of causality.

Table 5: CTC- and WHO-Graded Toxicities Occurring with a $\geq 10\%$ Frequency in NSCLC Patients Receiving Gemcitabine Hydrochloride plus Cisplatin

CTC and WHO Grades (in % frequency) are rounded to the closest integer							
NCI COMMON TOXICITY CRITERIA	Gemcitabine Hydrochloride plus Cisplatin (n=260) ^a vs. Cisplatin (n=262) (% incidence)			World Health Organization (WHO) Criteria	Gemcitabine Hydrochloride plus Cisplatin (n=69) ^b vs. Cisplatin plus Etoposide (n=66) (% incidence)		
	All Grades	Grade 3	Grade 4		All Grades	Grade 3	Grade 4
LABORATORY^c							
Hematologic							
Anemia	89	22	3	Anemia	88	22	0
Thrombocytopenia	85	25	25	Thrombocytopenia	81	39	16
Leucopenia	82	35	11	Leucopenia	86	26	3
Neutropenia	79	22	35	Neutropenia	88	36	28
Lymphocytes	75	25	18				
Hepatic							
Transaminase	22	2	1				
Alkaline Phosphatase	19	1	0	Alkaline Phosphatase	16	0	0
Renal							
Creatinine	38	4	<1				
Proteinuria	23	0	0	Proteinuria	12	0	0
Hematuria	15	0	0	Hematuria	22	0	0
Other Laboratory							
Hypomagnesemia	30	4	3				
Hyperglycemia	30	4	0				
Hypocalcemia	18	2	0				
NON-LABORATORY^d							
Blood							
Hemorrhage	14	1	0				
Gastrointestinal Disorders							
Nausea	93	25	2	Nausea and Vomiting	96	35	4
Vomiting	78	11	12				

CTC and WHO Grades (in % frequency) are rounded to the closest integer							
NCI COMMON TOXICITY CRITERIA	Gemcitabine Hydrochloride plus Cisplatin (n=260) ^a vs. Cisplatin (n=262) (% incidence)			World Health Organization (WHO) Criteria	Gemcitabine Hydrochloride plus Cisplatin (n=69) ^b vs. Cisplatin plus Etoposide (n=66) (% incidence)		
	All Grades	Grade 3	Grade 4		All Grades	Grade 3	Grade 4
Constipation	28	3	0	Constipation	17	0	0
Diarrhea	24	2	2	Diarrhea	14	1	1
Stomatitis	14	1	0	Stomatitis	20	4	0
General Disorders and Administration Site Conditions							
Fever	16	0	0				
Local	15	0	0				
Infections							
Infections	18	3	2	Infection	28	3	1
Nervous System Disorders							
Neuro-Motor	35	12	0	Paresthesias	38	0	0
Neuro-Hearing	25	6	0				
Neuro-Sensory	23	1	0				
Neuro-Cortical	16	3	1				
Neuro-Mood	16	1	0				
Neuro-Headache	14	0	0				
Respiratory Disorders							
Dyspnea	12	4	3				
Skin and Subcutaneous Tissue Disorders							
Alopecia	53	1	0	Alopecia	77	13	0
Rash	11	0	0	Rash	10	0	0
Vascular Disorders							
Hypotension	12	1	0				

^a Gemcitabine hydrochloride plus cisplatin patients with laboratory or non-laboratory data, N=217-253. Gemcitabine hydrochloride at 1000 mg/m² on Days 1, 8 and 15, and cisplatin at 100 mg/m² on Day 1 every 28 days.

^b Gemcitabine hydrochloride plus cisplatin patients with laboratory or non-laboratory data, N=67-69. Gemcitabine hydrochloride at 1250 mg/m² on Days 1 and 8, and cisplatin at 100 mg/m² on Day 1 every 21 days.

^c Regardless of causality.

^d Non-laboratory events were graded only if assessed to be possibly drug-related.

Alopecia

In comparison with single-agent gemcitabine hydrochloride therapy, the incidence of alopecia with gemcitabine hydrochloride plus cisplatin combination therapy was increased; 14% with gemcitabine hydrochloride alone versus 53% and 77% with gemcitabine hydrochloride plus cisplatin. Hair loss was usually minimal (CTC/WHO Grade 1 or 2). However, 0.8% of patients that received gemcitabine hydrochloride plus cisplatin on the 4-week schedule experienced CTC Grade 3 alopecia, and 13% of patients who were on the 3-week schedule experienced WHO Grade 3 alopecia. No irreversible (i.e. Grade 4) hair loss was reported.

Fever and Infection

The majority of patients that received gemcitabine hydrochloride plus cisplatin did not develop fever and only one patient (4-week cycle) experienced CTC Grade 3 fever. On the 4-week gemcitabine hydrochloride plus cisplatin schedule, CTC Grade 3 and 4 infections were seen in 2.8% and 1.6% of patients, respectively. On the 3-week schedule, WHO Grade 3 and 4 infections were seen in 2.9% and 1.4% of patients, respectively.

Gastrointestinal

The incidence of nausea and vomiting was higher for combination therapy with gemcitabine hydrochloride plus cisplatin (~90%) than it was for single agent gemcitabine hydrochloride (50 to 70%). On the 4 week cycle, 23% of patients in the gemcitabine hydrochloride plus cisplatin arm experienced CTC Grade 3 or Grade 4 nausea and vomiting, and on the 3 week cycle, the incidence of WHO Grade 3 or 4 nausea and vomiting was 39.1% in the gemcitabine plus cisplatin arm, despite the use of antiemetics. Although nausea and vomiting were frequent, they were rarely dose-limiting and were seldom reasons for discontinuation from the study. Diarrhea, stomatitis and constipation were usually mild and occurred in 14 to 28% of patients who received gemcitabine hydrochloride plus cisplatin.

Hematologic

As expected, myelosuppression occurred more frequently with gemcitabine hydrochloride plus cisplatin treatment (~90%) than with gemcitabine hydrochloride monotherapy (~60%), and gemcitabine hydrochloride dosage adjustments for hematologic toxicity were required more often with combination therapy. Although myelosuppression was common, early study discontinuation due to bone marrow suppression occurred in only 3.1% and 4.3% of patients receiving gemcitabine hydrochloride plus cisplatin in the two randomized trials. Platelet transfusions were required by 3% and 21% of patients who received gemcitabine hydrochloride plus cisplatin on a 3-week or 4-week cycle, respectively, and red blood cell transfusions were required by approximately 30 to 40% of patients. Less than 8% of patients treated with gemcitabine hydrochloride plus cisplatin were hospitalized for febrile neutropenia. Sepsis and severe hemorrhagic events were rare.

Neurotoxicity

CTC Grade 3 neuro-hearing toxicity (hearing loss interfering with function but correctable with hearing aid) was experienced by 5.6% and 2.9% of gemcitabine hydrochloride plus cisplatin

patients on 4-week and 3-week schedules, respectively. CTC Grade 3 neuromotor toxicity was experienced by 11.5% of gemcitabine hydrochloride plus cisplatin patients on the 4-week schedule, and 38% of patients on the 3-week schedule experienced peripheral neurotoxicity (WHO Grade 1 or 2 only).

Renal

On the 4-week gemcitabine hydrochloride plus cisplatin schedule, CTC Grade 3 creatinine toxicity was observed in 4.4% of patients, and one patient experienced Grade 4 creatinine toxicity. On the 3-week schedule, no WHO Grade 2, 3 or 4 BUN or creatinine toxicity was observed.

Combination Use with Cisplatin in Bladder Cancer [Transitional Cell Carcinoma (TCC) of the Urothelium]: The following information presents adverse events seen with gemcitabine hydrochloride in combination with cisplatin for treatment of bladder cancer. Gemcitabine hydrochloride plus cisplatin (GC) was compared to MVAC in a pivotal, randomized trial.

Safety data were collected using the WHO toxicity criteria with the exception of the Neuro-Hearing event which was graded using the NCI Common Toxicity Criteria. All WHO- and CTC-graded adverse events that occurred in $\geq 10\%$ of patients are listed in [Table 6](#).

Alopecia

Grade 3 and 4 alopecia occurred significantly less often in gemcitabine hydrochloride plus cisplatin patients than in MVAC patients (GC 10.5% vs. 55.2%).

Cardiac

Grade 3 and 4 cardiovascular events such as myocardial function, arrhythmia, chest pain, heart failure, pulmonary edema and hypertension were rare; Grade 3 events occurred in 4.1% of patients on gemcitabine hydrochloride plus cisplatin. There were no Grade 4 events. In the MVAC arm 2.2% of patients experienced Grade 3 events and 0.5% of patients experienced Grade 4 events.

Gastrointestinal

The incidence of diarrhea was higher in the MVAC treatment arm than it was for the gemcitabine hydrochloride plus cisplatin. In the MVAC arm, 8% of patients experienced Grade 3 or 4 diarrhea compared to 3% of patients in the gemcitabine hydrochloride plus cisplatin arm. Nausea and vomiting occurred in similar frequencies among the gemcitabine hydrochloride plus cisplatin (22%) and the MVAC arms (21%).

Hematologic

Hematologic toxicity was the most frequent laboratory toxicity seen on both treatment arms in this pivotal trial. Grade 3 and 4 neutropenia occurred less often in gemcitabine hydrochloride plus cisplatin patients than in MVAC patients (GC 71% vs. MVAC 82%). Grade 3 and 4 anemia was more common on the gemcitabine hydrochloride plus cisplatin arm versus MVAC arm (27% vs. 18%). Grade 3 and 4 thrombocytopenia was more common on the gemcitabine hydrochloride plus cisplatin arm versus MVAC arm (GC 57% vs. MVAC 21%). In patients with Grade 3 or 4 thrombocytopenia there was no Grade 4 bleeding and only infrequent Grade 3

bleeding (< 2%) on either arm. On the gemcitabine hydrochloride plus cisplatin arm, for every 100 cycles of chemotherapy, 13 patients received whole blood or red blood cell transfusion. On the MVAC arm, for every 100 cycles of chemotherapy, 13 patients received whole blood or red blood cell transfusion. On the gemcitabine hydrochloride plus cisplatin arm, for every 100 cycles of chemotherapy, 4 patients received platelet transfusion. On the MVAC arm, for every 100 cycles of chemotherapy, 2 patients received platelet transfusion.

Neurotoxicity

Of the 191 patients assessed in the gemcitabine hydrochloride plus cisplatin arm, CTC Grade 3 neuro-hearing toxicity occurred in 3 patients (2%). No patient experienced Grade 4 neuro-hearing toxicity. By comparison, out of 173 patients assessed in the MVAC arm, CTC Grade 3 neuro-hearing toxicity occurred in 3 patients. Grade 4 neuro-hearing toxicity occurred in 1 patient.

Pulmonary

Grade 3 and 4 dyspnea occurred in 2.5% and 0.5% of patients on the gemcitabine hydrochloride plus cisplatin respectively, while compared to 2.6% Grade 3 and 3.1% Grade 4 dyspnea in the MVAC arm.

Renal

No patients on the gemcitabine hydrochloride plus cisplatin arm experienced Grade 3 or 4 renal toxicity, while Grade 3 renal toxicity was observed in 0.5% of patients in the MVAC arm. Renal toxicity was measured by serum creatinine levels.

Table 6: Selected WHO-Graded Adverse Events from Comparative Trial of Gemcitabine Hydrochloride plus Cisplatin versus MVAC in TCC of the Bladder

	WHO Grades (% incidence)					
	Gemcitabine Hydrochloride plus Cisplatin ^a			MVAC ^b		
	All Grades	Grade 3	Grade 4	All Grades	Grade 3	Grade 4
LABORATORY^c						
Hematologic						
Anemia	94	24	4	86	16	2
Leucopenia	92	44	7	93	46	18
Neutropenia	91	41	30	89	17	65
Thrombocytopenia	86	29	29	46	8	13
Platelet Transfusions ^d	18			8		
Hepatic						
AST	30	1	0	28	2	0
ALT	29	1	0	28	2	0

WHO Grades (% incidence)						
	Gemcitabine Hydrochloride plus Cisplatin ^a			MVAC ^b		
	All Grades	Grade 3	Grade 4	All Grades	Grade 3	Grade 4
Alkaline Phosphatase	17	2	1	19	1	0
Renal						
BUN	36	1	0	37	0	0
Creatinine	24	0	0	23	1	0
Hematuria	18	5	0	21	2	0
Proteinuria	9	0	0	14	1	0
NON-LABORATORY^e						
Blood						
Hemorrhage	23	2	0	15	2	0
Gastrointestinal Disorders						
Nausea and Vomiting	78	22	0	86	19	2
Constipation	38	2	0	39	3	1
Diarrhea	24	3	0	34	8	1
Stomatitis	20	1	0	66	18	4
General Disorders and Administration Site Conditions						
Fever	21	0	0	30	3	0
Infections						
Infection	24	2	1	47	10	5
Nervous System Disorders						
Paresthesias	26	1	0	25	1	0
Neuro Hearing ^f	19	2	0	14	2	1
Somnolence	17	1	0	30	3	1
Respiratory Disorders						
Dyspnea	28	3	1	21	3	3
Skin						
Alopecia	61	11	0	89	54	1
Rash	23	0	0	16	0	1

Grade based on criteria from the World Health Organization (WHO)

^aN=191-200; all patients on gemcitabine hydrochloride plus cisplatin with laboratory or non-laboratory data; gemcitabine hydrochloride 1000 mg/m² on Days 1, 8, and 15, and cisplatin 70 mg/m² on Day 2 of each 28-day cycle

^bN=186-194; all patients on MVAC with laboratory or non-laboratory data: methotrexate 30 mg/m² on Days 1,

15, and 22, vinblastine 3 mg/m² on Days 2, 15, and 22, doxorubicin 30 mg/m² on Day 2, and cisplatin 70 mg/m² on Day 2 of each 28-day cycle

^cRegardless of causality

^dPercent of patients requiring transfusion

^eNon-laboratory events were graded only if assessed to be possibly treatment-related.

^fGrade based on NCI Common Toxicity Criteria

Combination Use with Paclitaxel in Breast Cancer: The following information presents adverse events seen with gemcitabine hydrochloride in combination with paclitaxel for the treatment of patients with unresectable, locally recurrent or metastatic breast cancer who have relapsed following anthracycline-based chemotherapy.

Gemcitabine hydrochloride plus paclitaxel was compared to paclitaxel in Study JHQG, an unblinded, multicentre, randomized phase III study.

In the gemcitabine hydrochloride plus paclitaxel arm, 7% of patients discontinued treatment because of an adverse event compared to 5% on the paclitaxel arm. In the gemcitabine hydrochloride plus paclitaxel arm, 7% of gemcitabine hydrochloride doses were omitted and 8% were reduced, and 0.9% of paclitaxel doses were omitted and 5% were reduced. In the paclitaxel alone arm, 0.1% of paclitaxel doses were omitted and 2% were reduced. There were 12 deaths in the gemcitabine hydrochloride plus paclitaxel arm, and 8 in the paclitaxel alone arm on study or within 30 days after study drug discontinuation. One death on each arm of the study was possibly drug-related, while the rest of the deaths were attributed to progressive disease and a single death attributed to a traffic accident.

The hospitalization of patients in the gemcitabine hydrochloride plus paclitaxel arm and in the paclitaxel alone arm were similar and not statistically significant (8.8% and 7.3%, respectively). Median number of cycles given in the gemcitabine hydrochloride plus paclitaxel arm was 6, compared with 5 cycles given in the paclitaxel alone arm.

[Table 7](#) presents a summary of Grade 3 and 4 toxicities reported in the pivotal clinical study JHQG.

Table 7: Percentages of Patients with Grade 3 and 4 Toxicities Reported in the Clinical Study of Gemcitabine Hydrochloride in Combination with Paclitaxel in Patients with Metastatic Breast Cancer

	CTC Grades (% incidence, rounded to the closest integer) ^a					
	Gemcitabine Hydrochloride plus Paclitaxel (N=262)			Paclitaxel alone (N=259)		
	All Grades	Grade 3	Grade 4	All Grades	Grade 3	Grade 4
LABORATORY^b						
Hematologic Events						
Neutropenia	69	31	17	31	4	7

	CTC Grades (% incidence, rounded to the closest integer) ^a					
	Gemcitabine Hydrochloride plus Paclitaxel (N=262)			Paclitaxel alone (N=259)		
	All Grades	Grade 3	Grade 4	All Grades	Grade 3	Grade 4
Anemia	69	6	1	51	3	<1
Thrombocytopenia	26	5	<1	7	<1	<1
Leucopenia	21	10	1	12	2	0
Liver Abnormalities						
ALT	18	5	<1	6	<1	0
AST	16	2	0	5	<1	0
Metabolic						
Hyperglycemia	6	3	0	5	3	0
NON-LABORATORY^c						
Cardiac Disorders						
Arrhythmia	<1	<1	0	0	0	0
Gastrointestinal Disorders						
Nausea	50	1	0	31	2	0
Vomiting	29	2	0	15	2	0
Diarrhea	20	3	0	13	2	0
Stomatitis /Pharyngitis	13	1	<1	8	<1	0
General Disorders						
Fatigue	40	6	<1	28	1	<1
Febrile neutropenia (drug-related)	6	5	<1	2	1	0
Immune System Disorder						
Allergic reaction / Hypersensitivity	5	0	0	3	<1	0
Musculoskeletal and Connective Tissue Disorders						
Myalgia	33	4	0	33	3	<1
Arthralgia	24	3	0	22	2	<1
Peripheral Nervous System Disorders						
Neuropathy - sensory	64	5	<1	58	3	0

	CTC Grades (% incidence, rounded to the closest integer) ^a					
	Gemcitabine Hydrochloride plus Paclitaxel (N=262)			Paclitaxel alone (N=259)		
	All Grades	Grade 3	Grade 4	All Grades	Grade 3	Grade 4
Neuropathy - motor	15	2	<1	10	<1	0
Respiratory Disorders						
Dyspnea	9	2	<1	3	0	0
Hypoxia	<1	0	0	<1	<1	0
Skin						
Alopecia	90	14	4	92	19	3

^a The toxicities above are as measured by the CTC scale, Version 2.0 (Study JHQG).

^b Regardless of causality.

^c Non-laboratory events were graded only if assessed to be possibly drug-related.

Abbreviations: N= number of patients; ALT= alanine aminotransferase; AST= aspartate aminotransferase

Hematologic

In Study JHQG, more Grade 3 and 4 hematologic toxicities were reported with gemcitabine hydrochloride plus paclitaxel than paclitaxel alone. There was an increased incidence of red blood cells and/or whole blood transfusions (10% versus 4%), erythropoietin use (8% versus 3.5%), and granulocyte colony-stimulating factor use (7.6% versus 1.2%) in the gemcitabine hydrochloride plus paclitaxel arm than in the paclitaxel alone arm, respectively. There was a higher incidence of febrile neutropenia in the gemcitabine hydrochloride plus paclitaxel arm than in the paclitaxel alone arm (5% versus 1%; $p < 0.05$); however, there was not an increased incidence of Grade 3 and 4 infections (<1%) or hemorrhagic events (0%). Of the patients experiencing febrile neutropenia (5%) in the gemcitabine hydrochloride plus paclitaxel arm, the majority of patients required hospitalization and dose adjustments.

Hepatic

Grade 3 and 4 liver enzyme elevation (ALT/AST) occurred in 8% of the patients treated with gemcitabine hydrochloride plus paclitaxel, and in 2% of the patients treated with paclitaxel alone.

Neurotoxicity

Eleven patients in the gemcitabine hydrochloride plus paclitaxel arm and 4 patients in the paclitaxel alone arm discontinued study due to neuropathy. In the gemcitabine hydrochloride plus paclitaxel arm, the majority of patients with neuropathy reported the onset after Cycle 2, while in the paclitaxel alone arm, most patients with neuropathy reported the onset after Cycle

4. Nearly half of the patients on each treatment arm reported Grade 3 or 4 neuropathy that lasted for more than one cycle.

Pulmonary

Grade 3 and 4 pulmonary toxicity characterized as dyspnea or hypoxia (2% versus <1%) were more common in the gemcitabine hydrochloride plus paclitaxel arm compared with the paclitaxel alone arm. Dyspnea was reported as worsening at the time of disease progression in patients who had this symptom reported at the time of study entry. All patients who reported dyspnea as Grade 3 or 4 toxicity and most who reported it as a serious adverse event had metastatic disease in the lungs and/or pleural effusion. No patients discontinued from the study because of Grade 3 or 4 dyspnea.

Other Grade 3 and 4 Toxicities

Grade 3 and 4 non-laboratory toxicities were more common in the gemcitabine hydrochloride plus paclitaxel arm.

The incidence of Grade 3 and 4 fatigue was 6% in the gemcitabine hydrochloride plus paclitaxel arm and 2% in the paclitaxel alone arm ($p < 0.05$); however, there were no discontinuations due to Grade 3 or 4 fatigue. Grade 3 and 4 fatigue was reported for only one cycle in most patients on both treatment arms and was not associated with anemia.

Alopecia was common and was noted in both treatment arms (18% Grade 3 /4 alopecia in the gemcitabine hydrochloride plus paclitaxel arm, and 22% Grade 3/4 alopecia in the paclitaxel alone arm).

8.5 Post-Market Adverse Reactions

Blood and Lymphatic System Disorders: Thrombotic microangiopathy

Cardiac Disorders: Heart failure, arrhythmias (predominantly supraventricular)

Renal and Urinary Disorders: Hemolytic uremic syndrome (HUS)

Hepatobiliary Disorders: Increased liver function tests, including elevations in aspartate aminotransferase (AST), alanine aminotransferase (ALT), gamma-glutamyl transferase (GGT), alkaline phosphatase, and bilirubin levels

Injury, Poisoning, and Procedural Complications: Radiation toxicity and radiation recall reactions

Nervous System Disorders: Posterior reversible encephalopathy syndrome

Respiratory, Thoracic and Mediastinal Disorders: Pulmonary edema, interstitial pneumonitis, pulmonary eosinophilia, adult respiratory distress syndrome (ARDS)

Skin and Subcutaneous Tissue Disorders: Severe skin reactions, including Stevens-Johnson syndrome (SJS), toxic epidermal necrolysis (TEN), acute generalized exanthematous pustulosis (AGEP), and drug reaction with eosinophilia and systemic symptoms (DRESS); desquamation, bullous skin eruptions, pseudocellulitis

Vascular Disorders: Peripheral vasculitis, gangrene, capillary leak syndrome

9 DRUG INTERACTIONS

9.2 Drug Interactions Overview

The radiosensitizing effects of gemcitabine hydrochloride are reviewed below.

9.4 Drug-Drug Interactions

Interactions with other drugs have not been established.

9.5 Drug-Food Interactions

Interactions with food have not been established.

9.6 Drug-Herb Interactions

Interactions with herbal products have not been established.

9.7 Drug-Laboratory Test Interactions

Interactions with laboratory tests have not been established.

9.8 Drug-Radiation Interactions

Concurrent radiotherapy (given together or ≤ 7 days apart): Toxicity associated with this multimodality therapy is dependent on many different factors, including dose of gemcitabine hydrochloride, frequency of gemcitabine administration, dose of radiation, radiotherapy planning technique, the target tissue, and target volume. Pre-clinical and clinical studies have shown that gemcitabine has radiosensitizing activity. In a single trial, where gemcitabine hydrochloride at a dose of 1000 mg/m² was administered once weekly for up to six (6) consecutive weeks concurrently with therapeutic thoracic radiation to patients with NSCLC, significant toxicity was observed in the form of severe, and potentially life-threatening mucositis, especially esophagitis and pneumonitis, particularly in patients receiving large volumes of radiotherapy [median treatment volumes 4795 cm³]. The optimum regimen for safe administration of gemcitabine hydrochloride with therapeutic doses of radiation has not yet been determined.

Radiation injury has been reported on targeted tissues (e.g. esophagitis, colitis, and pneumonitis) in association with both concurrent and non-concurrent use of gemcitabine hydrochloride. In addition, radiation recall has been seen with non-concurrent use.

10 CLINICAL PHARMACOLOGY

10.1 Mechanism of Action

Gemcitabine hydrochloride is a cell-cycle dependent oncolytic agent of the "antimetabolite" class. It is a deoxycytidine analog (difluoro-deoxycytidine; dFdC) that is metabolized intracellularly to the active diphosphate (dFdCDP) and triphosphate (dFdCTP) nucleosides. The cytotoxic effects of gemcitabine are exerted through dFdCDP-assisted incorporation of dFdCTP into DNA, resulting in inhibition of DNA synthesis and induction of apoptosis.

First, dFdCDP inhibits ribonucleotide reductase which is uniquely responsible for catalyzing the reactions that generate the deoxynucleotide triphosphates for DNA synthesis. Inhibition of this enzyme by dFdCDP causes a reduction in the concentrations of deoxynucleotides in general, and especially in that of dCTP. Second, dFdCTP competes with dCTP for incorporation into DNA. Likewise, a small amount of gemcitabine may also be incorporated into RNA. Thus, the reduction in the intracellular concentration of dCTP potentiates the incorporation of dFdCTP into DNA. DNA polymerase epsilon is essentially unable to remove gemcitabine and repair the growing DNA strands. After gemcitabine is incorporated into DNA, one additional nucleotide is added to the growing DNA strands. After this addition there is essentially a complete inhibition in further DNA synthesis (masked chain termination).

10.2 Pharmacodynamics

Gemcitabine exhibits cell phase specificity, primarily killing cells undergoing DNA synthesis (S-phase) and, under certain conditions, blocking the progression of cells through the G1/S-phase boundary. *In vitro* the cytotoxic action of gemcitabine is both concentration-dependent and time-dependent.

Anti-Tumour Activity

In vivo:

In animal tumour models, the anti-tumour activity of gemcitabine is schedule-dependent. When administered daily, gemcitabine causes significant animal lethality with very little anti-tumour activity. However, when an every third or fourth day dosing schedule is used, gemcitabine can be given at non-lethal doses that have an excellent anti-tumour activity against a broad range of murine tumours. For example, at non-toxic doses gemcitabine inhibits by 95 to 100% the growth of the following subcutaneously growing murine tumours: X5563 plasma cell myeloma, 6C3HED lymphosarcoma, CA-755 mammary adenocarcinoma and M5 ovarian carcinoma. Gemcitabine inhibits the growth of subcutaneously growing B16 melanoma in the range of 60 to 80%. Gemcitabine produces significant increases in the life span of mice bearing the leukaemia models P388 and L1210 in the range of 50 to 200%. Gemcitabine also inhibits the growth of P1534J and Friend Leukaemia in the order of 90%.

Gemcitabine has anti-tumour activity against a broad spectrum of human tumours grown as xenografts in immunologically deficient mice. As with murine tumours, optimum anti-tumour activity is seen when gemcitabine is given on a staggered dosing schedule. Several studies have shown that gemcitabine, at non-toxic doses, inhibits by 90 to 100% the growth of the following human carcinoma xenografts: non-small cell lung, mammary, colon, gastric, pancreatic, ovarian and head and neck.

Gemcitabine demonstrated dose-dependent synergistic activity with cisplatin *in vitro*, and no effect of cisplatin on gemcitabine triphosphate accumulation or DNA double-strand breaks was observed. *In vivo*, gemcitabine showed activity in combination with cisplatin against the LX-1 and CALU-6 human lung xenografts, but minimal activity was seen with the NCI-H460 or

NCI-H520 xenografts. When tested against the CALU-6 human lung adenocarcinoma xenograft, gemcitabine plus cisplatin produced 80% tumour regression and 98% tumour growth inhibition, without toxicity, and was more effective than gemcitabine alone at preventing regrowth of this tumour. Gemcitabine was synergistic with cisplatin in the Lewis lung murine xenograft. Sequential exposure to gemcitabine 4 hours before cisplatin produced the greatest interaction.

10.3 Pharmacokinetics

Gemcitabine disposition was studied in five patients who received a single 1000 mg/m²/30 minute infusion of radio-labeled drug. Within one (1) week, 92% to 98% of the dose was recovered, almost entirely in the urine. Gemcitabine (< 10%) and the inactive uracil metabolite, 2'-deoxy-2',2'-difluorouridine (dFdU), accounted for 99% of the excreted dose. The metabolite dFdU is also found in plasma. Gemcitabine plasma protein-binding is negligible.

The pharmacokinetics of gemcitabine were examined in 353 patients, about 2/3 men, with various solid tumours. Pharmacokinetic parameters were derived using data from patients treated for varying durations of therapy given weekly with periodic rest weeks and using both short infusions (< 70 minutes) and long infusions (70 to 285 minutes). The total gemcitabine dose varied from 500 to 3600 mg/m².

Gemcitabine pharmacokinetics are linear and are described by a 2-compartment model. Population pharmacokinetic analyses of combined single and multiple dose studies showed that the volume of distribution of gemcitabine was significantly influenced by duration of infusion and gender. Clearance was affected by age and gender. Differences in either clearance or volume of distribution based on patient characteristics or the duration of infusion result in changes in half-life and plasma concentrations. [Table 8](#) shows plasma clearance and half-life of gemcitabine following short infusions for typical patients by age and gender.

Table 8: Gemcitabine Clearance and Half-Life for the “Typical” Patient

Age	Clearance Men (L/hr/m ²)	Clearance Women (L/hr/m ²)	Half-Life ^a Men (min)	Half-Life ^a Women (min)
29	92.2	69.4	42	49
45	75.7	57.0	48	57
65	55.1	41.5	61	73
79	40.7	30.7	79	94

^aHalf-life for patients receiving a short infusion (<70 min)

Gemcitabine half-life for short infusions ranged from 32 to 94 minutes, and the value for long infusions varied from 245 to 638 minutes, depending on age and gender, reflecting a greatly increased volume of distribution with longer infusions. The lower clearance in women and the elderly results in higher concentrations of gemcitabine for any given dose.

The volume of distribution was increased with infusion length. Volume of distribution of

gemcitabine was 50 L/m² following infusions lasting < 70 minutes, indicating that gemcitabine, after short infusions, is not extensively distributed into tissues. For long infusions, the volume of distribution rose to 370 L/m², reflecting slow equilibration of gemcitabine within the tissue compartment.

The maximum plasma concentrations of dFdU (inactive metabolite) were achieved up to 30 minutes after discontinuation of the infusions. The metabolite was excreted in urine without undergoing further biotransformation and did not accumulate with weekly dosing. Its elimination is dependent on renal excretion and the metabolite could accumulate with decreased renal function.

In patients with NSCLC or bladder cancer receiving combination therapy with gemcitabine plus cisplatin, the plasma concentrations of gemcitabine and its major metabolite, dFdU, did not differ significantly from those observed in patients receiving single-agent gemcitabine.

The effects of significant renal or hepatic insufficiency on the disposition of gemcitabine have not been assessed.

The active metabolite, gemcitabine triphosphate, can be extracted from peripheral blood mononuclear cells. The half-life of the terminal phase for gemcitabine triphosphate from mononuclear cells ranges from 1.7 to 19.4 hours.

Special Populations and Conditions

- **Sex:** Gemcitabine clearance is affected by gender (see [10 CLINICAL PHARMACOLOGY](#)). There is no evidence, however, that further dose adjustments (i.e. other than those already recommended in section [4 DOSAGE AND ADMINISTRATION](#)) are necessary in women.
- **Hepatic Insufficiency:** Gemcitabine Injection should be used with caution in patients with pre-existing hepatic insufficiency, as there is insufficient information from clinical studies to allow clear dose recommendations for this patient population. Administration of Gemcitabine Injection in patients with compromised liver function due to liver metastasis or a pre-existing medical history of hepatitis, alcoholism, or liver cirrhosis may lead to exacerbation of the underlying hepatic insufficiency (see [4 DOSAGE AND ADMINISTRATION](#)).
- **Renal Insufficiency:** Gemcitabine Injection should be used with caution in patients with pre-existing renal insufficiency, as there is insufficient information from clinical studies to allow clear dose recommendations for this patient population. All combination studies involving gemcitabine hydrochloride and cisplatin have been performed in patients with creatinine clearance of ≥ 60 mL/minute.

11 STORAGE, STABILITY AND DISPOSAL

Gemcitabine Injection should be stored at 2°C to 8°C. Protect from freezing.

Parenteral drugs should be inspected visually for particulate matter and discolouration prior to administration, whenever solution and container permit. Gemcitabine Injection is stable

for 24 hours when added to an empty PVC bag at 15°C to 30°C. Gemcitabine Injection is stable for 24 hours at 15°C to 30°C when admixed with 0.9% Sodium Chloride Injection or 5% Dextrose Injection at a concentration as low as 0.1 mg/mL. Any unused solution should be discarded.

Gemcitabine Injection is available in a clear glass vial. It is recommended that the vial remains in the carton until time of use. Gemcitabine Injection vial should be inspected for damage and visible signs of leaks. If there are signs of breakage or leakage from the vial, do not use. Incinerate the unopened package.

12 SPECIAL HANDLING INSTRUCTIONS

Procedures for proper handling and disposal of anti-cancer drugs should be considered. Several guidelines on this subject have been published.

PART II: SCIENTIFIC INFORMATION

13 PHARMACEUTICAL INFORMATION

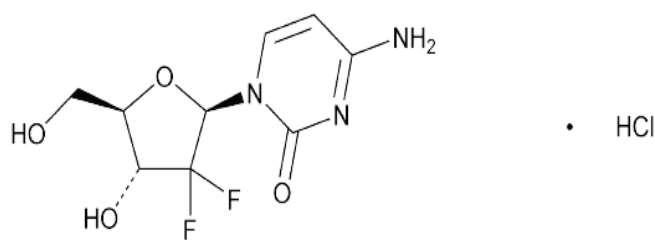
Drug Substance

Proper name: Gemcitabine hydrochloride

Chemical name: 2'-Deoxy-2',2'-difluorocytidine monohydrochloride (β -isomer)
(or) Cytidine 2'-deoxy- 2', 2'-difluoro-Monohydrochloride

Molecular formula and molecular mass: $C_9H_{11}F_2N_3O_4 \cdot HCl$; 299.66 g/mol

Structural formula:



Physicochemical properties:

- white to off-white solid
- soluble in water
- slightly soluble in methanol
- practically insoluble in alcohol and polar organic solvents
- pH between 2.0 and 3.0 (10 mg/mL in aqueous solution), and the pKa is 3.58

14 CLINICAL TRIALS

14.1 Clinical Trials by Indication

Pancreatic Cancer:

Data from two clinical trials evaluated the use of gemcitabine hydrochloride in patients with locally advanced or metastatic pancreatic cancer. The first trial compared gemcitabine hydrochloride to 5-Fluorouracil (5-FU) in patients who had received no prior chemotherapy. A second trial studied the use of gemcitabine hydrochloride in pancreatic cancer patients previously treated with 5-FU or a 5-FU-containing regimen. In both studies, the first cycle of gemcitabine hydrochloride was administered intravenously at a dose of 1000 mg/m² over 30 minutes once weekly for up to 7 weeks (or until toxicity necessitated holding a dose) followed by a week of rest from treatment with gemcitabine hydrochloride. Subsequent cycles consisted of injections once weekly for 3 consecutive weeks out of every 4 weeks.

The primary efficacy parameter in these studies was "clinical benefit response", which is a measure of clinical improvement based on analgesic consumption, pain intensity, performance

status and weight change. Definitions for improvement in these variables were formulated prospectively during the design of the two trials. A patient was considered a clinical benefit responder if either:

i. the patient showed a $\geq 50\%$ reduction in pain intensity (Memorial Pain Assessment Card) or analgesic consumption, or a twenty-point or greater improvement in performance status (Karnofsky Performance Scale) for a period of at least four consecutive weeks, without showing any sustained worsening in any of the other parameters. Sustained worsening was defined as four consecutive weeks with either any increase in pain intensity or analgesic consumption or a 20-point decrease in performance status occurring during the first 12 weeks of therapy.

OR:

ii. the patient was stable on all of the aforementioned parameters, and showed a marked, sustained weight gain ($\geq 7\%$ increase maintained for ≥ 4 weeks) not due to fluid accumulation.

The first study was a multicenter (17 sites in US and Canada), prospective, single-blinded, two-arm, randomized, comparison of gemcitabine hydrochloride and 5-FU in patients with locally advanced or metastatic pancreatic cancer who had received no prior treatment with chemotherapy. 5-FU was administered intravenously at a weekly dose of 600 mg/m² for 30 minutes. The results from this randomized trial are shown in [Table 9](#). Patients treated with gemcitabine hydrochloride had statistically significant increases in clinical benefit response, survival, and time to progressive disease compared to 5-FU. The Kaplan-Meier curve for survival is shown in [Figure 1](#).

Table 9: Gemcitabine Hydrochloride versus 5-FU in Pancreatic Cancer

	Gemcitabine Hydrochloride	5-FU	
Number of patients	63	63	
Male	34	34	
Female	29	29	
Median age	62 years	61 years	
Range	37 to 79 years	36 to 77 years	
Stage IV disease	71.4%	76.2%	
Baseline KPS ^a ≤ 70	69.8%	68.3%	
Clinical benefit response	23.8% (N ^c =15)	4.8% (N=3)	p =0.0022
Survival			
Median	5.7 months	4.2 months	p = 0.0009
6-month probability ^b	(N=30) 46%	(N=19) 29%	
9-month probability ^b	(N=14) 24%	(N=4) 5%	
1-year probability ^b	(N=9) 18%	(N=2) 2%	

	Gemcitabine Hydrochloride	5-FU	
Range	0.2 to 18.6 months	0.4 to 15.1+ months	
95% C.I. of the median	4.7 to 6.9 months	3.1 to 5.1 months	
Time to progressive disease			
Median	2.3 months	0.9 months	p = 0.0002
Range	0.1 + to 9.4 months	0.1 to 12.0+ months	
95% C.I. of the median	1.9 to 3.4 months	0.9 to 1.1 months	

^a Karnofsky Performance Status

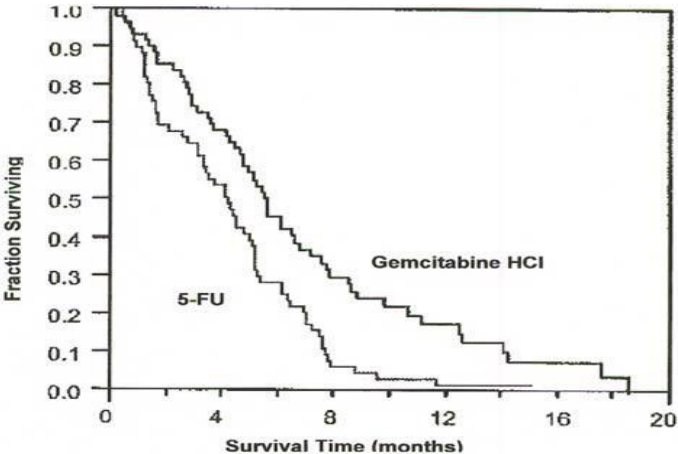
^b Kaplan-Meier estimates

^c N = number of patients

⁺ No progression at last visit; remained alive.

The p-value for clinical benefit response was calculated using the 2-sided test for difference in binomial proportions. All other p-values were calculated using the Log-Rank test for difference in overall time to an event.

Figure 1: Kaplan-Meier Survival Curve - Gemcitabine Hydrochloride versus 5-FU in Pancreatic Cancer



Clinical benefit response was achieved by 15 patients treated with gemcitabine hydrochloride and 3 patients treated with 5-FU. One patient on the gemcitabine hydrochloride arm showed improvement in all three primary parameters (pain intensity, analgesic consumption, and performance status). Twelve patients on the gemcitabine hydrochloride arm and two patients on the 5-FU arm showed improvement in analgesic consumption and/or pain intensity with stable performance status. Two patients on the gemcitabine hydrochloride arm showed improvement in analgesic consumption or pain intensity with improvement in performance status. One patient on the 5-FU arm was stable with regard to pain intensity and analgesic consumption with improvement in performance status. No patient on either arm achieved a clinical benefit response based on weight gain.

The second trial was a multicenter (17 US and Canadian centers), open-label study of

gemcitabine hydrochloride in 63 patients with advanced pancreatic cancer previously treated with 5-FU or a 5-FU-containing regimen. The study showed a clinical benefit response rate of 27% and median survival of 3.9 months.

Non-Small Cell Lung Cancer:

Data from three randomized clinical studies (806 patients) support the use of gemcitabine hydrochloride, as a single agent or in combination with cisplatin, for the treatment of patients with locally advanced or metastatic NSCLC.

Gemcitabine hydrochloride versus cisplatin plus etoposide: Single-agent gemcitabine hydrochloride was compared to the combination regimen of cisplatin plus etoposide in previously untreated patients with Stage IIIA, IIIB or IV NSCLC. Patients randomized to gemcitabine hydrochloride (n=72) received 1000 mg/m² on Days 1, 8, and 15 of a 28-day cycle. Patients randomized to cisplatin plus etoposide (n=75) received 100 mg/m² of cisplatin on day 1 and 100 mg/m² of etoposide intravenously on Days 1, 2 and 3 of each 28-day cycle. The primary end point was objective tumour response rate. Single-agent gemcitabine hydrochloride was as effective as the standard combination regimen of cisplatin plus etoposide in the treatment of chemo naive NSCLC. The objective tumour response rate for gemcitabine hydrochloride was 17.9%, as compared to 15.3% for cisplatin plus etoposide, and there were no complete responses with either treatment. Median survival was estimated to be 6.6 months for gemcitabine hydrochloride patients and 7.6 months for cisplatin plus etoposide patients. The median time to progressive disease was 4.1 months in both treatment groups. Adverse events were less frequent with single-agent gemcitabine hydrochloride as compared to the combination regimen.

Gemcitabine hydrochloride plus cisplatin versus cisplatin: This multicenter study enrolled 522 patients with inoperable Stage IIIA, IIIB, or IV NSCLC who had not received prior chemotherapy. Gemcitabine hydrochloride 1000 mg/m² was administered on Days 1, 8, and 15 of a 28-day cycle with cisplatin 100 mg/m² administered on day 1 of each cycle. Single-agent cisplatin 100 mg/m² was administered on Day 1 of each 28-day cycle. The primary end point was survival.

Efficacy data are summarized in [Table 10](#), and the Kaplan-Meier survival curve is shown in [Figure 2](#). Median survival time on the gemcitabine hydrochloride plus cisplatin arm was 9.1 months compared to 7.6 months on the single-agent cisplatin arm (Log-Rank p = 0.0040, two-sided). Median time to disease progression was 5.6 months on the gemcitabine hydrochloride plus cisplatin arm compared to 3.7 months on the cisplatin arm (Log-Rank p = 0.0013, two-sided). The objective response rate on the gemcitabine hydrochloride plus cisplatin arm was 30.4% compared to 11.1% with cisplatin (Fisher's Exact p < 0.0001, two-sided). No differences between treatment arms with regard to median time to tumour response and duration of response were observed.

Figure 2 Kaplan-Meier Survival Curves - Gemcitabine Hydrochloride plus Cisplatin versus Cisplatin in Non-Small Cell Lung Cancer

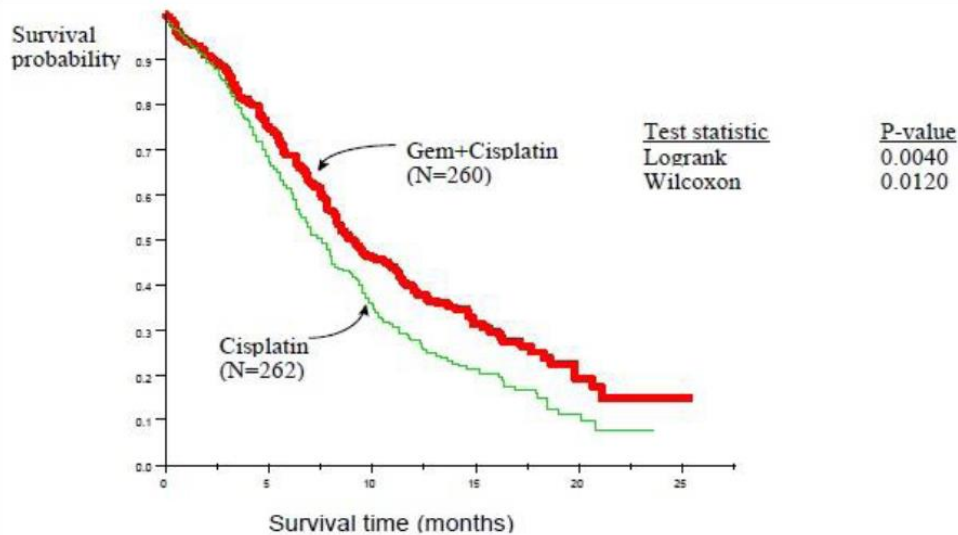


Table 10: Gemcitabine Hydrochloride plus Cisplatin in Non-Small Cell Lung Cancer

Efficacy Measure	Study JHEX			Study JHBR		
	Gemcitabine Hydrochloride plus Cisplatin (N=260)	Cisplatin (N=262)	Significance	Gemcitabine Hydrochloride plus Cisplatin (N=69)	Cisplatin plus Etoposide (N=64)	Significance
Tumour Response	30.4%	11.1%	Fisher's Exact Test ^a p<0.0001	40.6%	21.9%	Fisher's Exact Test P = 0.0253
CR ^b	3 (1.2%)	1 (0.4%)		none	none	
PR	76 (29.2%)	28(10.7%)		28 (40.6%)	14 (21.9%)	
PRNM	1 (0.4%)	1 (0.4%)		none	none	
SD	97 (37.3%)	111(42.4%)		30 (43.5%)	28 (43.8%)	
PD	38 (14.6%)	86 (32.8%)		6 (8.7%)	14 (21.9%)	
Not Evaluable	20 (7.7%)	17 (6.5%)		1 (1.4%)	none	
Unknown	25 (9.6%)	18 (6.9%)	4 (5.8%)	8 (12.5%)		
Median Survival	9.1 months	7.6 months	Log-Rank p=0.0040 Wilcoxon p=0.0120	8.7 months	7.2 months	
6-month probability	69%	61%		72%	63%	
9-month probability	50 %	42 %		46 %	42 %	

	Study JHEX			Study JHBR		
Efficacy Measure	Gemcitabine Hydrochloride plus Cisplatin (N=260)	Cisplatin (N=262)	Significance	Gemcitabine Hydrochloride plus Cisplatin (N=69)	Cisplatin plus Etoposide (N=64)	Significance
1-year probability	39 %	28%		30%	24%	
Median Time to Progressive Disease ^c	5.6 months	3.7 months	Log-Rank p = 0.0013 Wilcoxon p = 0.0003	6.9 months	4.3 months	Log-Rank p = 0.0503 Wilcoxon p = 0.0110
Median Time to Treatment Failure ^d	3.6 months	2.6 months	Log-Rank p = 0.0026 Wilcoxon p = 0.0040	4.1 months	3.1 months	Log-Rank p = 0.2818 Wilcoxon p = 0.0419
Median Time to Tumour Response ^e	1.9 months	1.8 months		1.4 months	1.5 months	
Duration of Tumour Response ^f	6.1 months	6.7 months		8.7 months	6.5 months	

^aWhere a statistically significant difference was observed between treatment arms, the statistical test and p-value have been noted.

^bAbbreviations: CR, complete response; PR, partial response; PRNM, partial response non-measurable disease; SD, stable disease; PD, progressive disease.

^cThe time from randomization until the time that the patient was classified as having progressive disease.

^dThe time from randomization until the time that the patient discontinued from the study.

^eThe number of months from randomization until tumour response was observed.

^fJHEX: the time from first objective status assessment of CR or PR to the first time of progression or death due to any cause. JHBR: for PRs, the time from randomization to the first time of progression or death due to any cause.

Gemcitabine hydrochloride plus cisplatin versus etoposide plus cisplatin: A second, multicenter, study in Stage IIIB or IV NSCLC randomized 135 patients to gemcitabine hydrochloride 1250 mg/m² on Days 1 and 8, and cisplatin 100 mg/m² on Day 1 of a 21-day cycle or to etoposide 100 mg/m² intravenously on Days 1, 2, and 3 and cisplatin 100 mg/m² on Day 1 on a 21-day cycle ([Table 10](#)). The primary end point was objective tumour response rate.

The objective tumour response rate for gemcitabine hydrochloride plus cisplatin was significantly higher than that for cisplatin plus etoposide, 40.6% versus 21.9% (Fisher's Exact p = 0.0253, two-sided). Median time to disease progression for the gemcitabine hydrochloride plus cisplatin arm was 6.9 months compared to 4.3 months on the etoposide plus cisplatin arm (Log-

Rank $p = 0.0338$, two-sided). There was no significant difference in survival between the two treatment arms (Log-Rank $p = 0.18$, two-sided). The median survival was 8.7 months for the gemcitabine hydrochloride plus cisplatin arm versus 7.2 months for the etoposide plus cisplatin arm.

Bladder Cancer [Transitional Cell Carcinoma (TCC) of the Urothelium]:

Data from a randomized, multicenter, phase III clinical trial (405 patients with Stage IV TCC of the bladder) and two phase II trials support the use of gemcitabine hydrochloride in combination with cisplatin for the first-line treatment of patients with Stage IV (locally advanced or metastatic) TCC of the bladder.

The primary objective of the randomized, phase III trial was to compare survival of patients with Stage IV (locally advanced or metastatic) TCC of the bladder treated with either gemcitabine hydrochloride plus cisplatin or methotrexate, vinblastine, doxorubicin, and cisplatin (MVAC). Patients had not received any prior systemic chemotherapy. Patients were randomized to one of the following intravenous treatments:

- i) Gemcitabine hydrochloride 1000 mg/m² on Days 1, 8, and 15, and cisplatin 70 mg/m² on Day 2 of each 28-day cycle,

OR:

- ii) Methotrexate 30 mg/m² on Days 1, 15, and 22, vinblastine 3 mg/m² on Days 2, 15, and 22, doxorubicin 30 mg/m² on Day 2, and cisplatin 70 mg/m² on Day 2 of each 28-day cycle.

The secondary endpoints of this study were one-year survival probability, time to disease progression, response rates, duration of response, toxicity profile, and changes in quality of life. Patient demographics are shown in [Table 11](#).

The Kaplan-Meier survival curve is shown in [Figure 3](#) and efficacy data are summarized in [Table 12](#). Median survival time on the gemcitabine hydrochloride plus cisplatin arm was 12.8 months compared to 14.8 months on the MVAC arm (Log-Rank $p=0.55$). Median time to disease progression was 7.4 months on the gemcitabine hydrochloride plus cisplatin arm compared to 7.6 months on the MVAC arm (Log-Rank $p=0.84$). The overall response rate on the gemcitabine hydrochloride plus cisplatin arm was 49.4% compared to 45.7% on the MVAC arm (Chi-Square $p=0.51$). Median duration of response was 9.6 months on the gemcitabine hydrochloride plus cisplatin arm compared to 10.7 months on the MVAC arm. Time to treatment failure on the gemcitabine hydrochloride plus cisplatin arm was 5.8 months vs. 4.6 months on the MVAC arm (Log-Rank $p=0.139$). Significantly more patients on gemcitabine hydrochloride plus cisplatin had an increase in weight over baseline compared to MVAC patients (27% vs. 12%, $p=0.001$).

Gemcitabine hydrochloride plus cisplatin was better tolerated than MVAC based on the indicators of tolerability discussed below and shown in [Table 13](#). Gemcitabine hydrochloride plus cisplatin patients received a median of 6 cycles of treatment vs. a median of 4 cycles for MVAC patients. Gemcitabine hydrochloride plus cisplatin patients experienced significantly

fewer episodes of neutropenic sepsis than MVAC patients (1% vs. 11.9%, $p < 0.001$). Patients on gemcitabine hydrochloride plus cisplatin experienced fewer episodes of febrile neutropenia resulting in hospitalization than did those on MVAC [9 hospital admissions (33 days) vs. 49 hospital admissions (272 days)]. Fewer gemcitabine hydrochloride plus cisplatin patients required colony-stimulating factors than did MVAC patients (6% vs. 20%). Gemcitabine hydrochloride plus cisplatin patients experienced less Grade 3 and 4 alopecia than did MVAC patients (11% vs. 55%). Grade 3 and 4 nausea and vomiting occurred in approximately 20% of the patients in both treatment arms. Grade 3 and 4 mucositis occurred in 1% of gemcitabine hydrochloride plus cisplatin patients vs. 22% of MVAC patients ($p = 0.001$).

Table 11: Randomized Trial of Combination Therapy with Gemcitabine Hydrochloride plus Cisplatin vs. MVAC in TCC of the Bladder

Treatment Arm	Gemcitabine Hydrochloride plus Cisplatin	MVAC
Number of patients (%)	N=203	N=202
Male	160 (79)	160 (79)
Female	43 (21)	42 (21)
Median age, years	63	63
Range	34 - 83	38 - 83
Baseline Disease (%)		
Stage IV	203 (100)	202 (100)
T4b only	16 (8)	19 (9)
Metastatic (M ₁)	141 (69)	127 (63)
Visceral	99 (49)	93 (46)
Baseline KPS ^a (%)		
60 to 80	90 (45)	92 (48)
90 to 100	109 (55)	101 (52)

^a Karnofsky Performance Scale

Figure 3: Kaplan-Meier Survival Curve in Gemcitabine Hydrochloride plus Cisplatin versus MVAC Bladder Cancer Study (N=405)

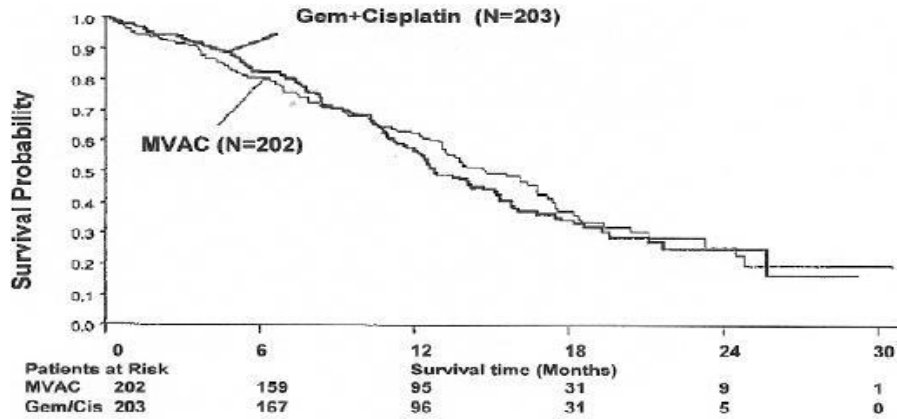


Table 12: Efficacy Data from Pivotal Randomized Trial of Combination Therapy with Gemcitabine Hydrochloride plus Cisplatin vs. MVAC in TCC of the Bladder

Treatment Arm	Gemcitabine Hydrochloride plus Cisplatin	MVAC	
Survival	N=203	N=202	
Median, months	12.8	14.8	p = 0.55
(95% C.I.) months	12.0-15.3	13.2-17.2	
1 year survival probability (%)	56.9	62.4	
Time to Disease Progression			
Median, months	7.4	7.6	p = 0.84
(95% C.I.) months	6.0-8.1	6.7-9.1	
Tumour Response (%)	N=164	N=151	p = 0.51 ^a
Overall	49.4	45.7	
Duration of Response			
Median, months	9.6	10.7	p = 0.48
Time to Treatment Failure			
Median, months	5.8	4.6	p = 0.14

^a p-value for tumour response was calculated using the 2- sided Pearson Chi-Square test for difference in binomial proportions. All other p-values were calculated using the Log-Rank test for difference in overall time to an event.

Table 13: Indicators of Tolerability from the Randomized Trial of Gemcitabine Hydrochloride plus Cisplatin versus MVAC

Treatment Arm (N)	Gemcitabine Hydrochloride plus Cisplatin (203)	MVAC (202)	
Median cycles of therapy	6	4	
Total cycles of therapy	943	792	
Neutropenia (%)			
Grade 3	41	17	
Grade 4	30	65	
Neutropenic sepsis (%)	1	11.9	p <0.001
Febrile neutropenia			
Hospitalizations ^a	9	49	
Duration of stay ^b	33	272	
Colony-stimulating factors (%)	6	20	
Alopecia (%)			
Grades 3 and 4	11	55	
Mucositis (%)			
Grades 3 and 4	1	22	p = 0.001
Nausea/Vomiting			
Grades 3 and 4	22	21	

^aPatient admissions due to febrile neutropenia.

^bDays of hospitalization due to febrile neutropenia.

Quality of Life (QOL): QOL was measured using the EORTC QLQ-C30, which assessed physical and psychological functioning and symptoms related to cancer and its treatment. Both arms noted improvement in pain and emotional functioning. Fatigue worsened in the MVAC arm but did not change in the gemcitabine hydrochloride plus cisplatin arm. In all other scales, QOL was maintained in both treatment arms.

Additional Supporting Studies:

A phase II nonrandomized trial using gemcitabine hydrochloride in combination with cisplatin in 46 patients with Stage IV (metastatic) TCC of the bladder who had not received treatment for metastatic disease supports the use of gemcitabine hydrochloride plus cisplatin as treatment for this disease. The regimen in this study was gemcitabine hydrochloride 1000 mg/m² on Days 1, 8 and 15 and cisplatin 75 mg/m² on Day 1 of each 28-day cycle. The first 11 patients received cisplatin 100 mg/m² on Day 1; however, Grade 3/4 neutropenia (100%) and thrombocytopenia (73%) in the 11 patients resulted in a dose reduction to 75 mg/m². In this study, the response rate was 41% and the median survival was 14.3 months. A second phase II [31 patients with Stage IV (locally advanced or metastatic) TCC of the bladder] trial used the same regimen as in

the randomized trial. In this study the response rate was 57% and the median survival was 12.6 months. In both these trials, overall toxicities were similar to those seen in the randomized phase III trial.

Breast Cancer:

Data from the pivotal study, JHQG (N=529), support the use of gemcitabine hydrochloride in combination with paclitaxel for the treatment of patients with unresectable, locally recurrent or metastatic breast cancer who have relapsed following adjuvant anthracycline-based chemotherapy. In this multicentre, open-label, randomized phase III study of metastatic breast cancer patients who have received prior adjuvant / neoadjuvant chemotherapy, 267 patients were randomly assigned to the gemcitabine hydrochloride plus paclitaxel arm and 262 patients were randomly assigned to the paclitaxel alone arm.

The study objectives were to compare overall survival, time to documented disease progression (TtDPD), progression-free survival (PFS), response rates, duration of response, and toxicities between patients treated with gemcitabine hydrochloride plus paclitaxel combination therapy and those treated with paclitaxel monotherapy.

The Kaplan-Meier plot of overall survival for randomized patients is shown in [Figure 4](#), while the overall efficacy results of Study JHQG are summarized below and in [Table 14](#):

- Survival analysis showed improvement in the gemcitabine hydrochloride plus paclitaxel arm compared with the paclitaxel alone arm, as demonstrated by a longer median survival (18.6 versus 15.8 months, with a hazard ratio of 0.817 (95% confidence interval [CI], 0.667 to 1.000, Log-Rank p=0.0489).
- Median time to documented progression of disease (TtDPD) was 5.4 months (95% CI 4.6 to 6.1 months) for patients on the gemcitabine hydrochloride plus paclitaxel arm and 3.5 months (95% CI 2.9 to 4.0 months) for patients on the paclitaxel alone arm.
- The gemcitabine hydrochloride plus paclitaxel arm demonstrated statistically significant improved PFS (5.3 months versus 3.5 months, p=0.0021) and response rate (39% versus 26%, p=0.0007) over the paclitaxel alone arm. There was no statistical significant difference in duration of response between treatment arms.

Figure 4: Kaplan-Meier Plot of Overall Survival in Randomized Patients, Study JHQG

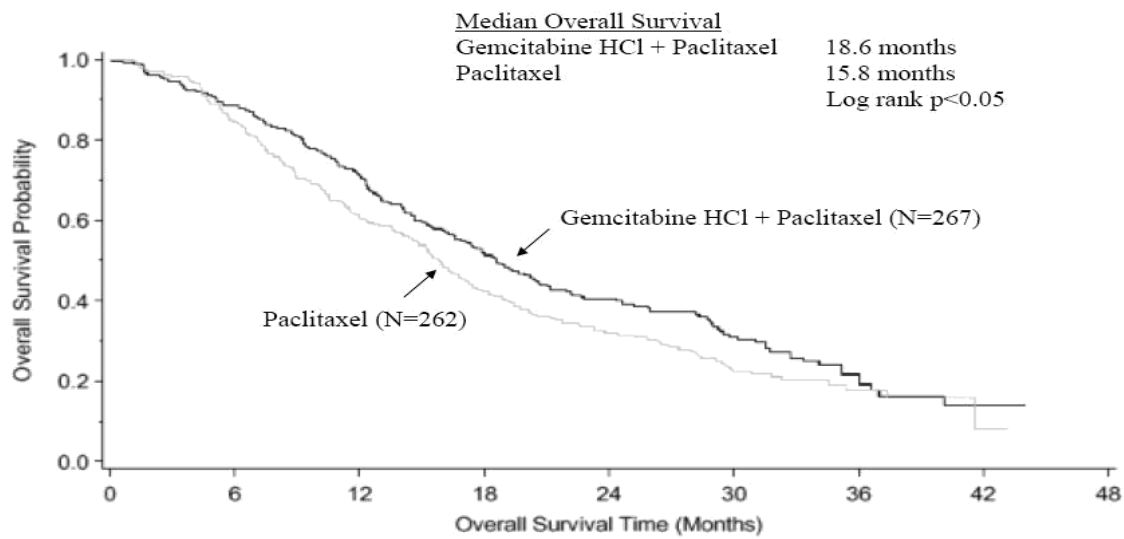


Table 14: Efficacy Results of Pivotal Trial Study JHQG Supporting Combination Therapy of Gemcitabine Hydrochloride plus Paclitaxel with Metastatic Breast Cancer.

Efficacy Endpoint	Study JHQG	
	Gemcitabine Hydrochloride plus Paclitaxel (N=267)	Paclitaxel alone (N=262)
Median overall survival ^a	18.6 months	15.8 months
95% CI	16.6 to 20.7 months	14.4 to 17.4 months
Log-rank test	p=0.0489	
HR (95% CI); Wald Test	HR: 0.817 (0.667 to 1.000); p=0.495	
Median TtDPD ^b	5.4 months	3.5 months
95% CI	4.6 to 6.1 months	2.9 to 4.0 months
Log-Rank test	p=0.0013	
HR (95% CI); Wald test	HR: 0.734 (0.607 to 0.889); p=0.0015	
Median TtPD/PFS ^c	5.3 months PFS	3.5 months PFS
95% CI	4.4 to 5.9 months	2.8 to 4.0 months
Log-Rank test	p=0.0021	
HR (95% CI); Wald test	HR: 0.749 (0.621 to 0.903); p=0.0024	
Response rate – investigator-assessed	39% (105/267)	26% (67/262)

Efficacy Endpoint	Study JHQG	
	Gemcitabine Hydrochloride plus Paclitaxel (N=267)	Paclitaxel alone (N=262)
95% CI	34% to 45%	20% to 31%
number of patients with CR/PR/SD	18 CR/87 PR/90 SD	11 CR/56 PR/94 SD
z-test for normal approximation	p=0.0007	
Response rate – independently reviewed ^d	46% (90/198)	26% (47/184)
95% CI	39% to 52%	19% to 32%
Number of patients with CR/PR/SD	9 CR/81 PR/71 SD	2 CR/45 PR/78 SD
z-test for normal approximation	p=0.00005	

^a The censoring rate for median overall survival was 31.6% for the Gemcitabine hydrochloride plus paclitaxel arm and 25.9% for the paclitaxel alone arm.

^b The censoring rate for TtDPD was 23% for gemcitabine hydrochloride plus paclitaxel arm and 17% for the paclitaxel alone arm.

^c The censoring rate for PFS was 18% for gemcitabine hydrochloride plus paclitaxel arm and 14% for the paclitaxel alone arm.

^d Overall best study response was determined by independent review for 382 patients (198 gemcitabine hydrochloride plus paclitaxel arm, 184 paclitaxel alone arm).

Abbreviations: N=number of patients; TtDPD = time to documented progression of disease; CI = confidence interval; HR = hazard ratio; PFS = progression-free survival; CR = complete response; PR = partial response; SD = stable disease.

Other Clinical Studies:

Dose-Range Studies:

When gemcitabine hydrochloride was administered more frequently than once weekly or with infusions longer than 60 minutes, increased toxicity was observed. Results of a phase I study of gemcitabine hydrochloride to assess the maximum tolerated dose (MTD) on a daily x 5 schedule showed that patients developed significant hypotension and severe flu-like symptoms that were intolerable at doses above 10 mg/m². The incidence and severity of these events were dose-related. Other Phase I studies using a twice-weekly schedule reached MTDs of only 65 mg/m² (30-minute infusion) and 150 mg/m² (5-minute bolus). The dose-limiting toxicities were thrombocytopenia and flu-like symptoms, particularly asthenia. In a phase I study to assess the maximum tolerated infusion time, clinically significant toxicity, defined as myelosuppression, was seen with weekly doses of 300 mg/m² at or above a 270-minute infusion time. The half-life of gemcitabine hydrochloride is influenced by the length of the infusion (see [10 CLINICAL PHARMACOLOGY](#)) and the toxicity appears to be increased if gemcitabine hydrochloride is administered more frequently than once weekly or with

infusions longer than 60 minutes (see [7 WARNINGS AND PRECAUTIONS](#)).

15 MICROBIOLOGY

No microbiological information is required for this drug product.

16 NON-CLINICAL TOXICOLOGY

General Toxicology:

In repeat dose studies of up to 6 months in duration in mice and dogs, the principal finding was haematopoietic suppression. These effects were related to the cytotoxic properties of the drug and were reversible when treatment was withdrawn. The degree of the effect was schedule and dose-dependent.

Carcinogenicity:

Long-term animal studies have not been conducted to evaluate the carcinogenic potential of gemcitabine.

Genotoxicity:

Chromosomal damage, including chromatid breaks, has been produced by gemcitabine in *in vitro* studies. Gemcitabine induced forward mutations *in vitro* in a mouse lymphoma (L5178Y) assay and was clastogenic in an *in vivo* mouse micronucleus assay. Gemcitabine was negative when tested using the Ames, *in vivo* sister chromatid exchange, and *in vitro* chromosomal aberration assays, and did not cause unscheduled DNA synthesis *in vitro*.

Reproductive and Developmental Toxicology:

Gemcitabine caused a reversible, dose and schedule-dependent hypospermatogenesis in male mice. Although animal studies have shown an effect of gemcitabine on male fertility, no effect has been seen on female fertility. Gemcitabine I.P. doses of 0.5 mg/kg/day (about 1/700 the human dose on a mg/m² basis) in male mice had an effect on fertility with moderate to severe hypospermatogenesis, decreased fertility, and decreased implantations. In female mice, fertility was not affected, but maternal toxicities were observed at 1.5 mg/kg/day I.V. (about 1/200 the human dose on a mg/m² basis) and fetotoxicity or embryoletality was observed at 0.25 mg/kg/day I.V. (about 1/1300 the human dose on a mg/m² basis).

The results of the toxicology studies involving gemcitabine are presented in [Tables 15](#) to [18](#).

Table 15: Results of Acute Toxicity Studies with Gemcitabine Hydrochloride

Species, Strain	No/Sex/Group; Age	Doses (mg/kg/day)	Route of Administration	Duration of Observation	Parameters Evaluated	Observations
Mouse, ICR	5/sex; 4-5 wk	0, 500	IV ^a	2 wk	Mortality, clin obs., body wt., gross pathology.	Poor grooming; ↓body wt. gain; leg weakness & clonic convulsion in control & treated mice; ^b MLD >500 mg/kg.
Rat, Fischer 344	5F; 8-9wk	0, 16, 33, 70, 160	IV ^a	2 wk	Mortality, clin obs., body wt., gross pathology.	Poor grooming, leg weakness; hypoactivity, diarrhea, ataxia, chromorhinorrhea, swollen face, chromadacryorrhea, emaciation, tremors, clonic convulsions, dark urine, pale eyes; ^b MLD= 64 mg/kg.
Mouse, ICR	5/sex; 4-5wk	0, 500	IV ^c	2 wk	Mortality, clin obs., body wt., gross pathology.	Leg weakness, hair loss; ^b MLD> 500 mg/kg.
Rat, Fischer	5F; 8-9wk	0, 16, 33, 45, 70, 90, 160	IV ^c	2 wk	Mortality, clin obs., body wt., gross pathology.	Poor grooming, leg weakness, hypoactivity, soft stool, diarrhea, excessive hair loss, emaciation, chromodacryorrhea, ptosis, pale eyes; ^b MLD = 236 mg/kg
Dog, Beagle	1/sex; 8-10mo	3, 12, 18, 24	IV ^c	2 wk	Mortality, clin. obs., body wt., food consumption,	Soft or mucoid stools, reversible neutropenia; ^b MLD > 24 mg/kg.

Species, Strain	No./Sex/ Group; Age	Doses (mg/kg/day)	Route of Administration	Duration of Observation	Parameters Evaluated	Observations
					hematology, clinical chem.	

^am-cresol/phenol diluent

^bMLD=Median Lethal Dose

^c Saline Diluent

Table 16: Results of Subchronic and Chronic Toxicity Studies with Gemcitabine Hydrochloride

Species, Strain	No./Sex / Group; Age	Doses (mg/kg)	Route of Administration	Duration of Treatment	Parameters Evaluated	Observations
Subchronic Studies						
Dog, Beagle	4/sex; 7-9 mo.	0, 0.1 (daily) 1.5 (twice wkly)	IV	3 mo	Survival; clin. obs.; physical & ophthalmic exams; body wt.; food consumption; hematol.; clinical chem.; urinalysis; organ wt.; pathology.	Abnormal stools; reversible mild to moderate ↓ leukocytes & platelets in 1.5 mg/kg reversible minimal ↓ erythrocyte count in 0.1 mg/kg group; hypoplasia of thymus & testes & ↓ postmitomyeloid pool in bone marrow in 1.5 mg/kg group.
Mouse, B6C3F ₁	15/sex; 5-6 wk	0, 1 (daily); 5, 20 (2 X wkly) 40 (once weekly)	IP	3 mo	Survival, clin. obs.; body wt.; hematology; clinical chem.; organ wt.; pathology.	↓ hemoglobin, PCV, erythrocyte & leukocyte counts in 1 mg/kg group; ↑ spleen & ↓ testes wt.; splenic erythropoiesis & spermatogenesis.
Chronic Studies						

Species, Strain	No./Sex / Group; Age	Doses (mg/kg)	Route of Administration	Duration of Treatment	Parameters Evaluated	Observations
Mouse, CD-1	30/sex; 5-6wk	0, 0.5 (daily); 5 (twice weekly); 40 (once weekly)	IP	6 mo; 2 mo recovery	Survival; clin. obs.;body wt.; hematol.;clin. chem.; organ wt.; pathology.	Mortality (3), ↓body wt. & wt.gain; reversible ↓ erythrocyte & lymphocyte counts, reversible ↑BUN & ↓total protein, ↓testes wt., ↑spleen wt., splenic erythropoiesis, & lymphoid hypoplasia in 0.5 mg/kg group; hypospermatogenesis in all treated males partially reversible.
Mouse, CD-1	15/sex; 5-6wk	0, 0.006, 0.06 0.3 (daily)	IP	6 mo; 6-wk recovery	Survival; clin. obs.;body wt.; food consumption; hematol.; clin. Chem.; urinalysis; organ wt.; pathology.	Slight ↓body wt.; reversible ↓erythrocyte count, ↓testes wt.; ↑spleen wt.; hypospermatogenesis in 0.3 mg/kg group; spleen & testes changes partially reversible.
Dog Beagle	3-4/sex; 7-9 months	0, 0.004, 0.04, 0.2 (daily); 0.3 (once weekly)	IV	6 mo; 6-wk recovery	Survival; clin. obs.;body wt.; food consumption; ophthalmic & physical exams; ECG; hematol.; clin. chem.; urinalysis; organ wt.; pathology.	Reversible slight ↓erythrocyte count in 0.2 mg/kg group; slight ↓lymphocyte & neutrophil counts in 0.2 & 0.3 mg/kg groups.

Table 17: Results of Reproduction Studies with Gemcitabine Hydrochloride

Species, Strain	No/Sex/Group; Age	Doses (mg/kg)	Route of Administration	Duration of Treatment	Parameters Evaluated	Observations
Mouse, B6C3F ₁	20 M; 5 wk	0, 0.05, 0.5 (daily); 3.5, 10 (weekly)	IP	10 wk prior to mating, throughout mating	Survival; clin. obs.; body wt.; food cons.; mating performance; fertility; resorptions; fetal parameters; testes wt. & histopath.	↓fertility, implantations (0.5 mg/kg daily); ↓testicular wt., hypospermatogenesis (0.5 mg/kg/day & 3.5 & 10 mg/kg/week).
Mouse, CD-1	25 F; 9 wk	0, 0.5, 0.25, 1.5 (daily)	IV	2 wk prior to mating, through Gestation Day 6	Survival; clin. obs; body wt.; food cons; mating performance; fertility; resorptions; fetal parameters; hematology; organ wt.	↓fetal viability; ↓fetal wt.; ↑%fetal runts; slight ↑PCV; hemoglobin, MCV, MCH; ↑spleen wt. (1.5 mg/kg/day).
Mouse, CD-1	25 F (Teratology) 20 F (Postnatal) adult, virgin	0, 0.05, 0.25, 1.5 (daily)	IV	Gestation Days 6-15	Survival; clin. obs.; body wt.; food cons.; reproduction (F ₀ & F ₁); fetal parameters; progeny measurements (F ₀ & F ₁); F ₀ & F ₁ preweaning & F ₁ postweaning	↑vaginal discharge & abortions; ↓body wt., food cons.; (1.5 mg/kg/day). ↑spleen wt.; (0.05, 0.25 & 1.5 mg/kg/day). ↓liver wt.; ↑thymus wts.; ↓fetal wt.; ↓fetal malformations

Species, Strain	No/Sex/Group; Age	Doses (mg/kg)	Route of Administration	Duration of Treatment	Parameters Evaluated	Observations
					behavior; hematology F ₀ pathology (F ₀ & F ₁ generations).	(1.5mg/kg). ↓liveborn progeny; ↓progeny survival; ↓progeny wt. (1.5 mg/kg/day). ↓relative ovary wt. in all F ₁ groups; ↓startle reactivity in F ₁ males (0.05 & 1.5 mg/kg/day groups). ↑MCV, MCH (0.25 & 1.5 mg/kg/day).
Mouse, CD-1	25 F; adult, virgin	0, 0.05, 0.1, 0.25, 1.5 (daily)	IV	Gestation Day 15- Postpartum Day 20	Survival clin. obs body wt.; food cons.; organ wts. (F ₀ & F ₁); reproduction & progeny measurements (F ₀ & F ₁); preweaning & postweaning behavior; hematology (F ₀); pathology (F ₀ & F ₁).	↓fetal viability, ↓fetal wt.; ↑malformations & deviations (0.1 mg/kg/day); ↓erythrocytes, hemoglobin, PCV (0.1 mg/kg/day).

Species, Strain	No/Sex/Group; Age	Doses (mg/kg)	Route of Administration	Duration of Treatment	Parameters Evaluated	Observations
Rabbit, New Zealand, White	20 F; mated adult	0, 0.0015, 0.005, 0.1 (daily)	IV	Gestation Days 6-18	Survival; clin. obs.; body wt.; food cons; hematology; fetal viability, fetal wt., morphology.	↓fetal viability, ↓fetal wt., ↑malformations & deviations (0.1 mg/kg/day); ↓erythrocytes, hemoglobin, PCV (0.1 mg/kg/day).

Table 18: Results of Mutagenicity Studies with Gemcitabine Hydrochloride

Type of Study	Species, Cells	Route of Administration	Doses/ Concentrations	Results
Ames	<i>Salmonella typhimurium</i> , <i>Escherichia coli</i>	Not applicable	125 to 5000 mcg/plate	Negative nonactivated & activated
Unscheduled DNA	Adult rat hepatocytes	Not applicable	0.5 to 1000 mcg/mL	Negative
Forward mutation at thymidine kinase locus	L5178Y TK ⁺ mouse lymphoma	Not applicable	0.001 to 0.06 mcg/mL	Positive nonactivated & with metabolic activation
Sister chromatid exchange in bone marrow	Chinese hamster	Intraperitoneal	3.125 to 50 mcg/kg	Negative
Chromosome aberration	Chinese hamster ovary	Not applicable	0.005 to 0.03 mcg/mL, 0.04 to 0.1 mcg/mL	Negative nonactivated; with metabolic activation
Micronucleus	Mouse, bone marrow	Intravenous	0, 0.1875, 0.375, 0.75 mg/kg	Positive

17 SUPPORTING PRODUCT MONOGRAPHS

1. GEMZAR (Powder for solution, 200 mg and 1 g per vial), submission control 171741, Product Monograph, Eli Lilly Canada Inc. (APR 28, 2014)
2. GEMCITABINE INJECTION (Solution, 38 mg / mL), submission control 287075, Product Monograph, Pfizer Canada ULC (JAN 03, 2025)

PATIENT MEDICATION INFORMATION

READ THIS FOR SAFE AND EFFECTIVE USE OF YOUR MEDICINE

^{Pr}Gemcitabine Injection

Solution for injection (ready-to-use)

Read this carefully before you start taking **Gemcitabine Injection** and each time you receive an infusion. This leaflet is a summary and will not tell you everything about this drug. Talk to your healthcare professional about your medical condition and treatment and ask if there is any new information about **Gemcitabine Injection**.

Serious Warnings and Precautions

- Gemcitabine Injection should only be prescribed by physicians experienced in giving chemotherapy.
- Gemcitabine Injection is for intravenous (IV) use only.
- Gemcitabine Injection infusion that last longer than 60 minutes or are given more often than once per week are known to cause more side effects.
- Gemcitabine Injection often causes a fall in blood counts. If this is severe you have a higher risk of infection and bleeding. If you had previous chemotherapy or radiation therapy, your blood counts may already be low.
- While you are receiving Gemcitabine Injection, your healthcare professional will do blood tests to monitor your blood counts and measure how your kidneys and liver are working.
- If your cancer has already spread to your liver or you have hepatitis, you drink alcohol heavily and frequently (alcoholism) or you have cirrhosis of the liver, Gemcitabine Injection may make your liver problems worse.
- Shortness of breath may develop or worsen with Gemcitabine Injection treatment. This may be the result of worsening lung cancer or due to the drug. If this happens to you, contact your healthcare professional right away.

What is Gemcitabine Injection used for?

Gemcitabine Injection is used to treat adults with:

- Non-small cell lung cancer (NSCLC) that has spread outside of the lung (locally advanced) or has spread into other parts of the body (metastatic). For these patients, Gemcitabine Injection is given alone or in combination with another medication.
- Pancreatic cancer that has spread outside the pancreas (locally advanced) or is metastatic;
- Bladder cancer that has spread outside the bladder (locally advanced) or is metastatic. For these patients, Gemcitabine Injection is given in combination with another medication.
- Breast cancer that:
 - cannot be removed by surgery, or

- has come back after previous treatment, or
- is metastatic.

For these patients, Gemcitabine Injection is given in combination with the medication, paclitaxel.

How does Gemcitabine Injection work?

Gemcitabine Injection is a type of chemotherapy. It acts on quickly dividing cells and interrupts their ability to divide or grow. Chemotherapies will affect both healthy cells and cancer cells. However, cancer cells are known to divide or grow more quickly than most healthy cells making chemotherapies such as Gemcitabine Injection effective in the treatment of various cancers.

What are the ingredients in Gemcitabine Injection?

Medicinal ingredients: Gemcitabine hydrochloride

Non-medicinal ingredients: Hydrochloric acid, sodium hydroxide and water for injection.

Gemcitabine Injection comes in the following dosage forms:

Sterile solution for injection: 38 mg / mL gemcitabine (as gemcitabine hydrochloride) in vials containing 200 mg / 5.26 mL, 1 g / 26.3 mL, and 2 g / 52.6 mL gemcitabine (as gemcitabine hydrochloride).

Do not use Gemcitabine Injection if:

- you have had an allergic or sensitivity reaction to this drug or any of its ingredients.

To help avoid side effects and ensure proper use, talk to your healthcare professional before you take Gemcitabine Injection. Talk about any health conditions or problems you may have, including if you:

- are also being treated with radiation therapy
- have liver or kidney problems, or a bone marrow disorder

Other warnings you should know about:

Low blood counts: Gemcitabine Injection may temporarily affect your blood counts. This may be more common in patients older than 65 years and in women. Your healthcare professional will do blood work before each dose to monitor your blood counts. If your red blood cell counts become too low, you might need a blood transfusion. Avoid using acetylsalicylic acid while you are receiving Gemcitabine Injection. This is because acetylsalicylic acid can affect your platelets, which may make it easier for you to bleed.

Pregnancy and breastfeeding in women:

- If you are pregnant, plan on becoming pregnant or are breastfeeding, there are specific risks you should discuss with your healthcare professional.

- Avoid becoming pregnant while you are receiving Gemcitabine Injection. It may harm your unborn baby. Use effective birth control while you are receiving Gemcitabine Injection and for 6 months after your last dose.
- Avoid breastfeeding while you are receiving Gemcitabine Injection. It may pass into your breastmilk and may harm the baby.

Birth control and fertility in men:

- Avoid fathering a child while you are receiving Gemcitabine Injection. Use effective birth control during your treatment and for 3 months after your last dose.
- Gemcitabine may affect your fertility. This may make it difficult for you to father a child in the future.

Tell your healthcare professional about all the medicines you take, including any drugs, vitamins, minerals, natural supplements or alternative medicines.

The following may interact with Gemcitabine Injection:

- radiation therapy.

Be sure to check with your healthcare professional before taking any medications on your own.

How to take Gemcitabine Injection:

- Gemcitabine Injection will be given to you by a healthcare professional in a healthcare setting. It will be given through a tube placed into your vein. This is called an IV infusion. Gemcitabine Injection is given over a 30-minute period.
- You will have blood work done before each dose to check your blood counts and how your liver and kidneys are working. Your healthcare professional will also do regular physical exams.

Usual dose: 1000 mg/m² or 1250 mg/m²

- Your healthcare professional will decide how much and how often you will receive Gemcitabine Injection. This will depend on:
 - your height and weight,
 - the type of cancer you have, and
 - whether you are also receiving other medications.
- If you have certain side effects while receiving Gemcitabine Injection, your healthcare professional may reduce, temporarily stop or permanently stop your treatment.

Overdose:

Gemcitabine Injection will be given under the supervision of a qualified physician. If you receive too much Gemcitabine Injection, you may experience low blood counts or feel numbness, tingling, itching, burning or prickling ('pins and needles') under your skin.

If you think you, or a person you are caring for, have taken too much Gemcitabine Injection, contact a healthcare professional, hospital emergency department, regional poison control

centre or Health Canada’s toll-free number, 1-844 POISON-X (1-844-764-7669) immediately, even if there are no signs or symptoms.

Missed Dose:

Contact your healthcare professional right away if you miss an infusion of Gemcitabine Injection.

What are possible side effects from using Gemcitabine Injection?

These are not all the possible side effects you may have when taking Gemcitabine Injection. If you experience any side effects not listed here, tell your healthcare professional.

- Nausea
- Constipation
- Fever
- Rash
- Flu-like symptoms
- Tingling, burning, prickling or numbness (‘pins and needles) under the skin
- Sleepiness or drowsiness
- Tremor, muscle jerks, twitches or spasms
- Hearing loss
- Changes in mood
- Headache
- Pain, muscle pain, joint pain
- Sore throat or mouth
- Hair loss
- Breathing difficulty (short of breath)
- Swelling, pain, redness, or burning at the injection site

Gemcitabine Injection can cause abnormal blood test results. Your healthcare professional will do blood tests before each of your treatments. They will interpret the results.

Serious side effects and what to do about them			
Symptom / effect	Talk to your healthcare professional		Stop taking drug and get immediate medical help
	Only if severe	In all cases	
VERY COMMON			

Serious side effects and what to do about them			
Symptom / effect	Talk to your healthcare professional		Stop taking drug and get immediate medical help
	Only if severe	In all cases	
<p>Myelosuppression (low blood counts) including:</p> <ul style="list-style-type: none"> • Leucopenia / Neutropenia (low white blood cells): fever, fatigue, infection, aches and pains, flu-like symptoms • Anemia (low red blood cells): tiredness, feeling faint, becoming easily breathless or pale skin • Thrombocytopenia (low platelets): bleeding from the gums, nose or mouth or any bleeding that would not stop, reddish or pinkish urine, unexpected bruising 		✓	
Diarrhea (loose/watery stools): three or more watery bowel movements per day, lasting more than 24 hours		✓	
Skin reactions (allergic reactions): Mild to moderate skin rash / itching, or fever		✓	
Edema (fluid retention): swelling of hands, feet or face		✓	
Vomiting	✓		
COMMON			
Febrile neutropenia (low white blood cells and fever): body temperature over 38°C, shaking chills		✓	
Stomatitis (inflamed and sore mouth): pain, redness, swelling or sores in the mouth	✓		

Serious side effects and what to do about them			
Symptom / effect	Talk to your healthcare professional		Stop taking drug and get immediate medical help
	Only if severe	In all cases	
Fatigue: feeling overtired, low energy, a strong desire to sleep that interferes with normal daily activities	✓		
UNCOMMON			
Dyspnea (new or worsening shortness of breath): difficulty catching your breath, noisy breathing, very fast and shallow breaths, increased heart rate, wheezing, chest pain			✓
Arrhythmia (irregular heart rate): a fluttering, pounding, or racing feeling in the chest, fast heartbeat, slow heartbeat, chest pain, shortness of breath			✓
Hemolytic uremic syndrome (a condition that damages blood vessels in your kidney) or Thrombotic microangiopathy (clots in small blood vessels): extreme tiredness and weakness, red or purple spots under the skin, low or no urine output fever, chills			✓
Kidney failure (kidneys stop working properly): nausea, vomiting, fever, swelling of arms, legs, and face, fatigue, thirst, dark urine, changes in urine output, blood in urine, rash, weight gain, loss of appetite, drowsiness, confusion, coma			✓

Serious side effects and what to do about them			
Symptom / effect	Talk to your healthcare professional		Stop taking drug and get immediate medical help
	Only if severe	In all cases	
Heart Failure (heart does not pump enough blood): shortness of breath with activity or when lying down, rapid or irregular heartbeat, swelling in the legs, ankles and feet, cough that doesn't go away, fatigue and weakness			✓
Liver failure (liver stops working properly): yellowing of your skin and eyes (jaundice), right upper stomach area pain or swelling, nausea or vomiting, unusual dark urine, unusual tiredness, unexplained loss of appetite			✓
RARE			
Myocardial infarction (heart attack): chest pain or discomfort, shortness of breath, nausea, lightheadedness			✓
Adult respiratory distress syndrome (severe lung inflammation causing respiratory failure): severe shortness of breath, labored and rapid breathing, cough, chest discomfort, fast heart rate, confusion and extreme tiredness			✓
Peripheral vasculitis (inflammation of the blood vessels): headache, fever, aches and pains, fatigue, weight loss, skin discoloration, unusual rashes and ulcers.		✓	

Serious side effects and what to do about them			
Symptom / effect	Talk to your healthcare professional		Stop taking drug and get immediate medical help
	Only if severe	In all cases	
VERY RARE			
Posterior reversible encephalopathy syndrome (a rare neurological disorder): headache with confusion, seizures (fits), changes in vision, loss of speech, high blood pressure			✓
Capillary leak syndrome (fluid leakage from small blood vessels into the tissues): generalised swelling, shortness of breath or weight gain			✓
Stevens-Johnson syndrome and Toxic epidermal necrolysis (severe skin reaction): severe rash with itching, blistering, or peeling of the skin			✓
Anaphylactic reaction (severe allergic reaction): severe skin rash including red itchy skin, swelling of the hands, feet, ankles, face, lips, mouth or throat (which may cause difficulty in swallowing or breathing), wheezing, fast beating heart, feeling faint			✓
FREQUENCY UNKNOWN			
Acute generalised exanthematous pustulosis (severe skin reaction): red, scaly widespread rash with bumps under the swollen skin and blisters accompanied by fever			✓

Serious side effects and what to do about them			
Symptom / effect	Talk to your healthcare professional		Stop taking drug and get immediate medical help
	Only if severe	In all cases	
Drug Reaction with Eosinophilia and Systemic Symptoms (severe reaction to a medication): widespread skin rash, fever, swollen lymph nodes			✓

If you have a troublesome symptom or side effect that is not listed here or becomes bad enough to interfere with your daily activities, tell your healthcare professional.

Reporting Side Effects

You can report any suspected side effects associated with the use of health products to Health Canada by:

- Visiting the Web page on Adverse Reaction Reporting (canada.ca/drug-device-reporting) for information on how to report online, by mail or by fax; or
- Calling toll-free at 1-866-234-2345.

NOTE: Contact your healthcare professional if you need information about how to manage your side effects. The Canada Vigilance Program does not provide medical advice.

Storage:

Your healthcare professional will store Gemcitabine Injection. It will be stored at 2°C to 8°C and protected from freezing.

Before administering Gemcitabine Injection, the healthcare professional will check the solution for particles or changes in colour.

Gemcitabine Injection will be kept out of reach and sight of children.

If you want more information about Gemcitabine Injection:

- Talk to your healthcare professional
- Find the full product monograph that is prepared for healthcare professionals and includes this Patient Medication Information by visiting the Health Canada Drug Product Database website: (<https://www.canada.ca/en/health-canada/services/drugs-health-products/drug-products/drug-product-database.html>); the manufacturer's website (<http://www.apotex.ca/products>), or by calling 1-800-667-4708.

This leaflet was prepared by Apotex Inc., Toronto, Ontario, M9L 1T9.

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